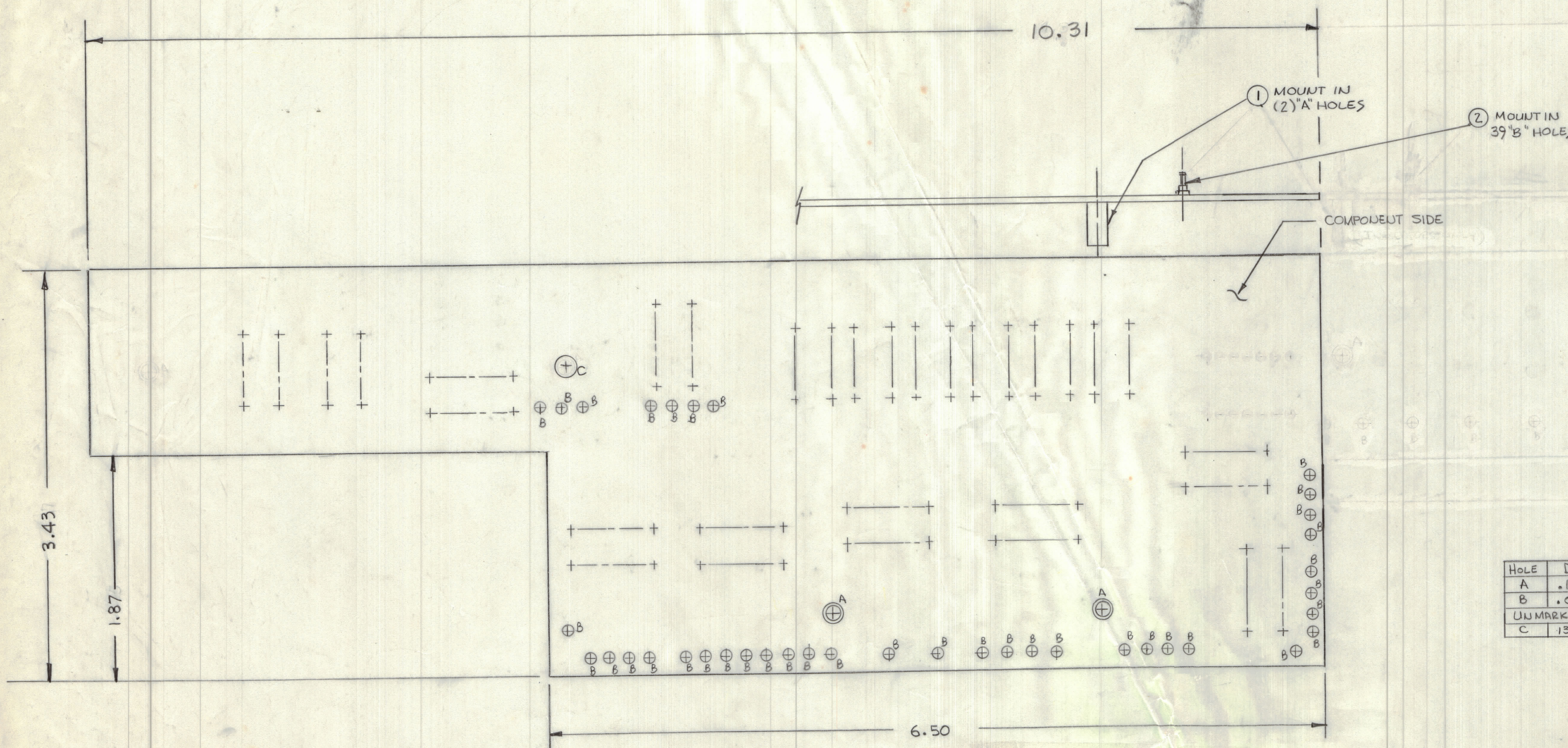


REVISIONS					
E.M.N.O	DRAFT	CHKD	ZONE	LTR	APPROVED
~	10			Ø	
DESCRIPTION					DATE
ORIGINAL RELEASE FOR PRODUCTION					4/18/83



HOLE	DESCRIPTION	REQ
A	.189 DIA	2
B	.081 DIA	39
UNMARKED HOLES .042 DIA		
C	13/64 DIA	1

FABRICATION NOTES:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
 1. OVERALL MATERIAL THICKNESS .093 ± .006 AS PER (pp3.1, 3.2)
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp4.1), PLATING TO BE TIN LEAD AS PER (pp13.2.2, 13.2.1)
 3. MATERIAL TO BE G10 GLASS EPOXY, LAMINATE 2 OZ COPPER CLAD,
 4.
 5. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5) UNLESS OTHERWISE SPECIFIED

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
39	2	TE127-2	TERMINAL, STUD	B
2	1	TE108-19	TERMINAL STANDOFF	A

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT BD. INDICATORS			
SIZE	CODE	IDENT NO.	DWG NO.
D	82679	PC841	
SCALE	SHEET		OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	AX5255 (RCST-2)	A5806
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON DECIMALS	FRACTIONS
.X = .05	= 1/64
.XX = .01	ANGLES
.XXX = .005	= 0° -30'

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