

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-139

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TWR-115

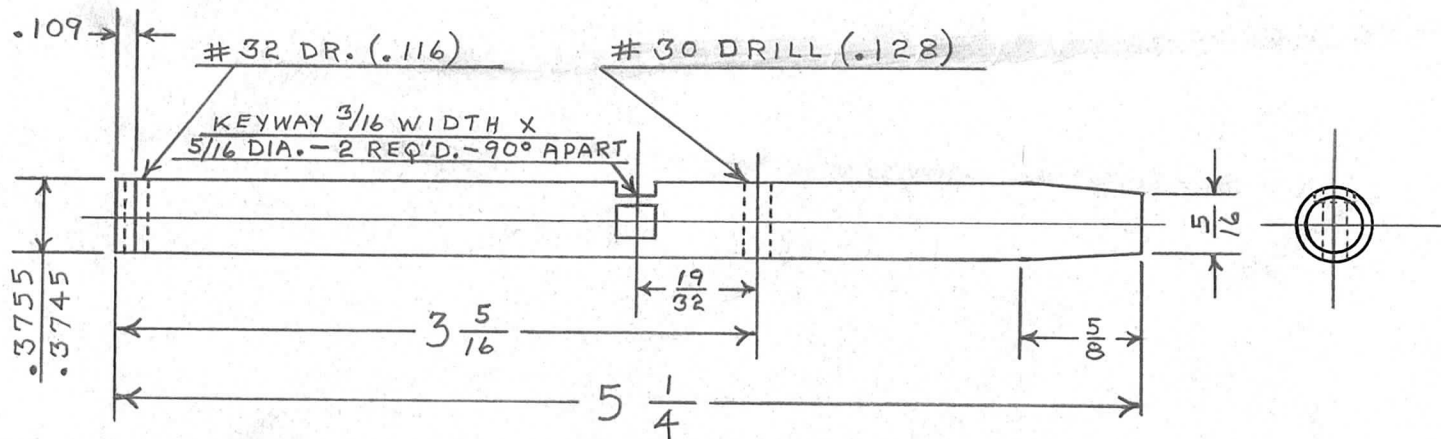
USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE



NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	$\frac{3755}{3745}$ DIA.		TMC (Canada) LIMITED OTTAWA ONTARIO	
	STOCK SIZE			
	STAINLESS STEEL	#	GEAR SHAFT	
	MATERIAL	WEIGHT PER PC.	TAPE WINDER	
	303 OR 416		RT 11/5/55	
	TYPE & TEMPER		DRAWN	ELEC. DES. APP. MECH. DES. APP.
	#			
	HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
	PASSIVATE S-104			PM-139
	FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE FULL SCALE				
ALL OTHERS	DEC. DIM. $\pm .005$ FRAC. DIM. $\pm 1/64$ ANGULAR DIM. \pm		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

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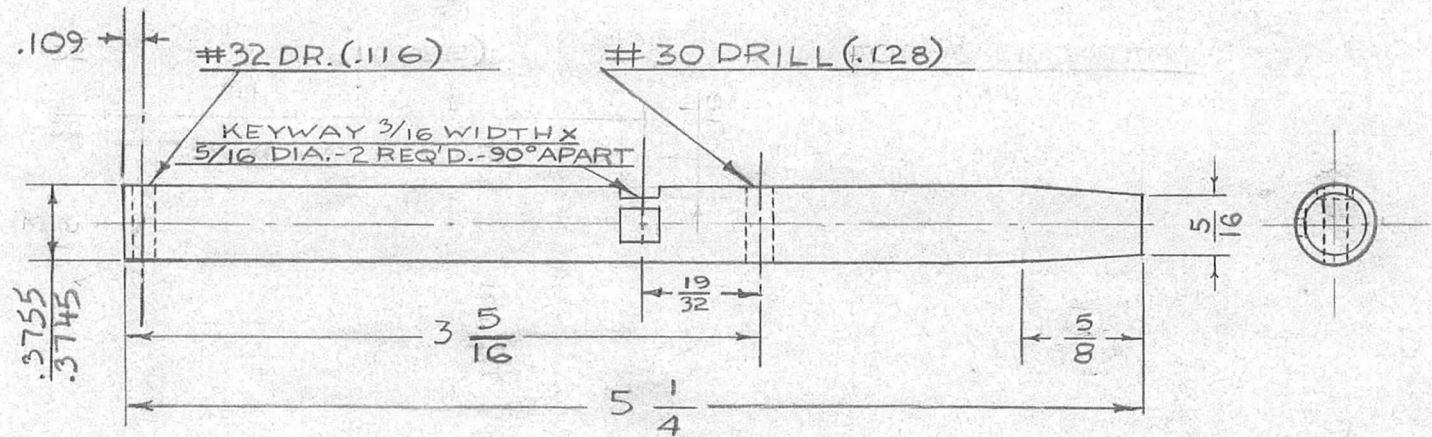
RELEASED

PM-139

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
TWR-115	151	A-215	9-23-52



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	.3755 .3745	DIA.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE			
	STAINLESS STEEL		GEAR SHAFT	
	MATERIAL			
	303 OR 416			
	TYPE & TEMPER			
	HEAT TREAT. SPEC.			
	PASSIVATE S-104			
	FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE FULL SCALE					
ALL OTHERS	DEC. DIM. ± .005	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						

DRAWN: *A. Gabel*
 CHECKED: *JAD 11/6/52*
 ELEC. DES. APP.:
 MECH. DES. APP.:
 FINAL APPROVAL: PM-139