

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

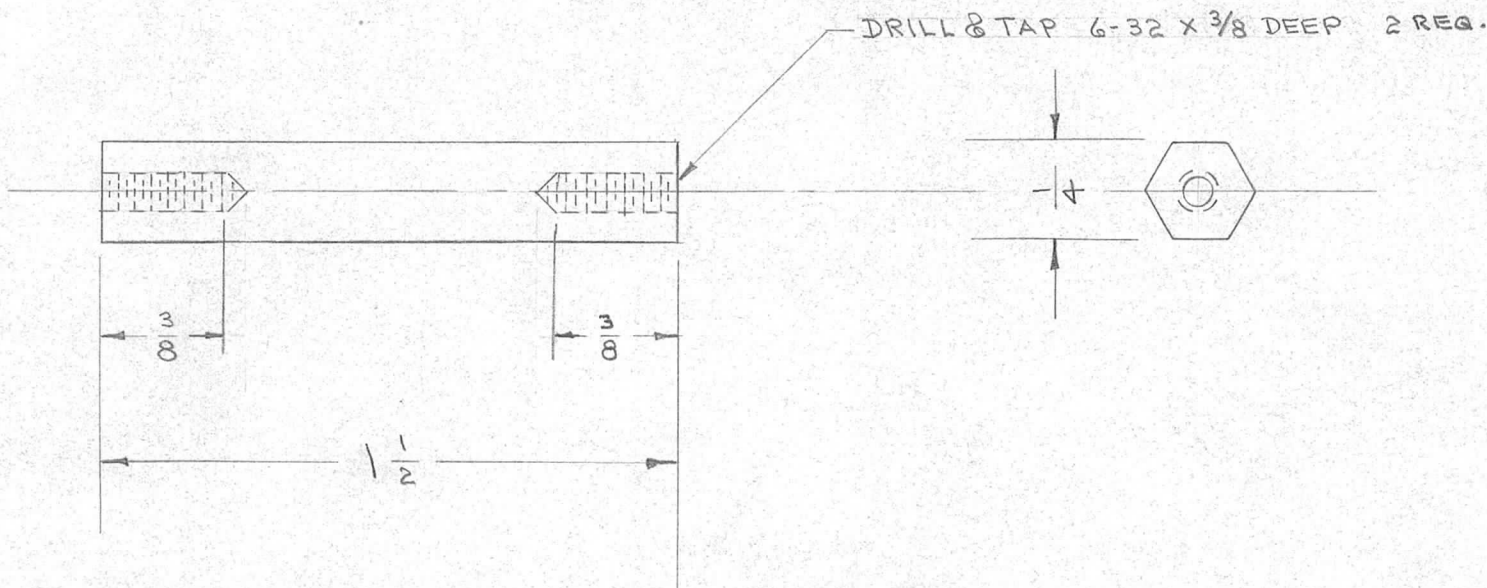
PM-187

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT

USED ON

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
8	FFR-DP	104	A-334	1-21-53
8	FFR-DPH	333	A-854	10-19-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		1/4" HEXAGONAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
	ALUM.	—H—	SPACER	
		MATERIAL WEIGHT PER PC.		
		175-T4		
		TYPE & TEMPER	C.D.D. 1-21-53	
		—H—	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	1-22-53	
		S-101 CAUSTIC DIP.	CHECKED	FINAL APPROVAL
		FINISH & SPEC. NO.		PM-187

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ALL OTHERS

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±