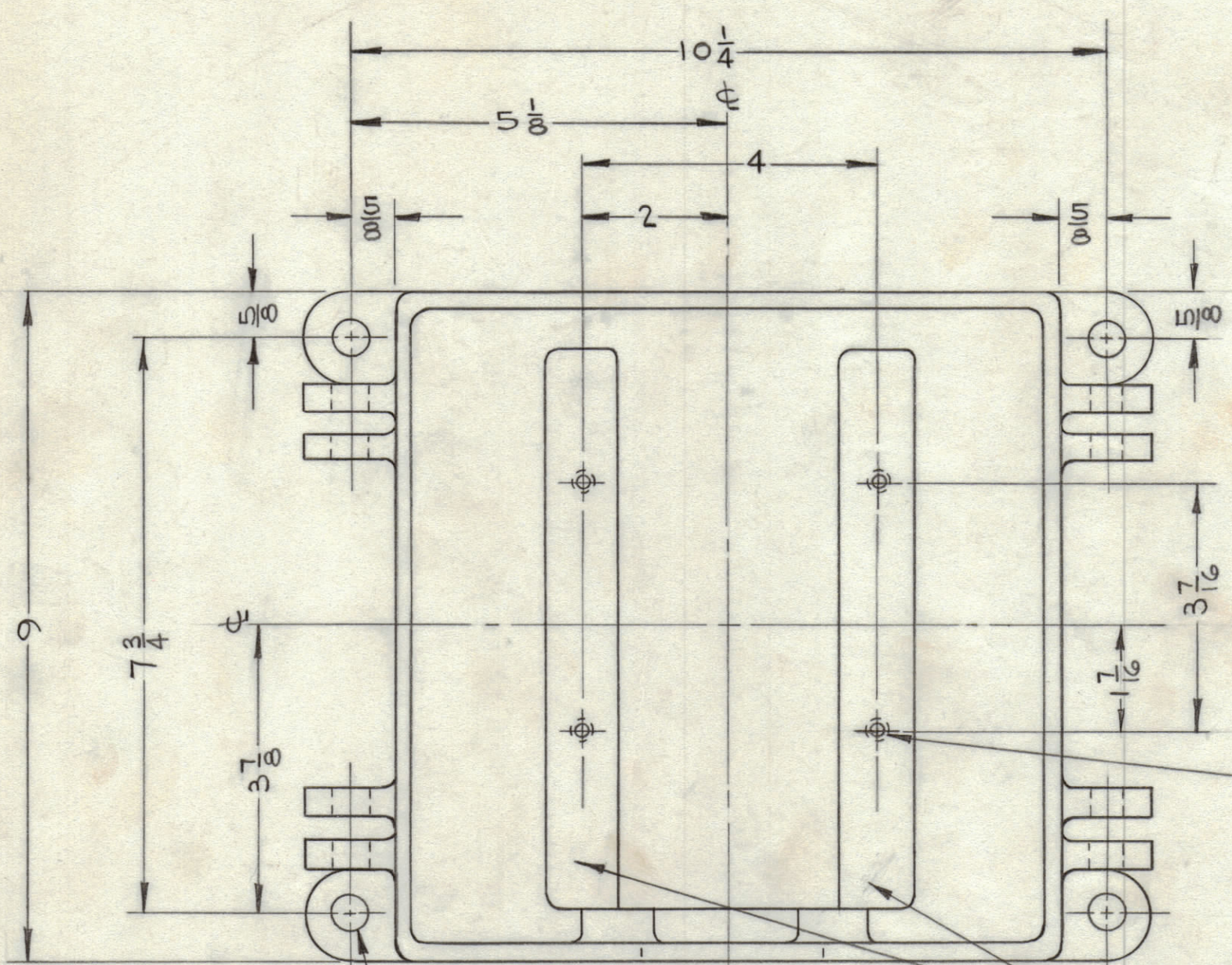


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	X	EXPER. RELEASE	12-17-64	X	H.L.A.	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	1-6-65	Ø	Ø	
	A	SHEET 1 OBSOLETE, SHEET 2 ADD.	7-2-91		G.D.L.	



OBSOLETE -  
SEE SHEET 2  
- OBSOLETE -  
SEE SHEET 2  
(USE ES 120)

8-32 BLIND TAP, 3/8 DEEP  
4 REQ'D.

NOTE:  
MASK RIBS BEFORE PAINTING

33 (.515) D. ANCHOR HOLES  
64 4 REQ'D.

33 (.515) D. COVER HINGE HOLES  
64 4 REQ'D.

1/8-27 PIPE TAP  
1 HOLE

33 (.515) D. COVER BOLT HOLES  
64 4 REQ'D.

Top SURFACE MACHINED SMOOTH

10-32 TAP, 5/16 DEEP  
1 REQ'D.

1/4-20 BLIND  
TAP, 5/16 DEEP  
4 REQ'D.

NOTE:  
THIS SURFACE TO BE  
SQUARE WITH BASE  
LINE.

C-BORE 1 5/16 D. .062 DEEP  
2 REQ'D.  
Ø.015 (.025) D. HOLE - 2 REQ'D.

6-32 TAP, 3/16 DEEP  
1 REQ'D.

2.500 ±.010 D. HOLE

REF: CASTING DWG. CS-101

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP.		
ALUMINUM		MAMARONECK, NEW YORK		
TYPE 35G-TG		TITLE		
FINISH S 404 - YELLOW IRIDITE		CASE, MACHINING		
S-114 ZINC CHROMATE PRIMER		DRAWN		
S-115 SMOOTH GREY ENAMEL		H. AUSTIN		
		DATE		
		12-17-64		
		CHECKED		
		DATE		
		1-3-65		
		ELECT. DES.		
		DATE		
		11-16-65		
		MECH. DES.		
		DATE		
		11-16-65		
		SHEET 1 OF 2		
		REV. LTR.		
		PM-1158		
		A		

Q'TY./UNIT		MODEL USED ON		ASS'Y. NO.	
SCALE		CODE			
DO NOT SCALE					
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.					
DECIMALS		FRACTIONS		ANGLES	
.X ± .05		± 1/64		± 0° 30'	
.XX ± .01					
.XXX ± .005					

NOTES

PM-1158  
A

