

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

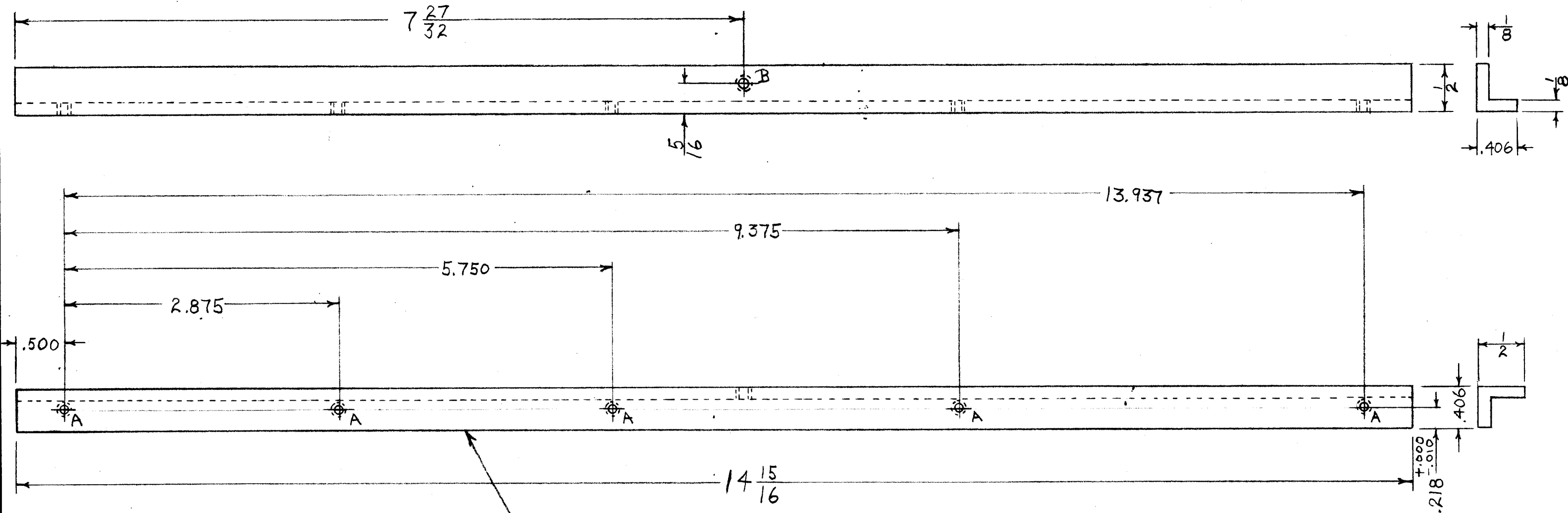
RELEASED

PM-158 C

LEGEND

A= DRILL & TAP 4-40, 5 REQ.

B= DRILL & TAP 8-32, 1 REQ.



MACHINE THIS EDGE SMOOTH.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	S-404 WAS S-101	12/15/52	1001	WJS		EMN
B	1	8-32 WAS 6-32	4-22-53	2	C.D.D.	PAB	PAB
A	1	DIM. CHANGED. B HOLE WAS 8-32 TAP.	2-10-53	1	WJS	PAB	PAB

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FFR	104	A-226	10-11-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			1/2 x 1/2 x 1/8 ANGLE	
			STOCK SIZE	
			ALUM.	—
			MATERIAL	WEIGHT PER PC.
			63ST5	
			TYPE & TEMPER	
			WDC 10-11-52	
			DRAWN	ELEC. DES. APP.
			MECH. DES. APP.	
			HEAT TREAT. SPEC.	
			CHECKED	FINAL APPROVAL
			S-404 YELLOW IRIDITE	
			FINISH & SPEC. NO.	

PM-158 C