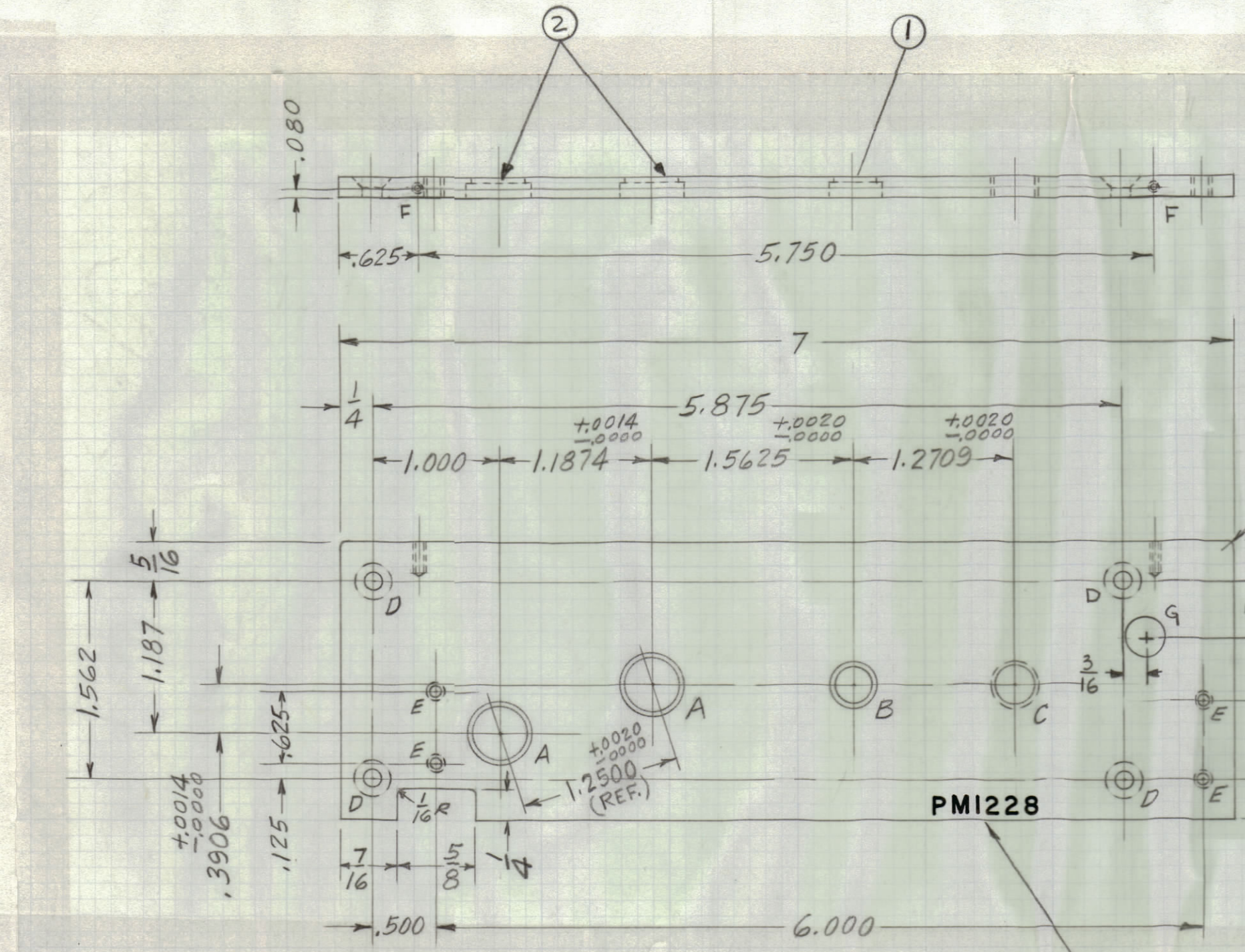


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXP. RELEASE	3-23-64	1	CL	CL
	X1	① G HOLE ADDED, TYPE & TEMPER. WAS 2024-T3	3-23-64	2	RU	RU
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7-26-65	Ø	Ø	Ø
	A	ITEMS 1 & 2 ADDED	5-17-64	14092	CJL	JL



HOLE	DESCRIPTION	REQ
A	.406 DR. THRU & C'BORE .4996-.4999 DIA. X.125 DEEP	2
B	.281 DR. THRU & C'BORE .3746-.3749 DIA. X.125 DEEP	1
C	"R"(339) DR. THRU & 3/8-32 TAP	1
D	.144 DR. & 82° C'SINK TO .284 DIA. FAR SIDE	4
E	DR. & TAP FOR 6-32 SCRS.	4
F	DR. & TAP 2-56 1/4 DEEP	2
G	.312 DIA.	1

METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC.
WITH LATEST REV. LETTER
AS SHOWN

NOTE:
1. FLATNESS OF PLATE TO BE WITHIN .003 PER FOOT.
2. REMOVE ALL BURRS & SHARP EDGES.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	2	BB12G-15	RACE, BEARING	
1	1	BB12G-10	RACE, BEARING	

LIST OF MATERIAL

MATERIAL .160 THK. ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH YELLOW IRIDITE S 404	TITLE PLATE, REAR GEAR		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN C. LANZA	DATE 3-23-64	FINAL APPROVAL <i>[Signature]</i>
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. MECH. DES.
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		DATE 3-26-64	SHEET A

NOTES

PM1228
A