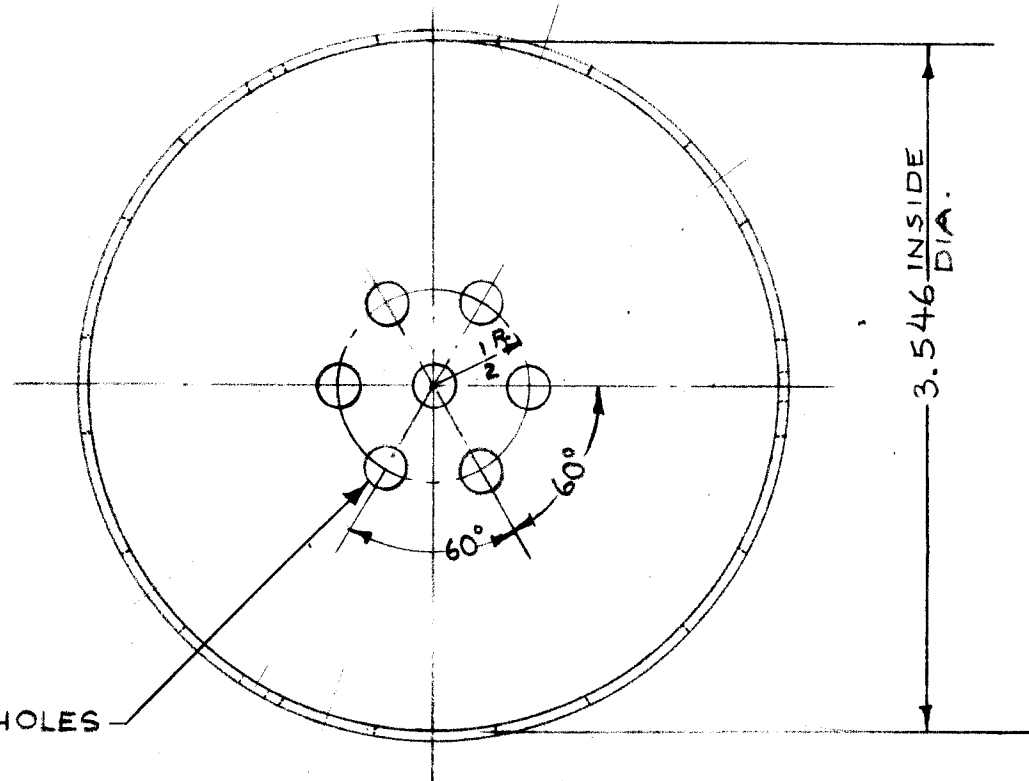


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

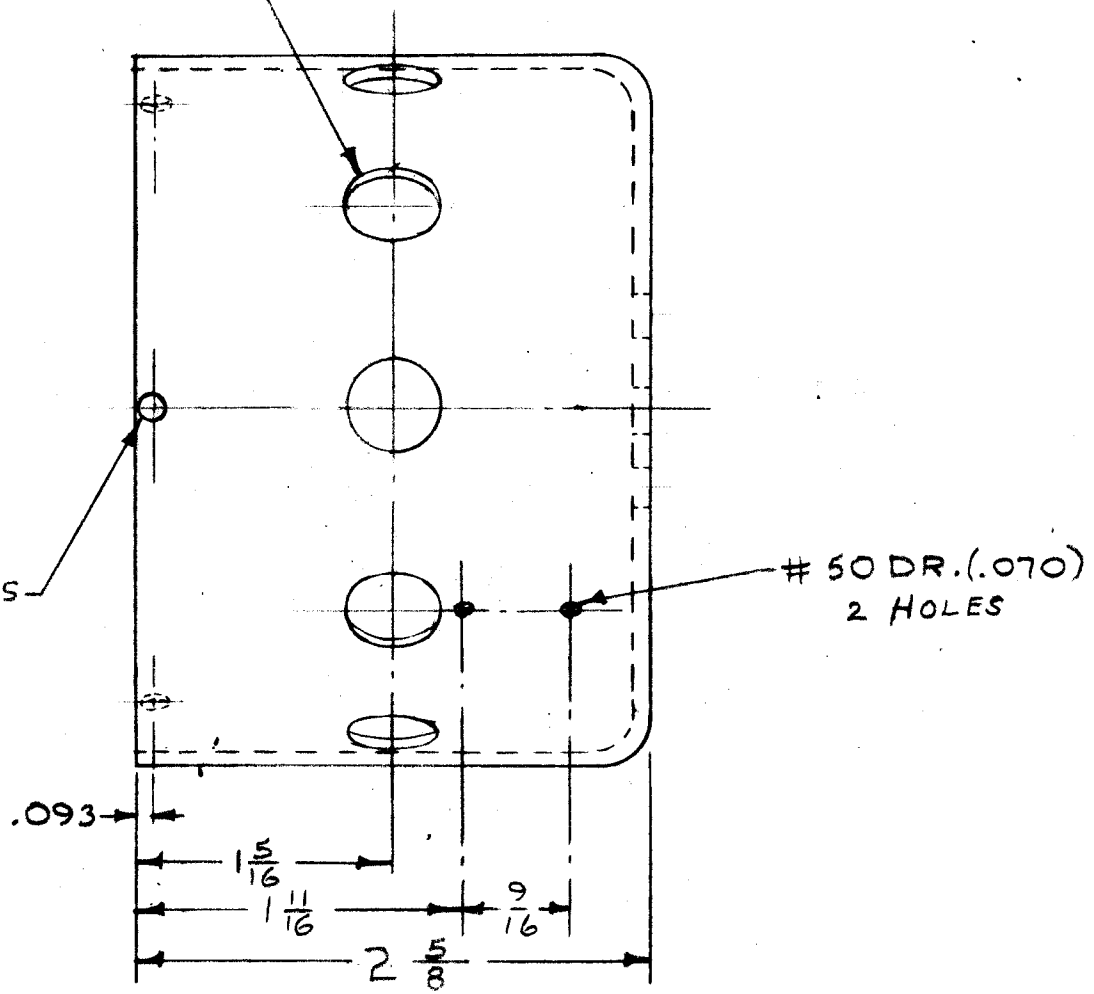
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

PM-180



1/2 DIA. (.500) 10 HOLES
REQ'D.-EQUALLY
SPACED.



1/4 D. (.250) 7 HOLES

#30 DR. (.128) 3 HOLES
120° APART.

#50 DR. (.070)
2 HOLES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

- NOTE:
- S-114 (ZINC CHROMATE PRIMER)
 - S-117 (BLACK WRINKLE PAINT)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
19 GA. (.041)		THE TECHNICAL MATERIEL CORP.	
STEEL	ff	MAMARONECK, NEW YORK	
MATERIAL	WEIGHT PER PC.	MOTOR COVER	
ff			
TYPE & TEMPER		16 12-1-52	
ff		DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		JAD 12-15-52	
SEE NOTE		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			PM-180

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
ALL OTHERS		DEC. DIM. ± .005	SCALE: FULL SIZE				
		FRAC. DIM. ± 1/64	DRILL, PUNCH, COMMERCIAL STOCK				
		ANGULAR DIM. ±	SIZES AND MANUFACTURERS				
			TOLERANCES ARE NOT INCLUDED.				

CK-2	168	A-291	12-1-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

USED ON