

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

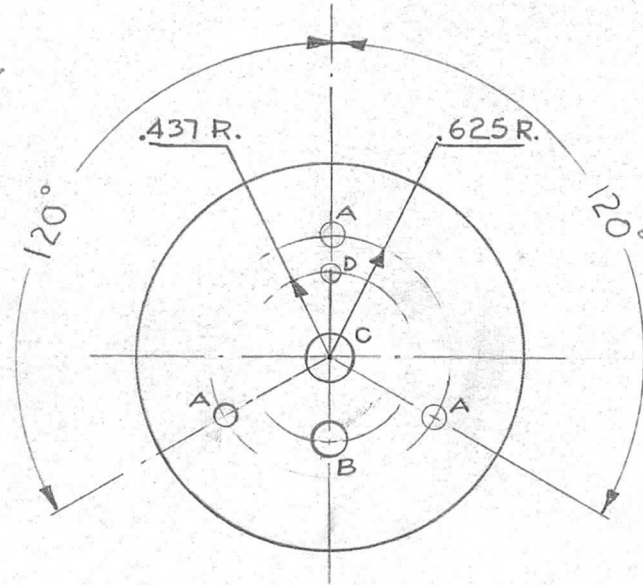
RELEASED

PM-178 A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
R-8	168	A-289	12-3-52
R-10	168	A-289	12-3-52
R-12	168	A-289	12-3-52



LEGEND

- A = # 30 DR. (.128) 3 REQ'D.
- B = # 11 DR. (.191) 1 REQ'D.
- C = .252 ± .001 1 REQ'D.
- D = # 34 DR. (.111) 1 REQ'D.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.025 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		PHOSPHOR BRONZE OR BRASS	SHIM	
		MATERIAL		
		WEIGHT PER PC.		
		TYPE & TEMPER	16 12-3-52	
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP. MECH. DES. APP.
		S-135 NICKEL PLATE	CHECKED	FINAL APPROVAL
		FINISH & SPEC. NO.		PM-178 A

A	1	Was S-107	7/13/53	1	JAD	CRS	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE FULL SIZE				
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				