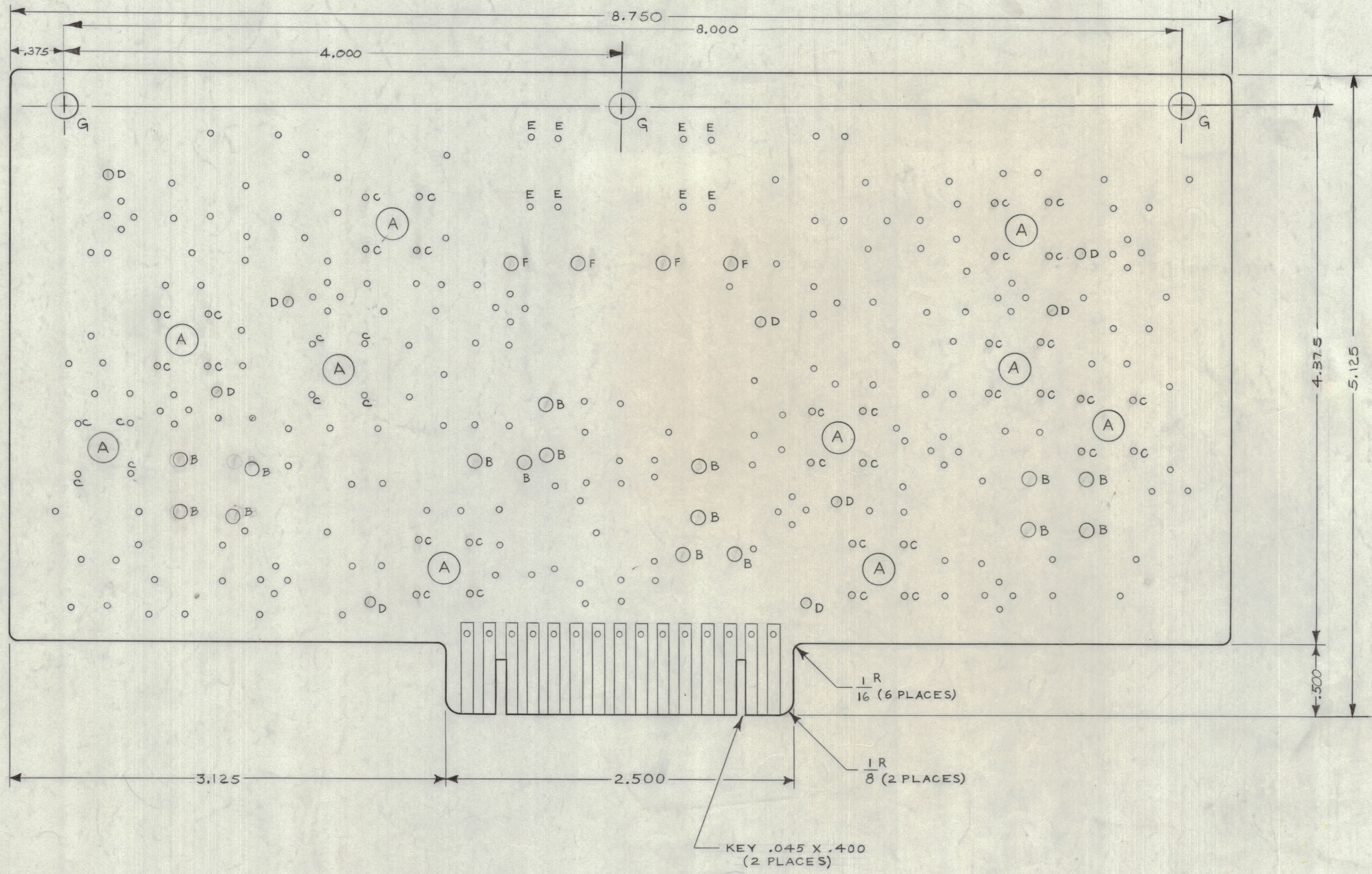


REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X1		EXPERIMENTAL RELEASE	10-27-64		NP	
D2	X2	ITEM (D) ADDED	1-6-65			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	3-17-65		RU	RA
	A	3" G HOLES ADDED, DIMENSIONS & FABRICATION NOTE REVISED, IT. 1 WAS TE127-3	5-29-65	14129	CP	JLD



HOLE LEGEND		
HOLE	DESCRIPTION	REQ'D
A	17/64 DR (.265)	10
B	7/64 DR (.109) *	16
C	#53 DR (.059) *	40
D	#46 DR (.081) *	9
E	#55 DR (.052)	8
UN-MARKED	#60 DR (.040) *	214
F	#33 DR (.113) *	4
G	11/64 DR (.171 DIA.)	3

* INDICATES PLATE-THRU HOLES

- FABRICATION NOTES**
- MATERIAL THICKNESS .062 ± .0075 AS PER 3.2, 13.2.2
 - .040 DIA. PLATED THRU HOLES TO BE LOCATED IN THE CENTER OF EACH FINGER CONTACT .050 AWAY FROM THE MAIN BODY OF BOARD.
 - THE PRINTED CIRCUIT BOARD SHALL BE KEYED WITH SLOTS .050 -.070 WIDE & .400 HIGH LOCATED BETWEEN FINGER CONTACTS 2 & 3, 13 & 14. AS VIEWED FROM COMPONENT SIDE OF BOARD.
 - EDGE BOARD CONNECTOR (FINGERS) SHALL BE GOLD PLATED 10.1 CONDUCTIVE PATTERN SHALL BE SOLDER COATED (PP13.3) & (PP13.3.1)
 - HOLES MARKED WITH * TO BE PLATED THRU (SEE HOLE LEGEND CHART) (PP11.4).
 - KEY SLOTS TO BE DEBURRED.
 - FOR SPARE PARTS USE ON MODEL LFSB-1, SERIAL #16336, THRU 16361 BOARD THICKNESS MUST BE .093 3/32 ± .0075, AND ITEM 1 MUST BE TE127-3.

MACHINING

S	1	TE127-2	TERMINAL STUD	D
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
M. GELLMAN LIST OF MATERIAL				
MATERIAL		SEE NOTE		
FINISH		—		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
TOLERANCES		DATE	DATE	DATE
DECIMALS ± .05		DATE	DATE	DATE
XX ± .01		DATE	DATE	DATE
XXX ± .005		DATE	DATE	DATE
FRACTIONS ± 1/64		DATE	DATE	DATE
ANGLES ± 0° 30'		DATE	DATE	DATE
TOLERANCES		DATE	DATE	DATE
ELECT. DES.		DATE	DATE	DATE
MECH. DES.		DATE	DATE	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		PC154 A		
		SHEET 2 OF 2		
		REV. LTR.		

NOTES

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