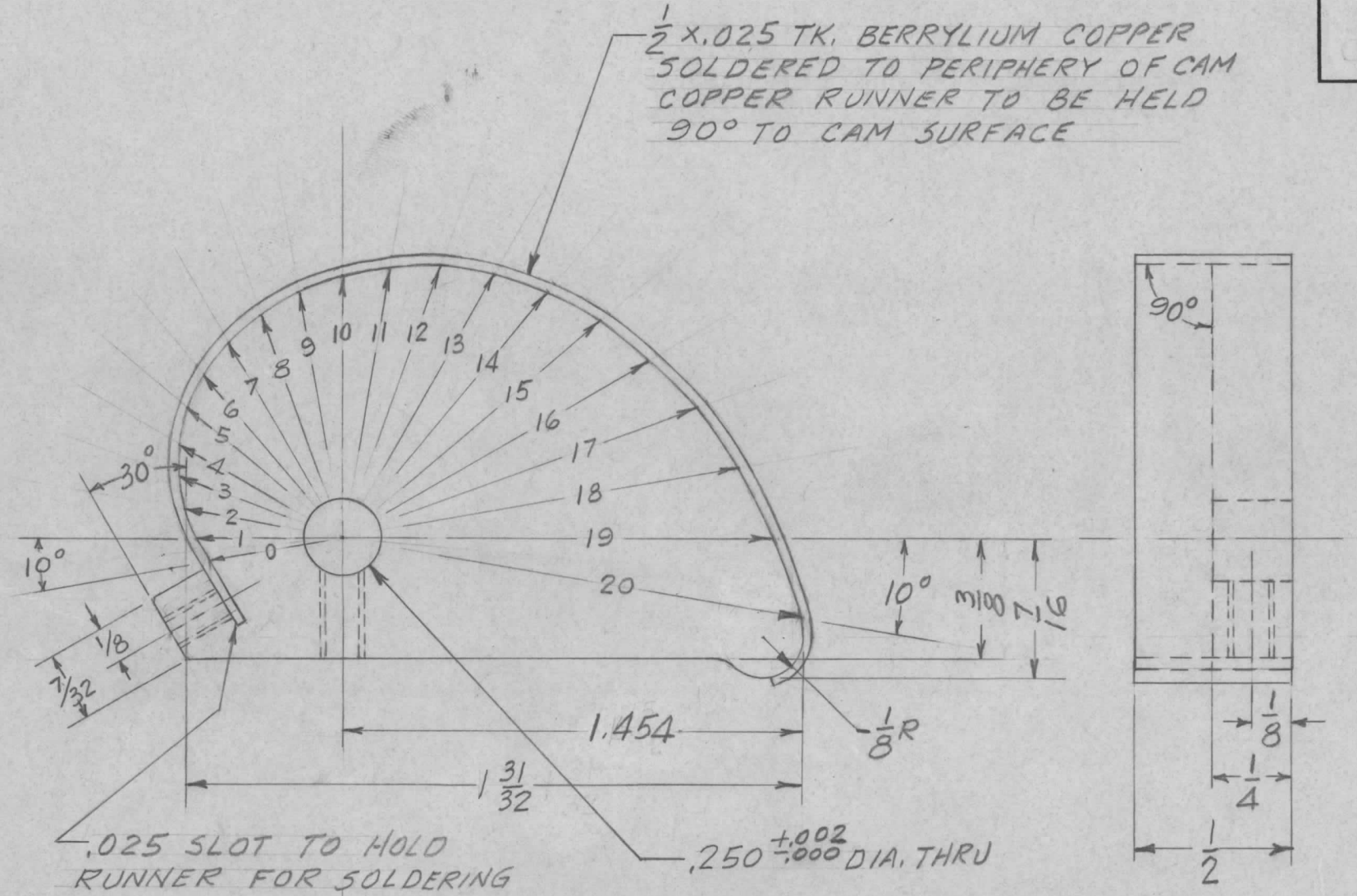
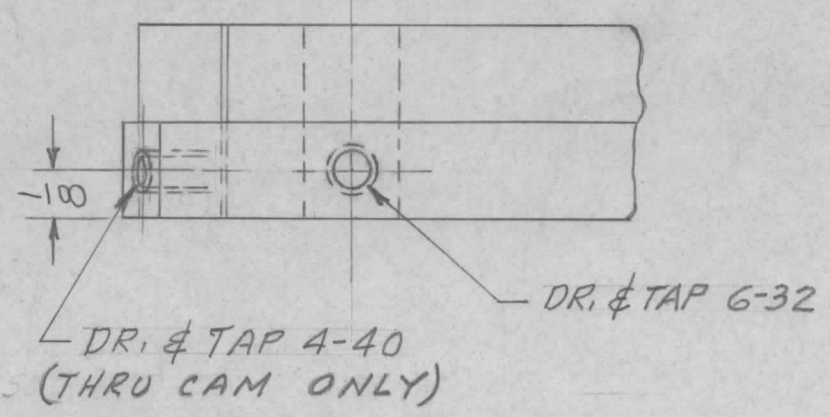
REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	DISPLACEMENT 0 TO 20 REDIMENSIONED					
X1	1.454 DIM. WAS 1 15/32					
X2	DISPLACEMENT REDIMENSIONED, .474 WAS .489, .525 WAS .539, .574 WAS .582, .616 WAS .622, .654 WAS .660, .694 WAS .699, .735 WAS .739, .778 WAS .779, .860 WAS .855, .902 WAS .900, .948 WAS .947, 1.000 WAS 1.001, 1.056 WAS 1.055, 1.113 WAS 1.109, 1.174 WAS 1.171, 1.244 WAS 1.245, 1.404 WAS 1.403, 1.474 WAS 1.477	4-20-65	X2	HLA		
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/20/65	~~AA~~	HLA		

PM1141 Ø

0 = .437
1 = .474
2 = .525
3 = .574
4 = .616
5 = .654
6 = .694
7 = .735
8 = .778
9 = .819
10 = .860
11 = .902
12 = .948
13 = 1.000
14 = 1.056
15 = 1.113
16 = 1.174
17 = 1.244
18 = 1.320
19 = 1.404
20 = 1.474

ANGULAR DISPLACEMENT BETWEEN NO.S = 10°





RUNNER - 1/2 x .025 BERRYLIUM COPPER

NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
POSE			LIST OF MATERIAL SK3136-PM201	

MATERIAL: 1/4 TK BRASS

FINISH: NICKEL PLATE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: CAM

1	VLRB-1	
Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.

SCALE | CODE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS: ± 1/64
ANGLES: ± 0° 30'

DRAWN D.A.C.	DATE	FINAL APPROVAL	DATE
CHECKED	DATE		
ELECT. DES.	DATE	PM1141	Ø
MECH. DES. AZ3	DATE 4-20-65	SHEET	REV. LTR.

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