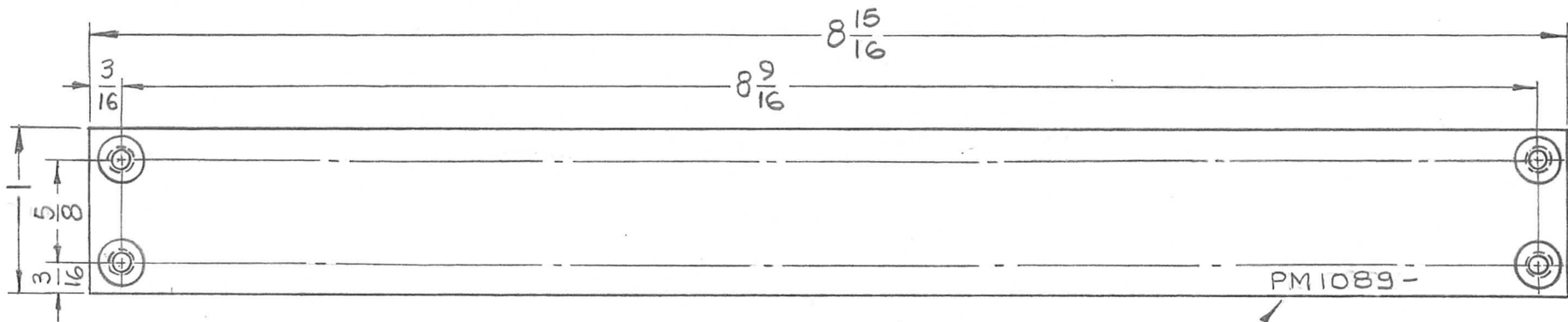


REQ. PER UNIT	USED ON			PM1089	Ø
	MODEL	ASS'Y. NO.	DATE		
3	VLRB-1		7-9-64		



METAL STAMP TMC PART NO.
1/8 HIGH GOTHIC W/LATEST
REV. LETTER.

HOLES:

C'SINK 82° X .265 DIA, THEN DRILL &
TAP FOR 6-32 THRU (4REQ.)

REMOVE ALL BURRS AND SHARP EDGES

							REQ. ITEM	PART NO.	M. GELLMAN	DESCRIPTION SK3136-PM-26	SYMBOL
Ø	ORIGINAL RELEASE FOR PRODUCTION	8.4.64	+	WB			1/4 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
X ₁	TYPE & TEMP. WAS 5052-H32	8.4.64	+	WB			STOCK SIZE		BRACE, CENTER CHASSIS		
X	EXPERIMENTAL RELEASE	7-9-64		SRG			ALUMINUM				
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE 1:1				2024-T4		SRG	@	RCL	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		CODE A	TYPE & TEMPER 5404 YELLOW TRIDITE		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
TOLERANCES					FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	PM1089 Ø		