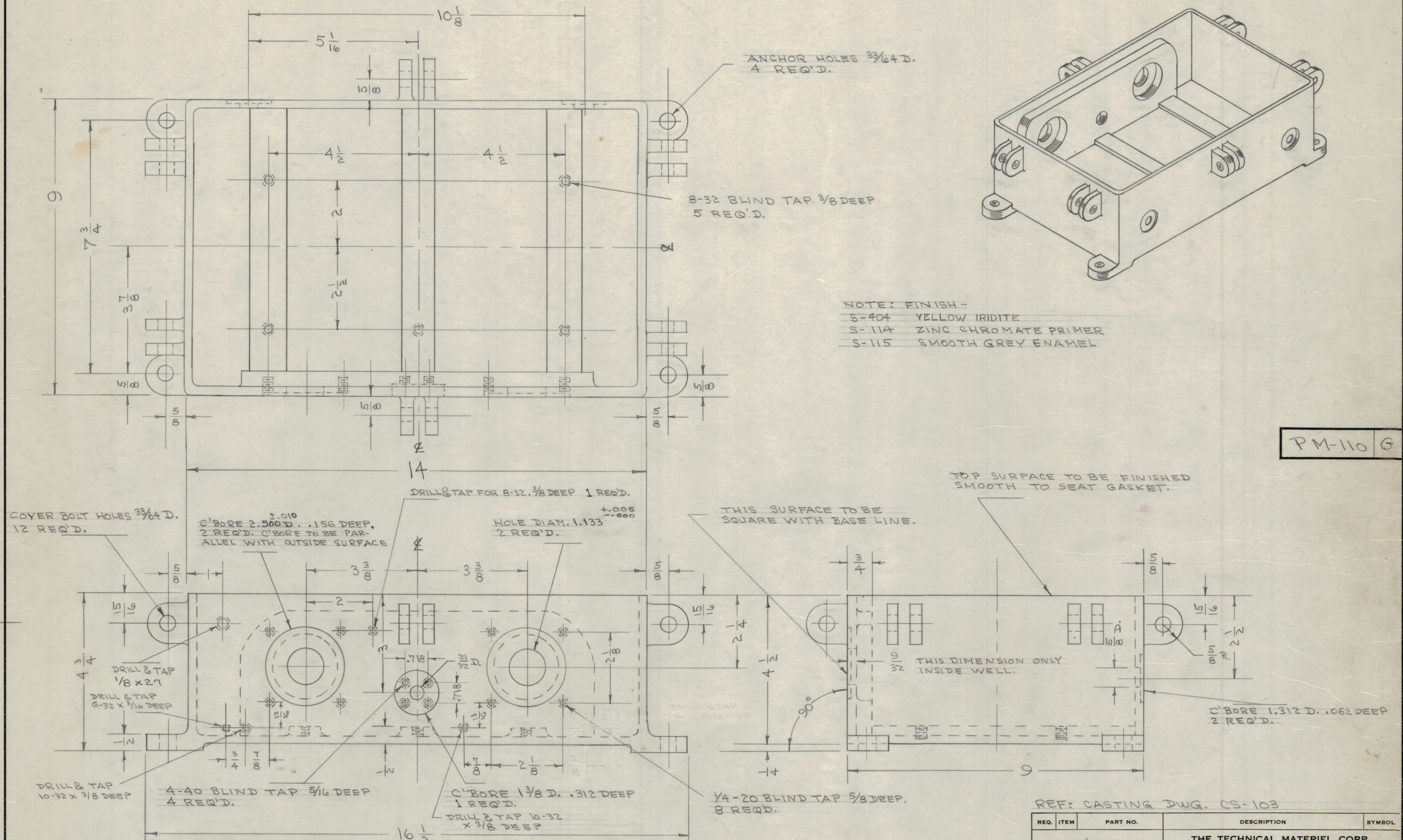


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



PM-110 G

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	1/8 X 27 WAS 3/8 X 16 TAP	10/1/54	6	JAW	AD	ARB
	2	6-32 TAP HOLE ADDED					
E	1	10-32 TAP HOLES ADDED	6/19/56	5	CDD	JAW	ARB
	2	3/8 X 16 TAP HOLE ADDED					
D	1	1 3/16 C BORE WAS .031 DP	10/13/54	4	JAW	AD	ARB
	2	2 1/2 C BORE WAS .062 DP					
C	1	1.133 D WAS 1.125 D	4/10/53		CDD	JAW	ARB

TOLERANCES	SCALE:
ALL OTHERS DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
BAC-2-S-1.5	230	A-526	9-16-53
BAC-2	157	A-188	10-17-52
BAC-2-S-20	108	A-107	7-17-52

REF: CASTING DWG. CS-103

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	
		ALUMINUM	CASE, MACHINING
		MATERIAL	WEIGHT PER PC.
		356 - T6	
		TYPE & TEMPER	CDD 4/13/53 ARB
		STRESS RELIEVED	DRAWN ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	JAW 4/22/53 ARB
		SEE NOTE	CHECKED FINAL APPROVAL
		FINISH & SPEC. NO.	Supersedes CMS064

PM-110 G