IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE PM-154 OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY RELEASED THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-USED ON MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. MODEL PROJECT NO. ASS'Y. NO. DATE REMOVE ALL BURRS AND SHARP EDGES A-220 9-8-52 TWR-115 151 MASK VIG DIA. - CENTER HOLE ON ONE SIDE, END HOLES ON REVERSE SIDE, BEFORE PAINTING. #9 DR-(196)3 HOLES NOTE: 1. S-101 (CAUSTIC DIP) 2. 5-151 (GREY WRINKLE PAINT) REQ. ITEM PART NO. DESCRIPTION SYMBOL A THK. THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK STOCK SIZE ALUMINUM TAPE GUIDE SUPPORT MATERIAL WEIGHT PER PC 525- H32 TYPE & TEMPER ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP DRAWN ELEC. DES. APP. MECH. DES. APP. TOLERANCES SCALE FULL SIZE e-11/14/52 HEAT TREAT. SPEC. CHECKED DEC. DIM. ± FINAL APPROVAL DRILL, PUNCH, COMMERCIAL STOCK

SEE NOTE

FINISH & SPEC. NO.

PM-154

SIZES AND MANUFACTURERS

TOLERANCES ARE NOT INCLUDED.

ALL

OTHERS

FRAC. DIM. +

ANGULAR DIM. +

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.

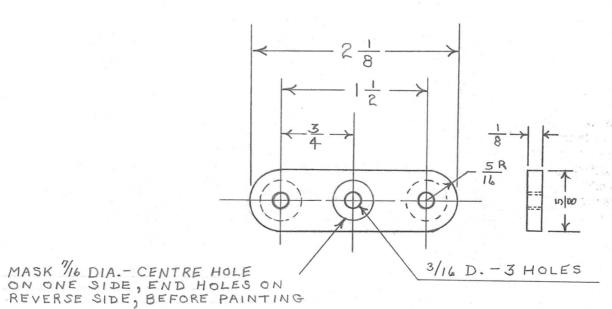
REMOVE ALL BURRS AND SHARP EDGES

PM - 154

TWR-115

USED ON

MODEL PROJECT NO. ASS'Y. NO. DATE



NOTE

1. S-101 (CAUSTIC DIP) 2. S-151 (GREY WRINKLE PAINT)

2. S-151 (GREY WRINKLE PAINT)						REQ. ITEM	PART NO.	DESCRIPTION			SYMBOL	
						/	B THK.	TMC(Canada)LIMITED				
					ALUMIA	JUM -#-	TAPE G	SUPPORT				
						MATERIAL WEIGHT PER PC. 525-H32		TAPE WINDING				
								E & TEMPER	PA 6/5/55			
ISSUE IT	EM CHANGED FROM	DATE	CN. NO	. DRAFTS	CHECKE	RENG. APP.		- C ILMILK	DRAWN	ELEC. DES. APP.	MECH. DE	S. APP.
TOLERANCES SCALE FULL SIZE							//	1 1 1 1 1	Lac			
	DEC. DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK			STOCK	HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL		
ALL OTHERS	FRAC. DIM. ± 1/64 ANGULAR DIM. ±		SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			IRERS	SEE	SEE NOTE		PM-	154	
							FINIS	H & SPEC. NO.				