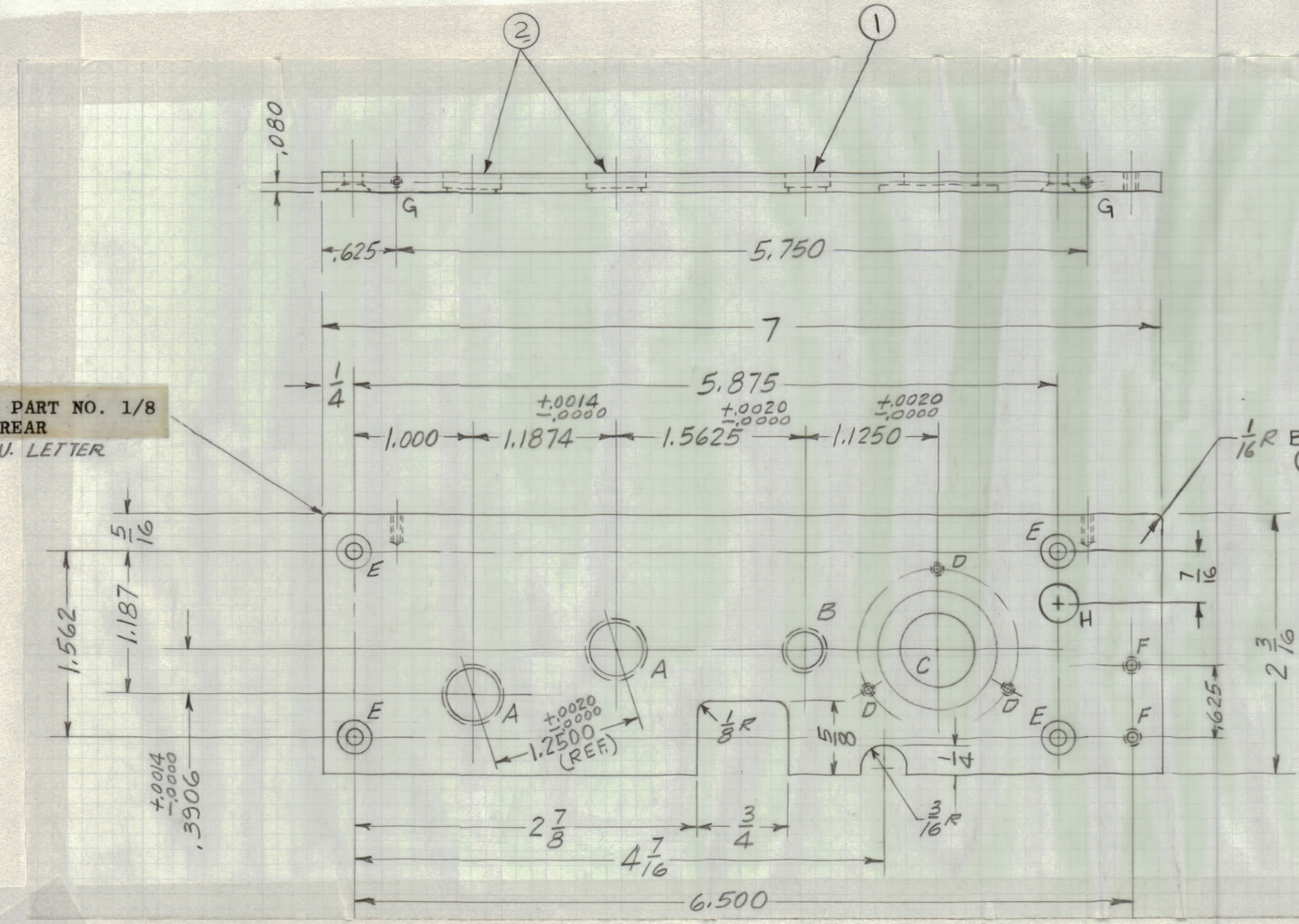


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXP. RELEASE	3-23-65	1	CL	CL
	X1	Ø H. HOLE ADDED, TYPE & TEMPER WAS 2024-T3	3-23-65	2	RU	RU
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-26-65	Ø	J.C.	
	A	ITEMS 1 & 2 ADDED	5-17-65	14092	CJL	JL



HOLE	DESCRIPTION	REQ
A	406 DR. THRU & C'BORE .4996-.4999 DIA. x .125 DEEP FAR SIDE	2
B	.281 DR. THRU & C'BORE .3746-.3749 DIA. x .125 DEEP	1
C	.6250-.6255 BORE THRU & C'BORE 1.0005-1.0010 DIA x .062 DEEP	1
D	DR. & TAP FOR 4-40 SCREWS 120° APART ON 1.359 DIA.	3
E	.144 DR. & 82° C'SINK TO .284 DIA.	4
F	DR. & TAP FOR 6-32 SCRS	2
G	DR. & TAP 2-56 1/4 DEEP	2
H	.312 DIA.	1

METAL STAMP TMC PART NO. 1/8  
HIGH GOTHIC ON REAR  
WITH LATEST REV. LETTER

— FRONT VIEW SHOWN —

NOTE:  
1. FLATNESS OF PLATE TO BE WITHIN .003 PER FOOT.  
2. REMOVE ALL BURRS & SHARP EDGES

REF. LD1809

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	2	BB126-15	RACE, BEARING	
1	1	BB126-10	RACE, BEARING	

LIST OF MATERIAL			
MATERIAL	.160 THK. ALUMINUM 2024-T3		
FINISH	YELLOW IRIDITE S404		
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		TITLE PLATE, FRONT GEAR	
DRAWN	C. LANZA	DATE	3-23-65
CHECKED		DATE	
ELECT. DES.		DATE	
MECH. DES.		DATE	
DECIMALS	TOLERANCES		FRACTIONS
.X ± .05			± 1/64
.XX ± .01			ANGLES
.XXX ± .005			± 0° 30'
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL [Signature]	
		DATE 3-26-65	
		SHEET PM1227	
		REV. LTR. A	

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	AFCR-3	A5007
SCALE Do Not Scale		
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NOTES

PM1227  
A