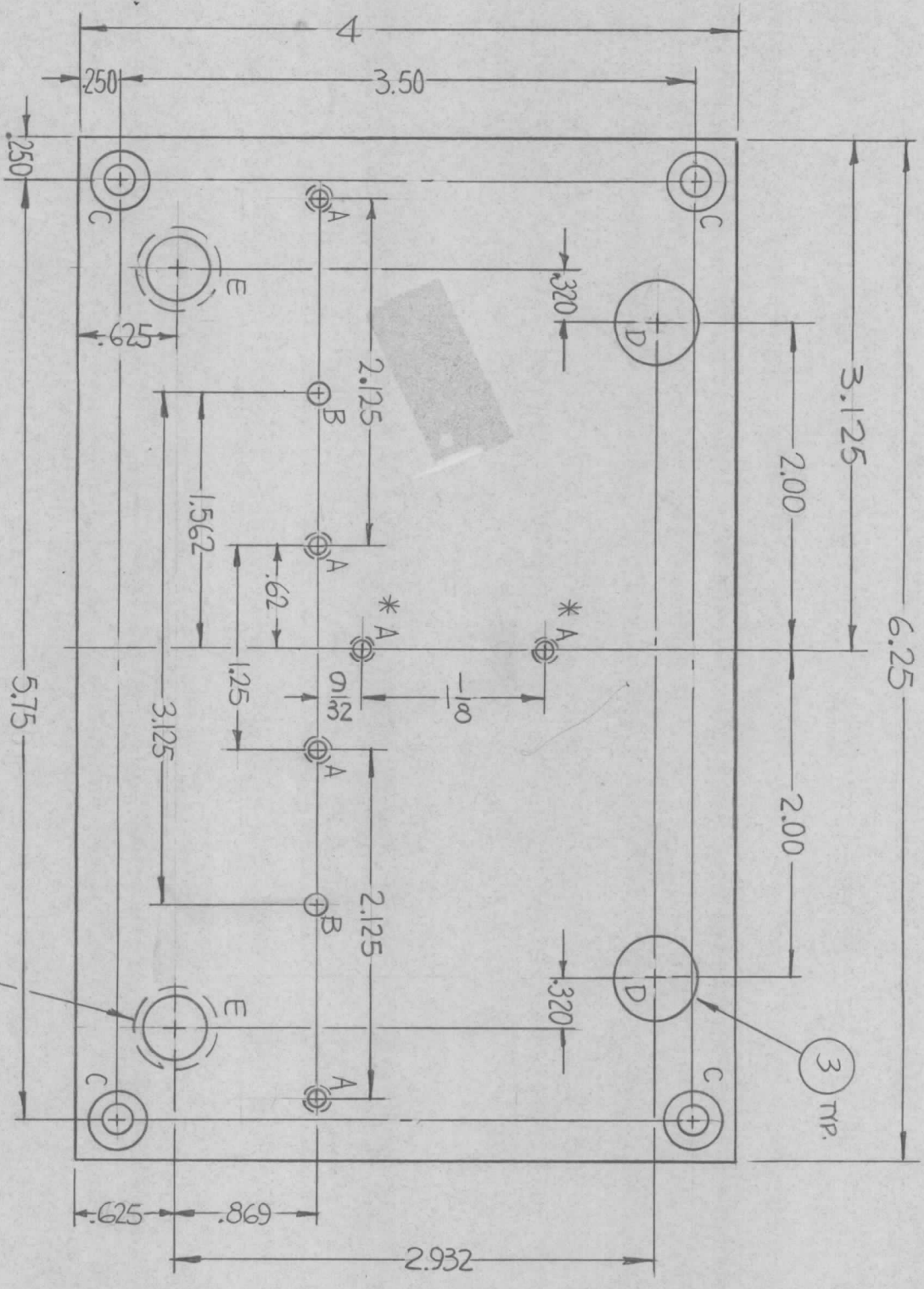


PM1068

REVISIONS		DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXP. RELEASE	11-28-66				
Ø	ORIGINAL RELEASE FOR PRODUCTION	3.1.67				



HOLES	DESCRIPTION	REQ.
A	DRILL & TAP FOR 4-40	6
B	.1240-.1245 DIA.	2
C	DR. 1.69 DIA. C'SINK 82° TO.337 DIA.	4
D	.4990-.4995 DIA.	2
E	DR. 3/8 DIA. C'BORE .4990-.4995 DIA. 130 DP.	2

PM1068-1 AS SHOWN.
 PM1068-2 a) EXCLUDE *A HOLES.
 b) C' BORE "E" HOLES OPP. SIDE.

REQ. D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
2	4	PN 116 A3S	PIN, DOWEL	B
4	3	BB126-15	BEARING, RACE	D, E
4	2	SC165-0440556	SCREW, SOCKET HEAD	A
1	1	PM1306-2	SUPPORT, GEAR BOX	

LIST OF MATERIAL		THE TECHNICAL MATERIEL CORP.	
MATERIAL		MAMARONECK, NEW YORK	
FINISH		TITLE	
3/16 THICK ALUMINUM		PLATE, GEAR BOX	
2024-T3			
S404 YEL. IRIDITE			

QTY./UNIT	1 EA	MODEL USED ON	TLAB-2.SK	ASSY. NO.	
SCALE	1:1	CODE	A		

NOTES
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