

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

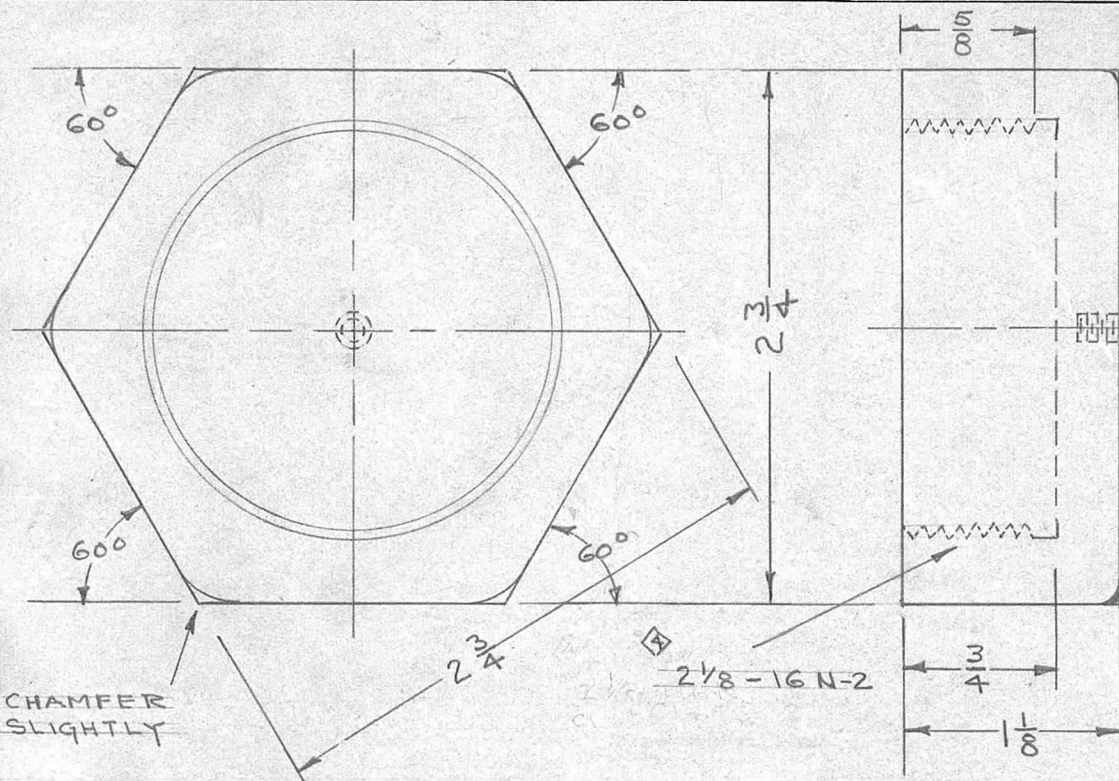
PM-108 C

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
BAC-2-S-20	108	A-107	7-15-52
BAC-2	157	A-188	10-17-52
BAC-2-S-1.5	230	A-526	9-16-53



8-32 BLIND TAP
1/4 DEEP

MAJOR DIA. MIN.	PITCH DIA.			MINOR DIA.	
	MIN.	TOL.	MAX.	MIN.	MAX.
2.1250	2.0844	0.0061	2.0905	2.0573	2.0653

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C		S404 WAS 5-101	6-21-65	14295	DVV	QCB	MIR
B	1	UNDERCUT ADDED	4/30/56	2	JAR	QCB	MIR
A	4	Thread Info added	"	1	JAR	QCB	MIR
A	3	195 Alloy	"	1	JAR	QCB	MIR
A	2	Casting	"	1	JAR	QCB	MIR
A	1	Remove Ref.	10/7/52	1	JAR	QCB	MIR

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		2 3/4	HEX. OR 3 1/4 ROUND	
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		#	CAP, FLANGE	
MATERIAL		WEIGHT PER PC.		
		17S-T4		
TYPE & TEMPER				
#				
HEAT TREAT. SPEC.				
S404				
FINISH & SPEC. NO.				
DRAWN			ELEC. DES. APP.	
CHECKED			MECH. DES. APP.	
FINAL APPROVAL				
			PM-108 C	

TOLERANCES	SCALE FULL	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
ALL OTHERS DEC. DIM. \pm FRAC. DIM. \pm 1/64 ANGULAR DIM. \pm		