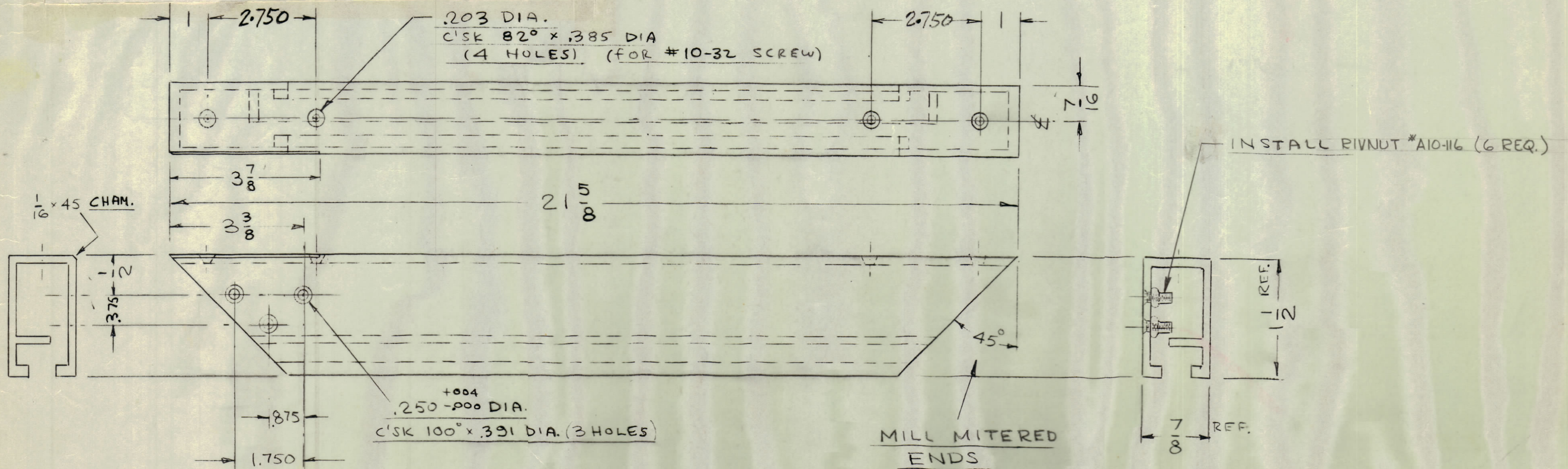


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
4	X	EXPER. RELEASE	10-19-64	X	[Signature]	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-25-64	Ø	[Signature]	



WINDOW FRAME (TOP) ~ 1 PER UNIT AS SHOWN ~ PM-1083-2  
 WINDOW FRAME (BOT.) ~ 1 PER UNIT OPP. HAND ~ PM-1083-1

- FINISH: 5869
- 1- FINE BRUSH
  - 2- WIPE CLEAN WITH THINNER
  - 3- 1 COAT WITH WATER CLEAR FLAT BAKING EPOXY
  - 4- BAKE 45 MINUTES @ 350° F

NOTES

2	RAK 102-1	A 3716
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
	A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
			STURMER	
LIST OF MATERIAL				
MATERIAL .093, ALUMINUM EXTRUSION			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTES			TITLE WINDOW FRAME TOP & BOTTOM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN [Signature]	DATE [Signature]
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			CHECKED @	DATE 11-25-64
FRACTIONS TOLERANCES ± 1/64 ANGLES ± 0° 20'			ELECT. DES. [Signature]	DATE 11-25-64
			MECH. DES. [Signature]	DATE 11-25-64
				FINAL APPROVAL [Signature]
				DATE 11-25-64
				REV. LTR. [Signature]

PM 1083