

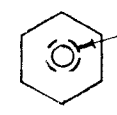
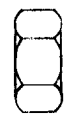
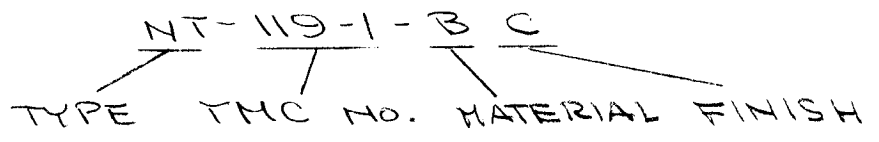
TMC NO.	THREAD SIZE	W (WIDTH)	T (THICKNESS)
NT-119-1	1/4-20	7/16	9/64
-2	1/4-20	7/16	1/4
-3	3/8-16	5/8	13/64
-4	1 9/16-16	2 1/4	7/16
-5			
-6			
-7			
-8			
-9			
-10			
-11			
-12			
-13			
-14			
-15			

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
			NT-119

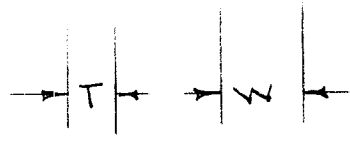
MATERIAL	CODE	FINISH	CODE
ALUMINUM	A	CADMIUM	C
BRASS	B	BR. NICKEL	N
STEEL	S	BLK. NICKEL	B
STAINLESS STEEL	T	NO FINISH	R
		PASSIVATE (STAINLESS ONLY)	S

NOTE:
USE STANDARD DWG.
MTH --- WHENEVER POSSIBLE.

TYPE DESIGNATION TO BE IN FOLLOWING FORM



THREAD SIZE
CLASS 2 FREE FIT



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL			
B		NT-119-4 ADDED	6-27-62	6833	R.T.	HQ	WB			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
A	1	NT-119-3 ADDED	9-12-61	5559	EH	AB	AB				HEX NUT, DOUBLE CHAMFER			
										SPECIAL				
TOLERANCES										10/19/76				
SCALE:								TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±								MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	NT-119 B