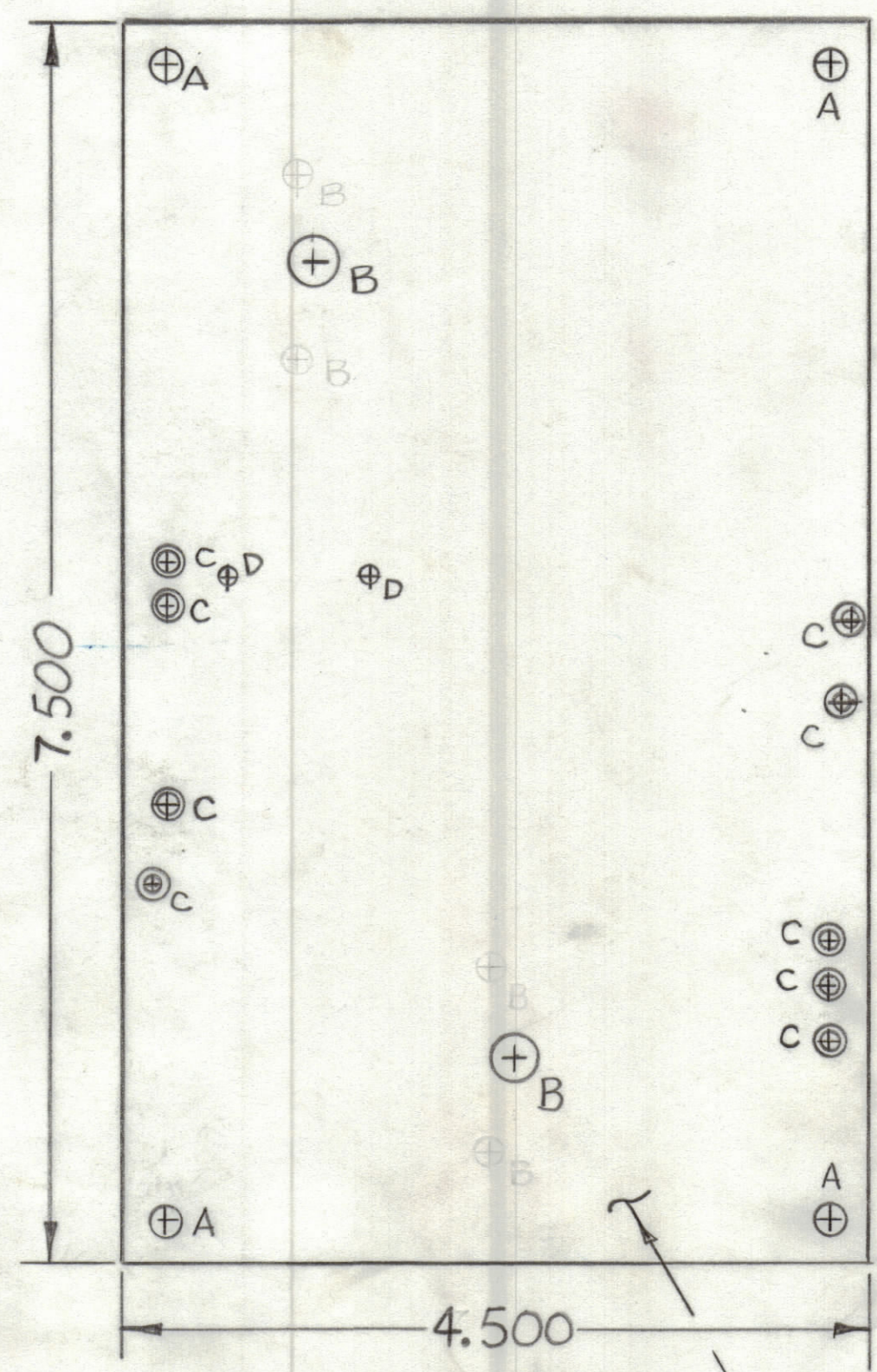


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-13-72		ef	
	A	C23, C24, C25 & R25 Added	11-13-73	21024	ef	ef



① MOUNT IN ALL "C" HOLES (9 REQ)

THIS IS NOT ORIGINAL ARTWORK
THIS IS TO BE USED FOR REF ONLY

Hole	DESCRIPTION	Req
A	9/64 DIA	4
B	15/64 DIA	2
C	.081 DIA	9
D	.062 DIA	2
	UNMARKED .042 DIA	

FABRICATION NOTES:
TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 & SPEC
1. OVERALL MATERIAL THICKNESS .062±.006 AS PER pp 3.1, 3.2.
2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER pp 4.1
PLATING TO BE TIN LEAD AS PER 13.2.2, 13.2.1
3. MATERIAL TO BE GIO GLASS EPOXY, LAMINATE 2 OZ COPPER CLAD
SINGLE SIDE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
9	1	TE127-2	TERMINAL, STUD	C

LIST OF MATERIAL
THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PRINTED CIRCUIT BD.
PHASE DETECTOR

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	RSU-1	A4931
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL <i>[Signature]</i>	DATE 8-12-72
TOLERANCES ON	MECH. DES. <i>[Signature]</i>	DATE 8-12-72
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	ELECT. DES.	DATE
FRACTIONS ± 1/64 ANGLES ± 0° -30'	CHECKED	DATE
	DRAWN <i>[Signature]</i>	DATE 8-12-72

MATERIAL	SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
FINISH	C	82679	PC657	A
	SCALE	SHEET		OF