

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

8-32 BLIND TAP. 3/8 DEEP.
4 HOLES REQ'D.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

NOTE - FINISH -

- S-404 YELLOW IRIDITE
- S-114 ZINC CHROMATE PRIMER
- S-115 SMOOTH GREY ENAMEL

ANCHOR BOLT HOLES 3/4 D.
4 HOLES REQ'D.

COVER HINGE HOLES 3/4 D.
4 HOLES REQ'D.

COVER BOLT HOLES 3/4 D.
4 HOLES REQ'D.

TOP SURFACE MACHINED SMOOTH

PM-112 E

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP	12/1/59	1001	AB		EMN
D	1	1/8 X 27 WAS 3/8 X 16	10/1/56	4	JAWA	WJC	AMB
C	2	3/8 X 16 HOLE ADDED	10/1/56	3	ESD	WJC	AMB
B	1	6-32 X 3/16 DP. ADDED	10/1/56	2	ESD	WJC	AMB
A	-	.062 WAS .031	10/1/56	2	ESD	WJC	AMB
A	-	REDRAW N, NO CHANGE	4/10/53	-	C.D.D.	JAWA	AMB

TOLERANCES		SCALE:	
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK	SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
BAC-A-S-500	153	A-233	9-6-52
BAC-A-S-20	108	A-109	7-11-52

REF: CASTING DWG. CS-106

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
STOCK SIZE			
ALUMINUM		CASE, MACHINING	
MATERIAL		WEIGHT PER PC.	
356-T6			
TYPE & TEMPER		C.D.D. 4/13/53	
STRESS RELIEVED		DRAWN	ELEC. DES. APP.
HEAT TREAT. SPEC.		AD-4-22/53	MECH. DES. APP.
SEE NOTE		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			PM-112 E