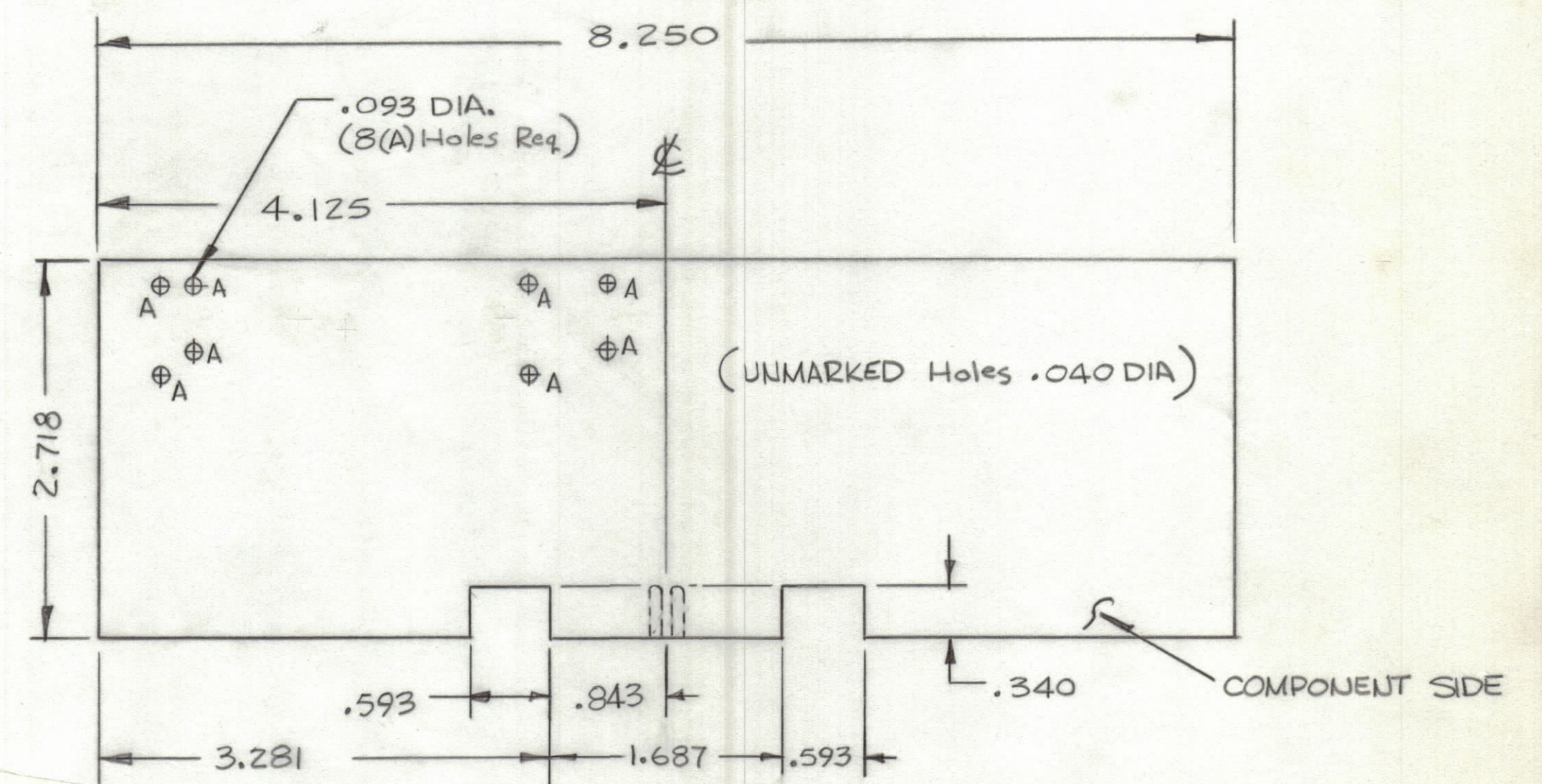


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD

THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF ONLY



- FABRICATION NOTES:
- TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
 1. OVERALL MATERIAL THICKNESS $.062 \pm .0062$ AS PER (pp 3.1, 3.2)
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.1) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
 3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH $\pm .010$
 4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
 5. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)
 6. ALL UNMARKED HOLES TO BE NO. 60 (.040) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATION)
 7. MATERIAL: GIO GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

(REF CK2047) USB (Z115)
LSB (Z116)

	BMA 515	A4963-2
	BMA 515	A4963-1
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
<p>NOTICE TO PERSONS RECEIVING THIS DRAWING</p> <p>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</p>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES.	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X $\pm .05$	$\pm 1/64$
.XX $\pm .01$	ANGLES
.XXX $\pm .005$	$\pm 0^\circ -30'$
MATERIAL	
FINISH	

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
<p>FINAL APPROVAL _____ DATE _____</p> <p>MECH. DES. _____ DATE _____</p> <p>ELECT. DES. _____ DATE _____</p> <p>CHECKED _____ DATE _____</p> <p>DRAWN <i>RUP</i> DATE 11-15-73</p>				
<p>THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK</p> <p>PRINTED CIRCUIT BD UPPER & LOWER SIDEBAND</p>				
SIZE	CODE	IDENT. NO.	DWG. NO.	ISSUE
C	82679	PC689		\emptyset
SCALE	SHEET			OF

PC689