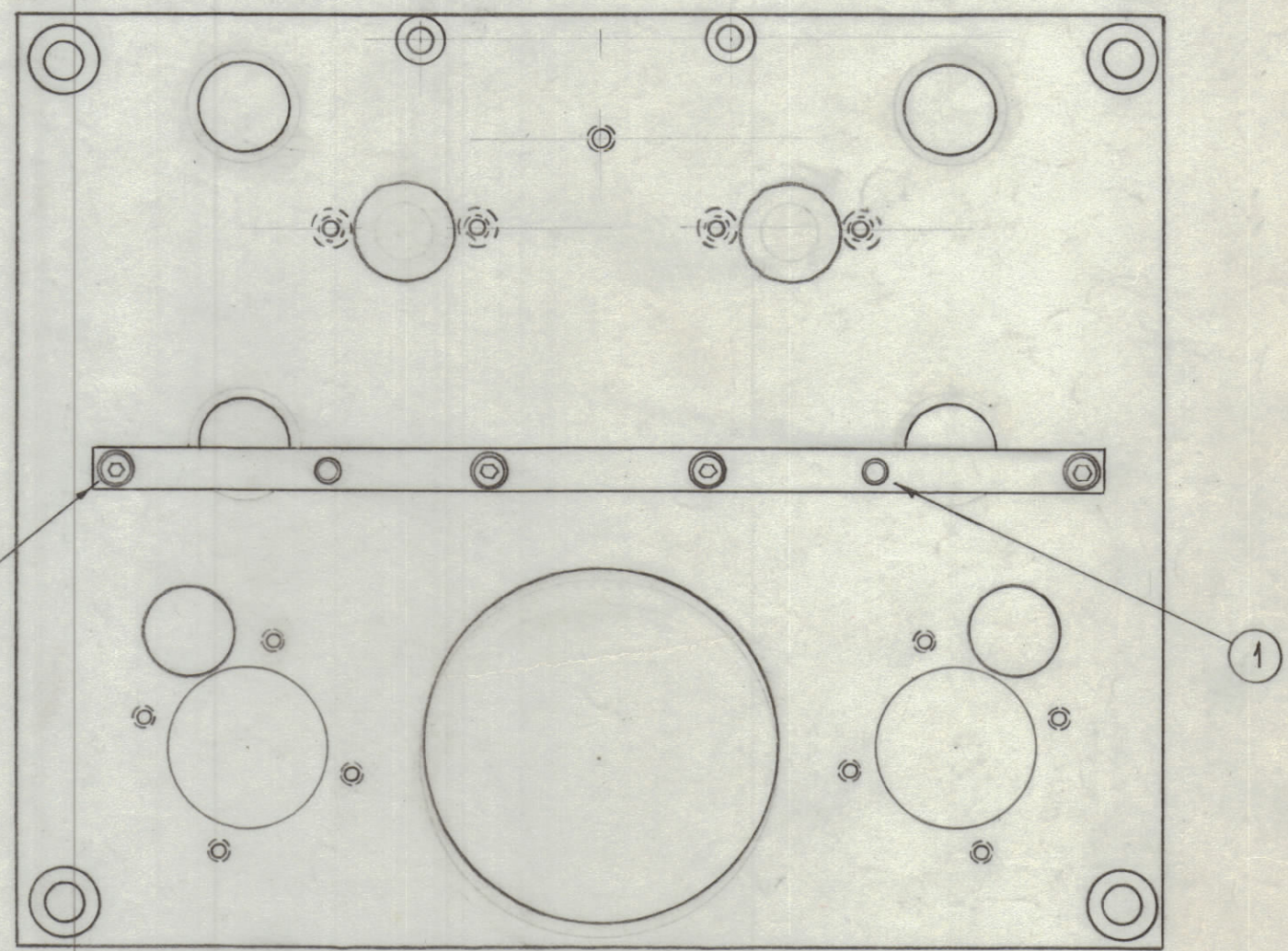
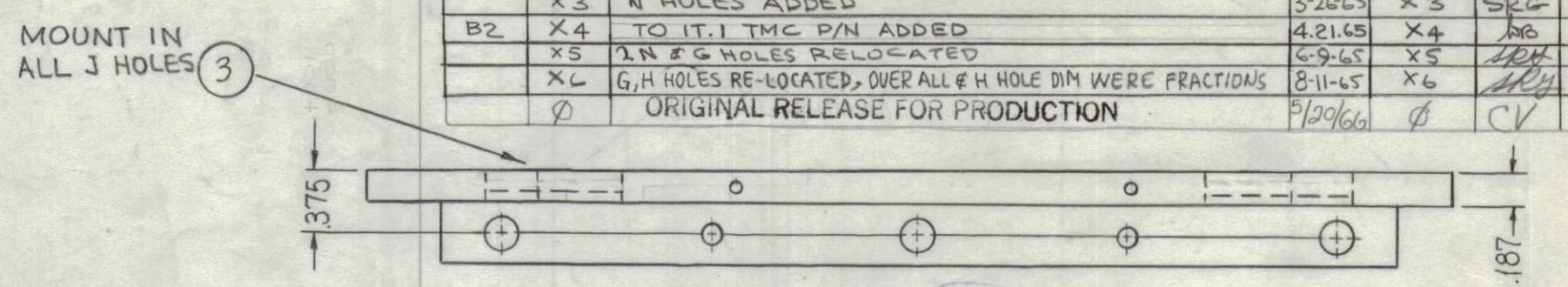
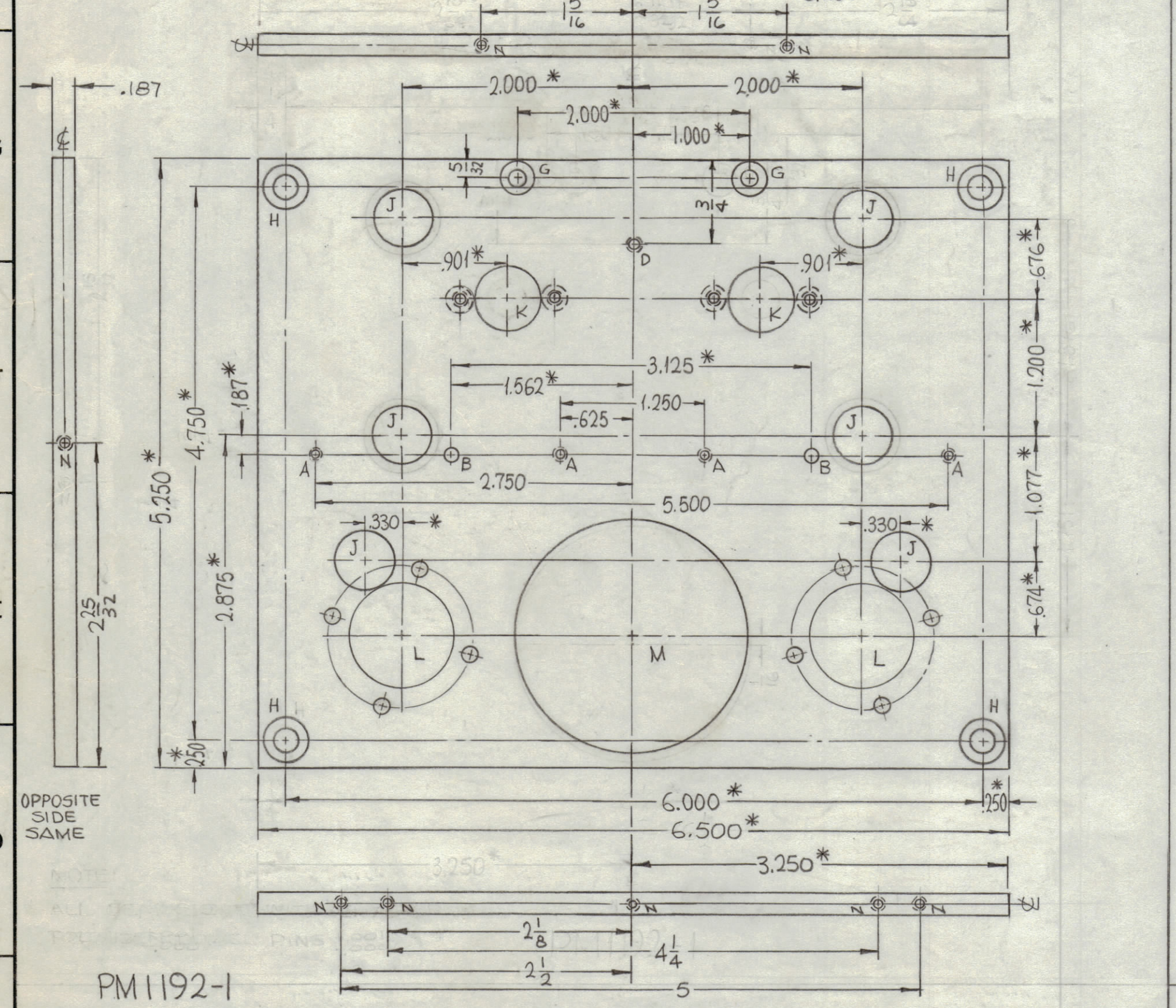
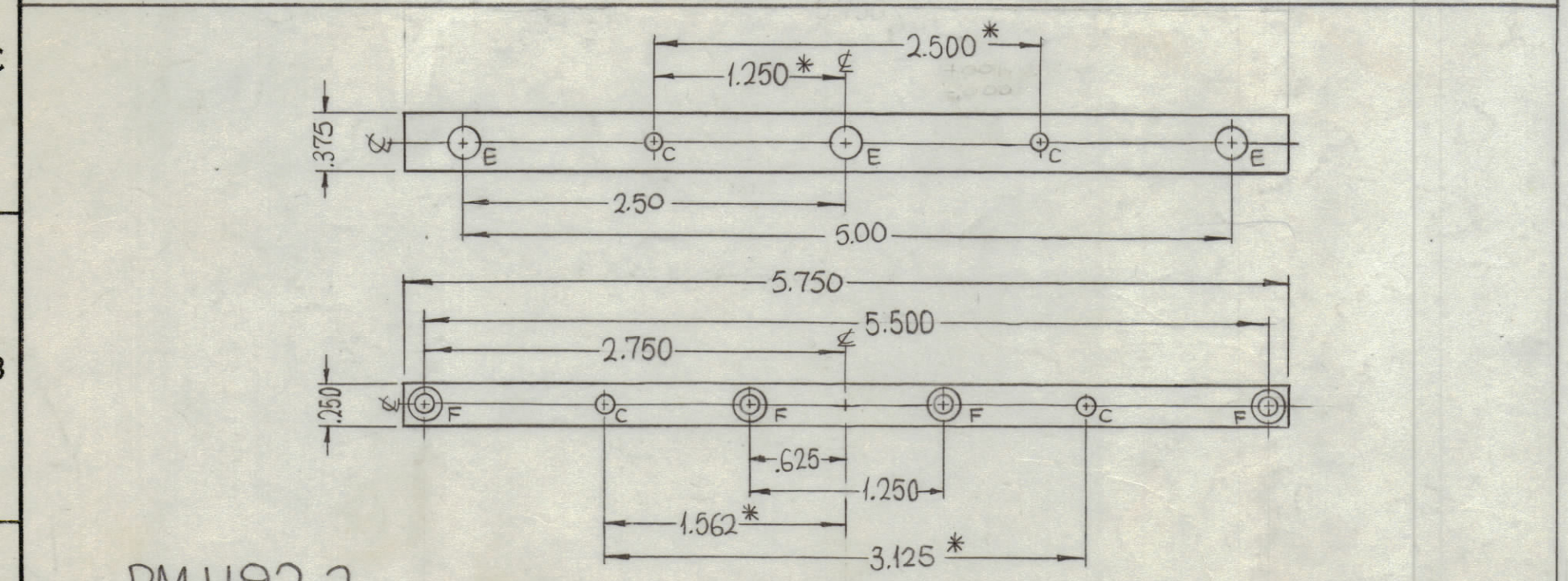


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	X	EXP. RELEASE	12-64	X	SRG	
	X1	K-DETAIL ADDED	2-16-65	X1	SRG	
	X2	*-ADDED	2-18-65	X2	SRG	
	X3	N HOLES ADDED	3-26-65	X3	SRG	
B2	X4	TO IT.1 TMC P/N ADDED	4-21-65	X4	SRG	
	X5	2N & G HOLES RELOCATED	6-9-65	X5	SRG	180
	X6	G, H HOLES RE-LOCATED, OVER ALL & H HOLE DIM WERE FRACTIONS	8-11-65	X6	SRG	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	5/20/66	Ø	CV	JL



PM1192-3 ASS'Y



HOLES	DESCRIPTION	REQ.
A	DRILL & TAP FOR 440	4
B	.1240-.1245 DIA.	2
C	.126-.127 DIA.	4
D	DRILL & TAP FOR 8-32	1
E	#18 DRILL (.169) DIA.	3
F	DR. .112 DIA. C'BORE .112 DR. X .219 DIA.	4
G	DR. .144 DIA. C'SINK 82° X .284 DIA.	2
H	DR. .196 DIA. C'SINK 82° X .390 DIA.	4
J	.4990-.4995 DIA.	6
K	SEE DETAIL	2
L	SEE DETAIL	2
M	2" DIA.	1
N	DRILL & TAP FOR 2-56 X 1/4 DR.	9

REF: LD1861

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
6	3	BB126-15	BEARING, RACE	J
4	2	SC155-0440SSG	SCREW, SOCKET HEAD	A, F
2	1	PN11GA3S	PIN, DOWEL	C, B

F. BUDETTI LIST OF MATERIAL

MATERIAL	ALUMINUM 2024-T3	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	S404 YEL. IRIDITE	TITLE PLATE, GEAR, REAR	
SCALE	1:1	MODEL USED ON	ASS'Y. NO.
CODE	A		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		DATE	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'		DATE	DATE
TOLERANCES		ELECT. DES.	MECH. DES.
		DATE	DATE

*-ALL DIMENSIONS WITH AN ASTERISK TOL. IS ±.006

NOTES

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