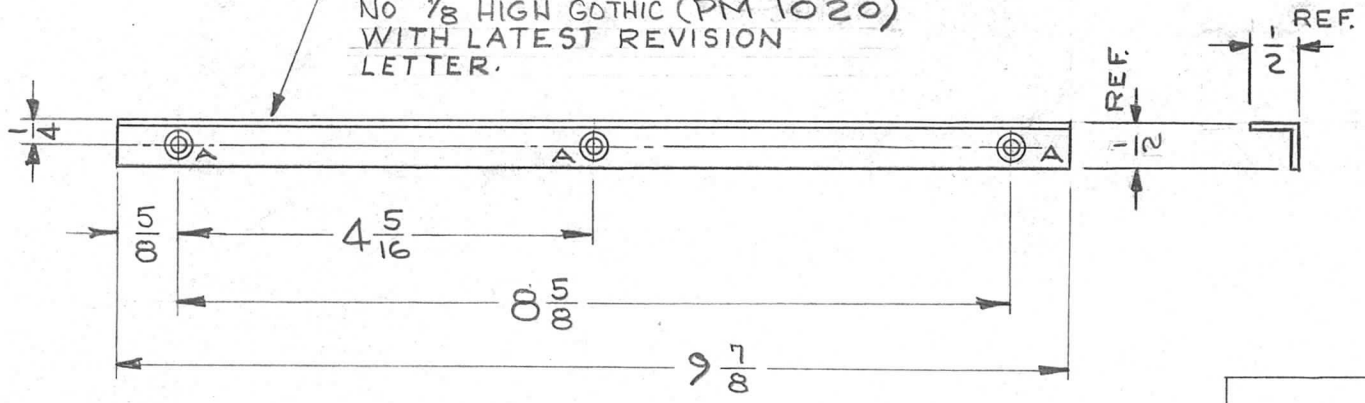
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
2	VLR-1	AX-434	6-11-63
2	TLAA-2.5K		9-23-66

PM 1020 A

METAL STAMP TMC PART NO 1/8 HIGH GOTHIC (PM 1020) WITH LATEST REVISION LETTER.



LEGEND		
HOLE	DESCRIPTION	REQ.
A	.120 DIA. HOLE, C'SINK 82° TO .230 DIA.	3

TMC P/ Nº	FINISH
PM1020	S404 YELLOW IRIDITE
PM1020-2	S135 NICKEL PLATE

REMOVE ALL BURRS & SHARP EDGES

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	TMC P/Nº CHART ADDED	9-23-66	16884	~~DJS~~	~~JCS~~	
Ø	ORIGINAL RELEASE FOR PRODUCTION	5-11-64	0	A.M.	@	
X1	ANGLE DIM'S WERE 7/16 X 1; ADDED DIE #1312	12/3/63	1	JL		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ±.05, .XX ±.01, .XXX ±.005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

SCALE 1/2 : 1

CODE A

REQ.	ITEM	PART NO.

1/2 X 1/2 X 1/16 THK — STOCK SIZE

EXTRUDED ALUMINUM ANGLE — MATERIAL

ALCOA DIE # 1312 — TYPE & TEMPER

— — HEAT TREAT. SPEC.

SEE CHART — FINISH & SPEC. NO.

M. GELLMAN — DESCRIPTION

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

GUIDE, MODULE, "L" TYPE

SYMBOL	DRAWN	CHECKED	FINAL APPROVAL
		@	

ELEC. DES. APP.	MECH. DES. APP.	
		PM 1020 A