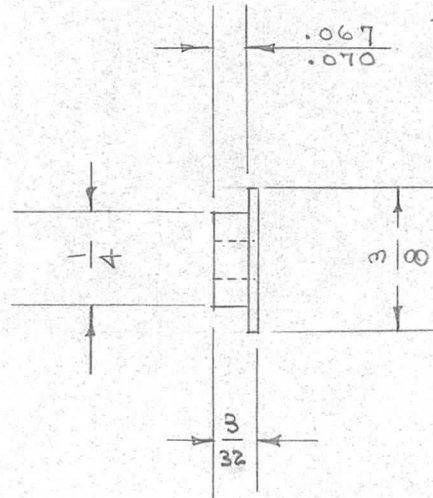
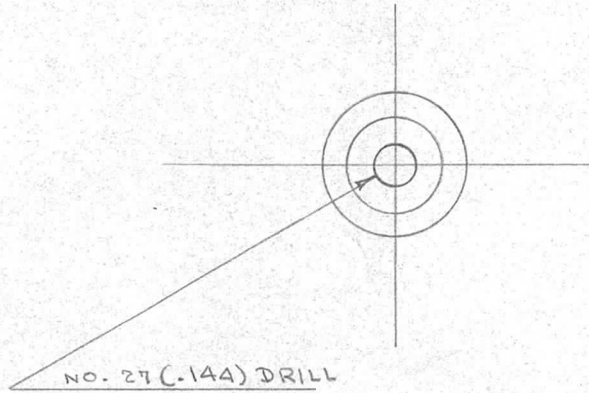


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-183 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

QTY PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
4	A-1000	101	A-336	
1	PM-183			1-17-54



NOTE:

Should Be A Minimum of .003 Larger Than Thickness of Free Gear Dwg GR-110

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/8 Dia	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		STEEL	SPACER	
		MATERIAL		
		WEIGHT PER PC.		
		STAINLESS		
		TYPE & TEMPER	CDD 1-15-53	
		NO-303	DRAWN	AJT
		HEAT TREAT. SPEC.	ELEC. DES. APP.	WDC
		FINISH & SPEC. NO.	CHECKED	AJT
			FINAL APPROVAL	WDC
			SUPERCEDES	
			AMS 224	
			PM-183	A

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	3/32 WAS 3/8	1/14/53	1	CDD	JAL	WDC

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.