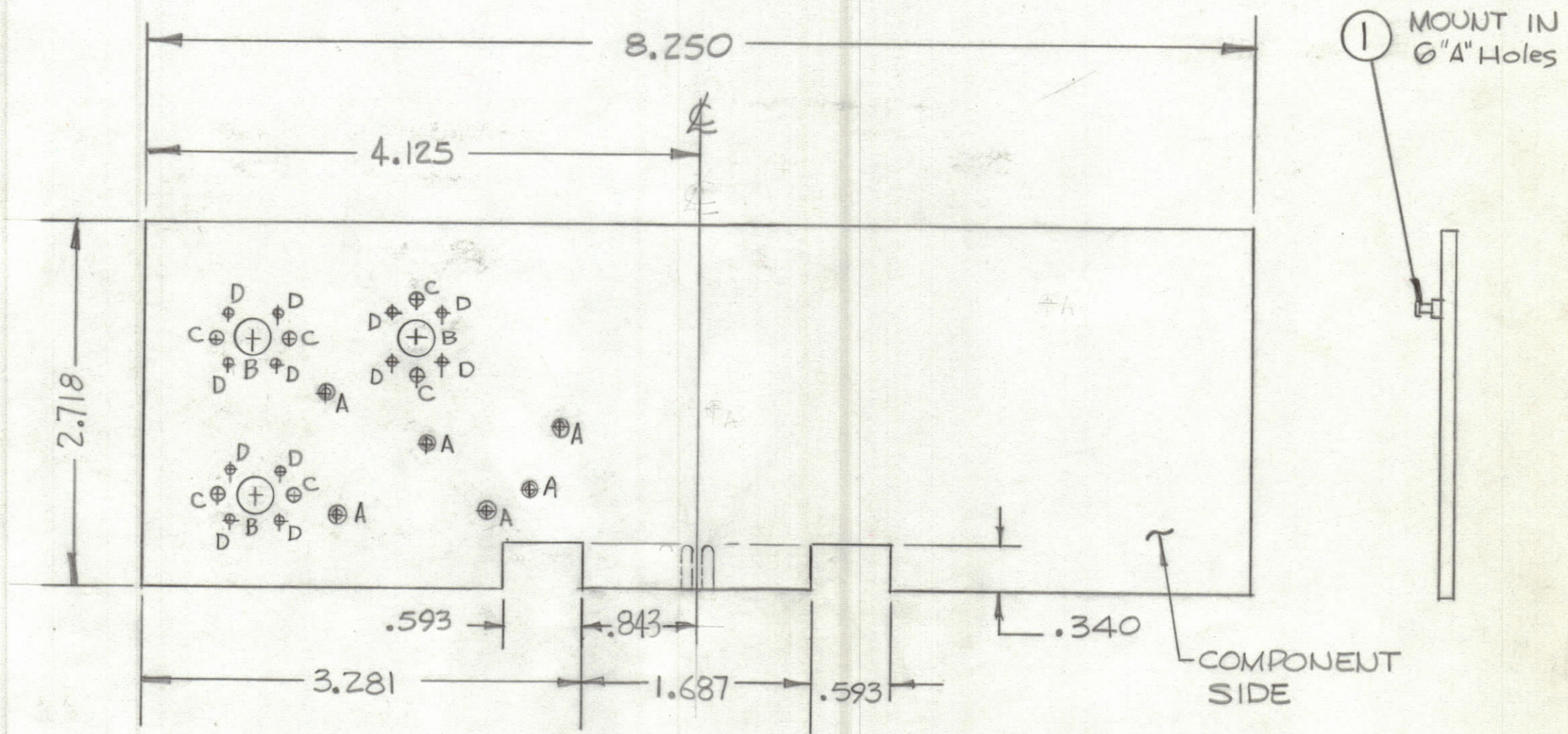


FABRICATION NOTES:

TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY

1. OVERALL MATERIAL THICKNESS .062 ± .0062 AS PER (pp 3.i, 3.2)
2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp 4.i) PLATING TO BE TIN LEAD AS PER (pp 13.2.2, 13.2.1)
3. MIN FINISHED CONDUCTOR WIDTH SHALL NOT BE LESS THAN .020
MAX FINISHED CONDUCTOR WIDTH SHALL BE DETERMINED BY THE ARTWORK LINE WIDTH ± .010
4. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5). UNLESS OTHERWISE SPECIFIED
5. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED (pp 10)
6. ALL UNMARKED HOLES TO BE NO. 60 (.040) DRILL (SEE INDIVIDUAL ARTWORK FOR LOCATION)
7. MATERIAL: G10 GLASS EPOXY, LAMINATE 2 OZ. COPPER CLAD, BOTH SIDES

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD



Hole	Description	Req.
A	.081 DIA.	6
B	9/32 DIA	3
C	.090 DIA	6
D	.062 DIA	12
UNMARKED HOLES .040 DIA		

(REF CK1889) Z109

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	G	I	TE127-2	TERMINAL STUD

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT BD MIXER, DC SWITCHING			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
C	82679	PC683	Ø
SCALE			SHEET OF

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN	DATE
	R UNP	11-8-73
TOLERANCES ON		
DECIMALS	FRACTIONS	
.X ± .05	± 1/64	
.XX ± .01	ANGLES	
.XXX ± .005	± 0° -30'	
MATERIAL		
FINISH		

1	BMA515	A4957
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	
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THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF