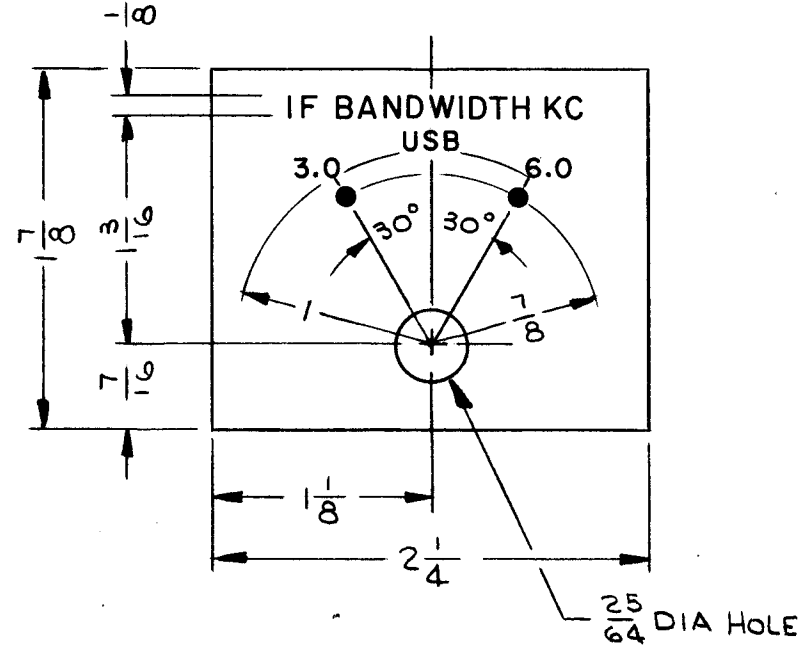
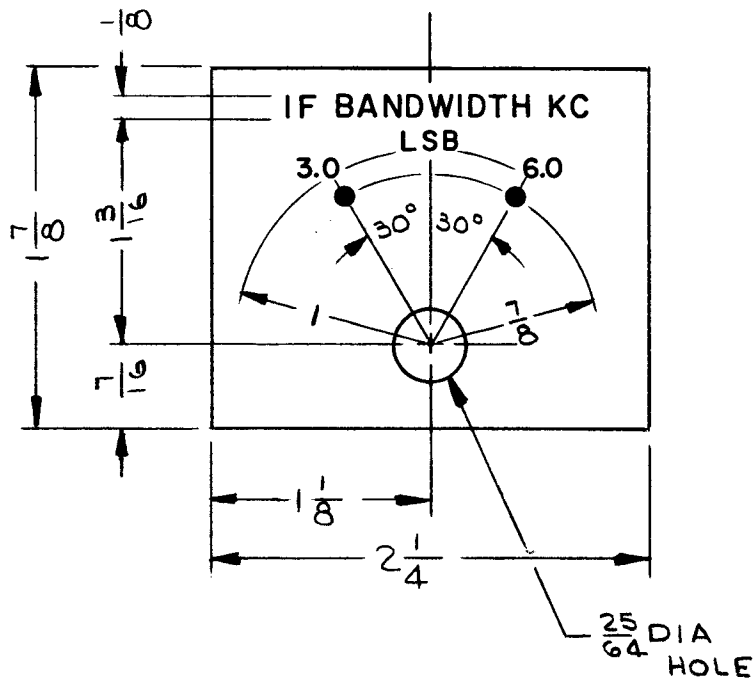


NP 872-1

NP 872-2



NP 872

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXP. RELEASE	10/20/66		JL		
Ø	ORIGINAL RELEASE FOR PROD.	10/24/66		JL		JL

- UNLESS OTHERWISE SPECIFIED -

- 1- ALL ENGRAVING TO BE 3/32 WHITE FILLED GOTHIC.
- 2- ALL DOTS TO BE WHITE FILLED.

LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
DOTS	.010	1/16 DIA

MACHINING:

- 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- 2- PANEL MUST BE FREE OF ALL MACHINING MARKS

FINISH NOTES:

- 1. S404 - IRIDITE 14-2 AL-COAT.
- 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
- 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

NOTES

IEA	SBSI-9	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
1/1		
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
POSE LIST OF MATERIAL				
MATERIAL .051 THK ALUMINUM 5052-H32			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE NOTES			TITLE PLATE, DESIGNATION	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN J. LESHINSKI	DATE 10/20/66
			CHECKED <i>JL</i>	DATE 10/20/66
			ELECT. DES.	DATE
			MECH. DES.	DATE
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			FINAL APPROVAL <i>JL</i> NP 872	
FRACTIONS ± 1/64 ANGLES ± 0° 30'			SHEET	
TOLERANCES			REV. LTR.	