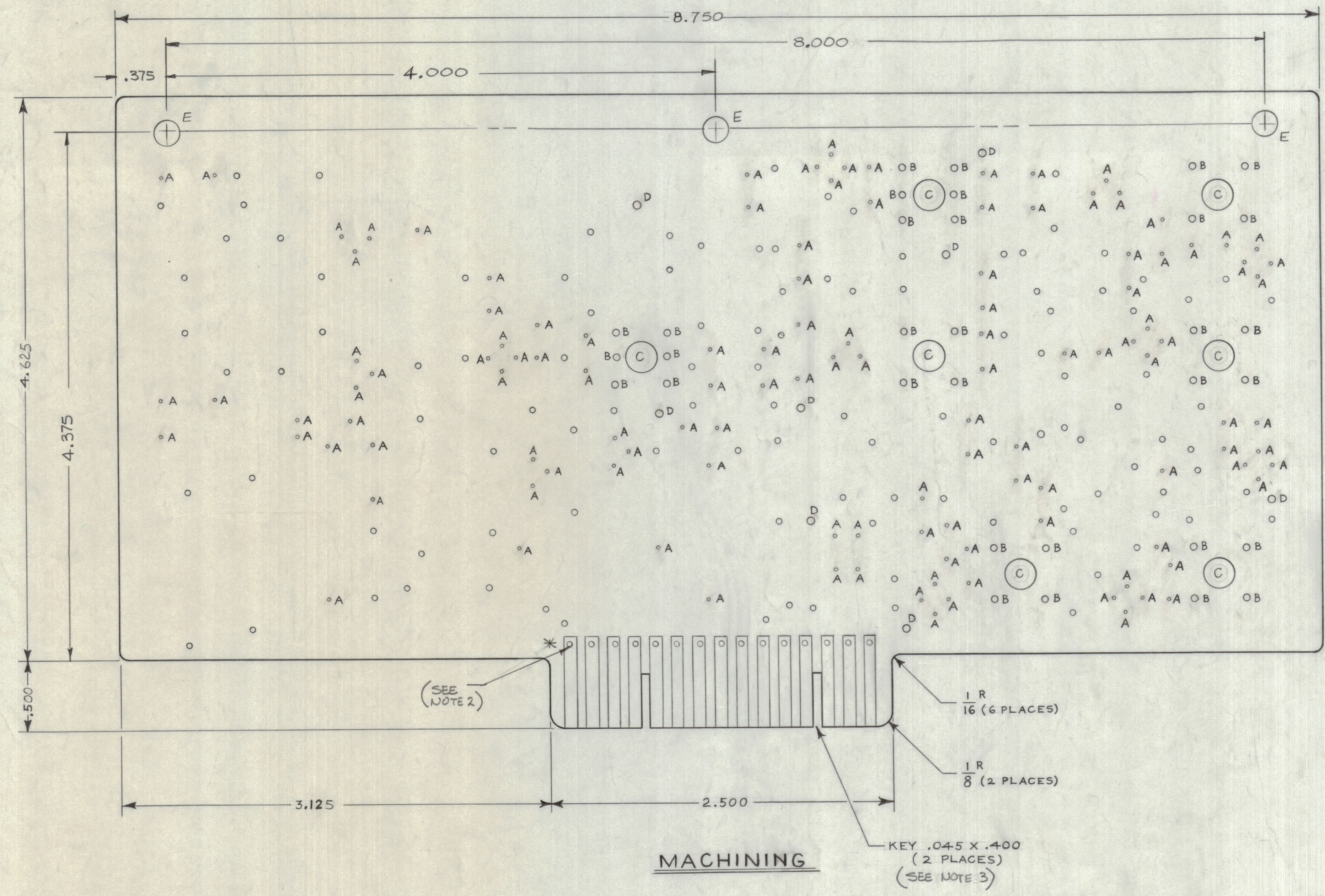


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X1		EXPERIMENTAL RELEASE	10-28-64	X1	NP	
X2		A HOLES WERE 126 REQ; (ERROR)	1-6-65	X2	GP	
X3		DIMS. & NOTES REVISED. ITEM ① ADDED	5-27-65	X3	PL	
Ø		ORIGINAL RELEASE FOR PRODUCTION	5-29-65		EP	



HOLE LEGEND		
HOLE	DESCRIPTION	REQD
A	#60 DR (.040) *	122
B	#53 DR (.059) *	32
C	17/64 DR (.265)	7
D	#46 DR (.081) *	8
UN-MARKED	#55 DR (.052) *	127
E	11/64 DIA.	3

* INDICATES PLATE-THRU HOLES

- FABRICATION NOTES
- MATERIAL THICKNESS .062 ± .0075 AS PER 3.2 13.2.2.
 - .040 DIA. PLATED THRU HOLES, TO BE LOCATED IN THE CENTER OF EACH FINGER CONTACT .050 AWAY FROM THE MAIN BODY OF BOARD.
 - THE PRINTED CIRCUIT BOARDS SHALL BE KEYED WITH SLOTS .050 - .070 WIDE & .400 HIGH LOCATED BETWEEN FINGER CONTACTS 4 & 5, 12 & 13 AS VIEWED FROM COMPONENT SIDE OF BOARD.
 - EDGE BOARD CONNECTOR (FINGERS) SHALL BE GOLD PLATED 10.1 CONDUCTIVE PATTERN SHALL BE SOLDER COATED (PP13.3 & PP13.3.1)
 - HOLES TO BE PLATED THRU AS PER (PP11.4)
 - KEY SLOTS TO BE DEBURRED.
 - FOR SPARE PARTS USE ON MODEL LFSB-1 SERIAL NO. 16336 THRU 16361, BOARD THICKNESS MUST BE .093 (3/32) ITEM 1 MUST ALSO CHANGE TO TE127-3.

REF: A3790

8	1	TE127-2	TERMINAL STUD	D
REC'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
M. GELLMAN LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE PRINTED CIRCUIT BOARD		
SCALE 2:1		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		
CODE A		DRAWN DATE CHECKED DATE ELECT. DES. DATE MECH. DES. DATE		
ASS'Y. NO.		FINAL APPROVAL DATE		
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		TOLERANCES DECIMALS X ± .08 XX ± .01 XXX ± .005		
		FRACTIONS ± 1/64 ANGLES ± 0° 30'		
		SHEET 2 OF 2		

NOTES

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