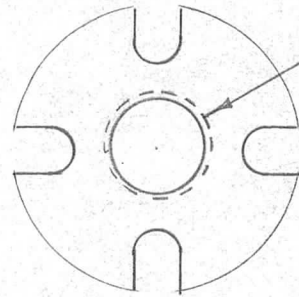


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-197

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	VOX	101	A-427	3-4-53



DRILL AND TAP 1/4 X 20 RIGHT HAND THREAD CLASS 2 FIT

MODIFICATION OF PM-225

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	PLATE, LOCKING	
		MATERIAL	MODIFIED	
		WEIGHT PER PC.		
		TYPE & TEMPER	C.D.D. 3-4-53	
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		FINISH & SPEC. NO.	CHECKED	FINAL APPROVAL

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

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