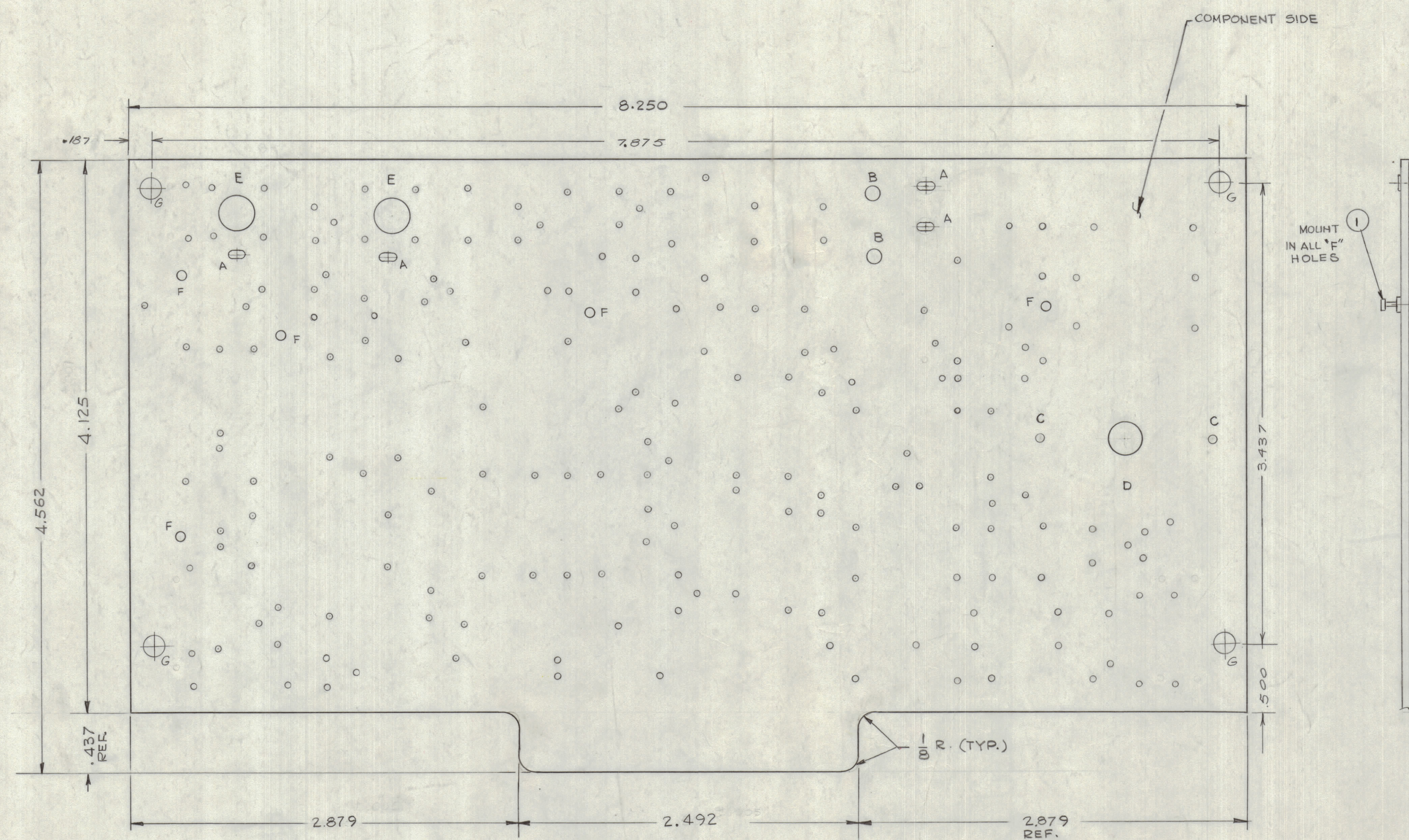


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
		ORIGINAL RELEASE FOR PRODUCTION	12-8-65			
A		2" HOLES FIT. 2 ADDED (SEE SHEET 10E2)	1/6/66	155-41		
B		SEE SHEET ①	11/23/66	17226		



HOLE	DESCRIPTION	REQ.
A	1/16 x 1/8 SLOT	4
B	7/64 DIA	2
C	9/64 DIA	2
D	1/4 DIA	1
E	17/64 DIA	2
	UNMARKED HOLES .052 DIA.	186
F	.091 - .095 DIA.	5
G	185-188 DIA.	4

NOTES —  
 MANUFACTURED IN ACCORDANCE WITH TMC SPEC. 5735 AND SPECIFICALLY.  
 1- OVER ALL MATERIAL THICKNESS .062 ± .0062 AS PER (PP3.1, 3.2)  
 2- CONDUCTIVE PATTERN TO BE COPPER FOIL AS PER (PP4.1) PLATING TO BE TIN LEAD AS PER (PP13.2.2, 13.2.1)  
 3- EDGE BOARD CONNECTOR FINGERS SHALL BE GOLD PLATED AS PER (PP10.1, 10.4)  
 4- COMPONENT SIDE TO BE MARKED AS PER 5-727 (FOR MARKING SEE SHEET 1 OF 2). THIS IS SINGLE SIDE BOARD.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	2	TE164-6	NUT, PLN, CLINCH	G
5	1	TE127-6	TERMINAL STUD	F

LIST OF MATERIAL			
MATERIAL	FINISH	TITLE	SYMBOL
SEE NOTES		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		PRINTED CIRCUIT BOARD BFO	

Q'TY./UNIT	MODEL USED ON	ASSY. NO.
1	VLRE-1	A4380

SCALE 2:1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	DATE	FINAL APPROVAL	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	G.D.L.	12-1-65		
FRACTIONS ± 1/64	DATE			
ANGLES ± 0° 30'	DATE			

NOTES

PC 231 B