

STANDARD DRAWING

TMC Part No.	MFG Part No.	Screw Size	Panel Range	DIMENSIONS						Panel Hole Dia. (Min)	Type
				A	B	C	X	J	T		
NT154-1	C30110-1420	1/4-20	.093-.1135	.73	.56	.375	.28	.25	.031	.437	J
NT154-2	C31015-1420	1/4-20	.054-.066	.75	.56	.437	.27	.25	.031	.437	J

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
Ø	ORIGINAL RELEASE FOR PROD.	1/11/66	Ø			<i>[Signature]</i>

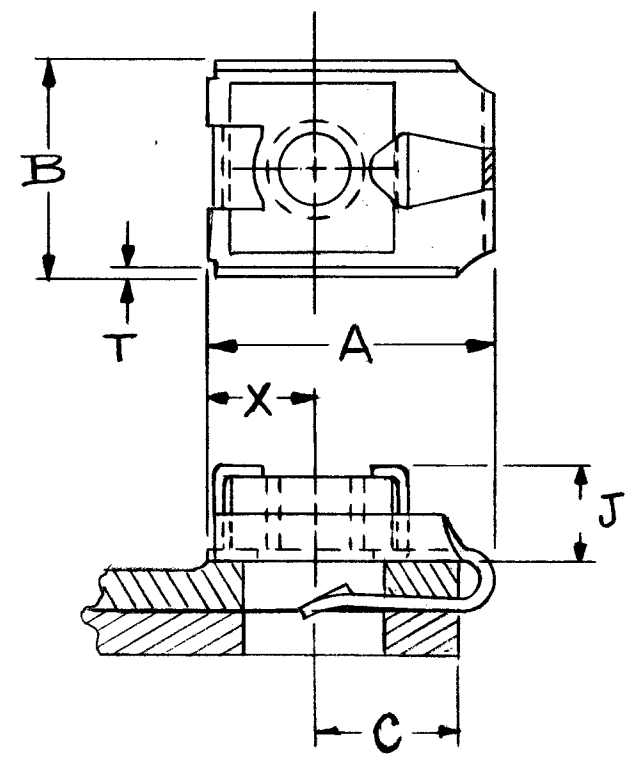
MATERIAL:

Retainer - Spring Steel Heat Treated

Nut - Low Carbon Steel

FINISH:

Cadmium Plated



TYPE "J"

TMC P/N shall be in following Form

$$\frac{\text{NT 154} - 1 - 2520}{\text{TMC BASIC P/N} \quad \text{Thread Size ex: 2520 = 1/4 -20}}$$

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	S401-76

NOTES

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		SEE ABOVE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		SEE ABOVE	TITLE NUT, RETAINER, "J" TYPE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN J.L.	DATE 1-7-66	FINAL APPROVAL <i>[Signature]</i> DATE 1/13/66
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED <i>[Signature]</i>	DATE 1-10-66	DATE 1/13/66
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. <i>[Signature]</i>	DATE 1/13/66	DATE 1/13/66
TOLERANCES		MECH. DES. <i>[Signature]</i>	DATE 1/13/66	DATE 1/13/66
		ML <i>[Signature]</i>	DATE 1/13/66	DATE 1/13/66