IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

PM118 A

RELEASED

NOTICE TO ALL PERSONS RECEIVING THIS DRAWING

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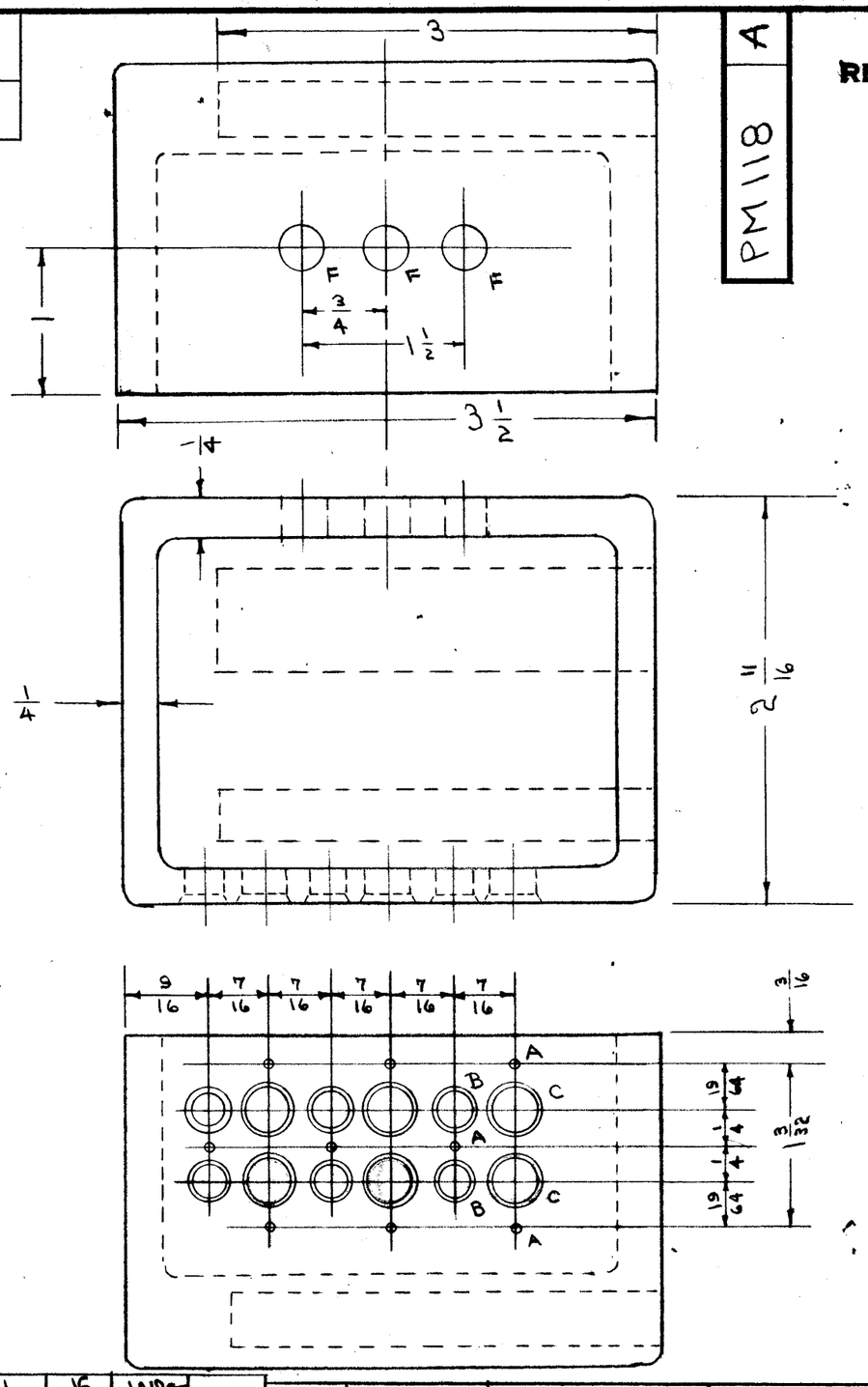
MAMARONECK, NEW YORK



A- 4-40 TAP. 9 REQ.
B- H DRILL (.266) THEN C'SINK AT 82° X 1/32 DEEP. 6 REQ.
C- 5/16 (.312) D. (THEN C'SINK AT 82° X 1/32 DEEP. 6 REQ.
D- 3/8 (.375) D. 3" DEEP. 1 REQ.
E- SLOT 3/8 X 3/4. 3" DEEP. 1 REQ.
F- 5/16 (.312) D. 3 REQ. (CHAMFER "F" HOLES 1/32"

REF. CASTING DWG. CS-107

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE			XTAL OVEN, MACHINING	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER			C.D.D. 9-15-52	A.J.J.
HEAT TREAT. SPEC.			DRAWN	ELEC. DES. APP. MECH. DES. APP.
FINISH & SPEC. NO.			WDC 10-27	
			CHECKED	FINAL APPROVAL
			SUPERCEDES BMS-03A	PM-118.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	"CHAMFER" NOTE ADDED	3/23/54	1	16	[illegible]	

TOLERANCES — SCALE: FULL

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

AMT. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	GPE-1			6-7-61
1	LFA	109	(2) A-143	9-16-52
1	XFK		(2) A-143	5-21-51

USED ON

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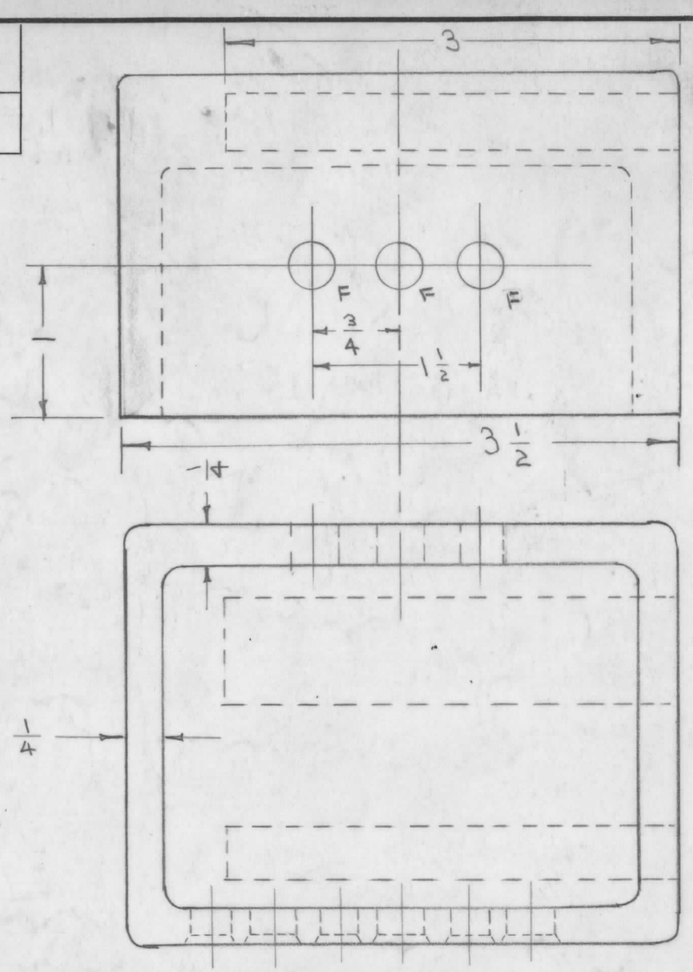

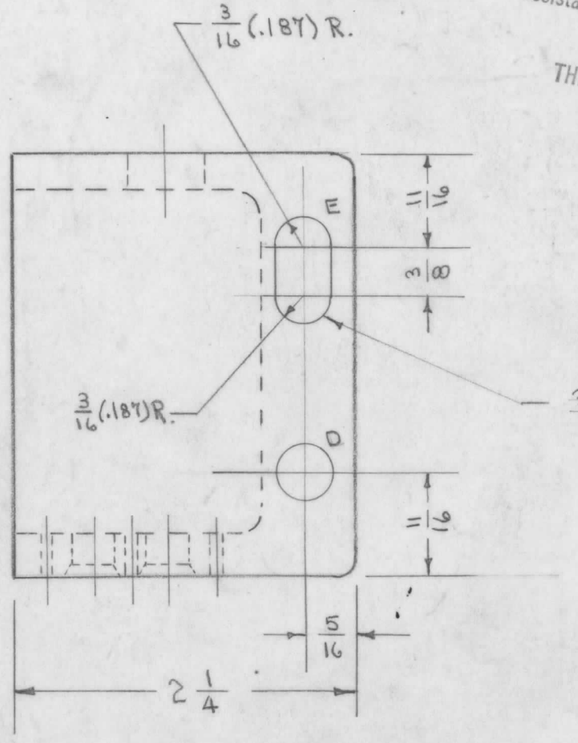

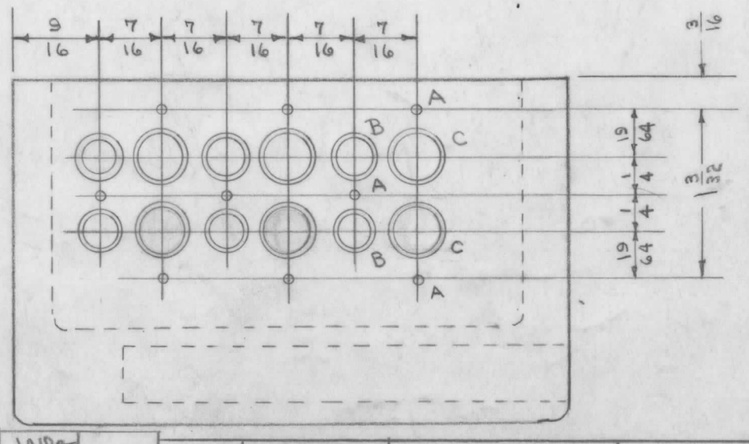

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ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
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USED ON

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STOCK SIZE

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TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

XTAL OVEN, MACHINING

C.D.D. 9-15-52	A.J.J.	
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
WDC 10-27		
CHECKED	FINAL APPROVAL	

SUPERCEDES BMS-034

PM-118 | A