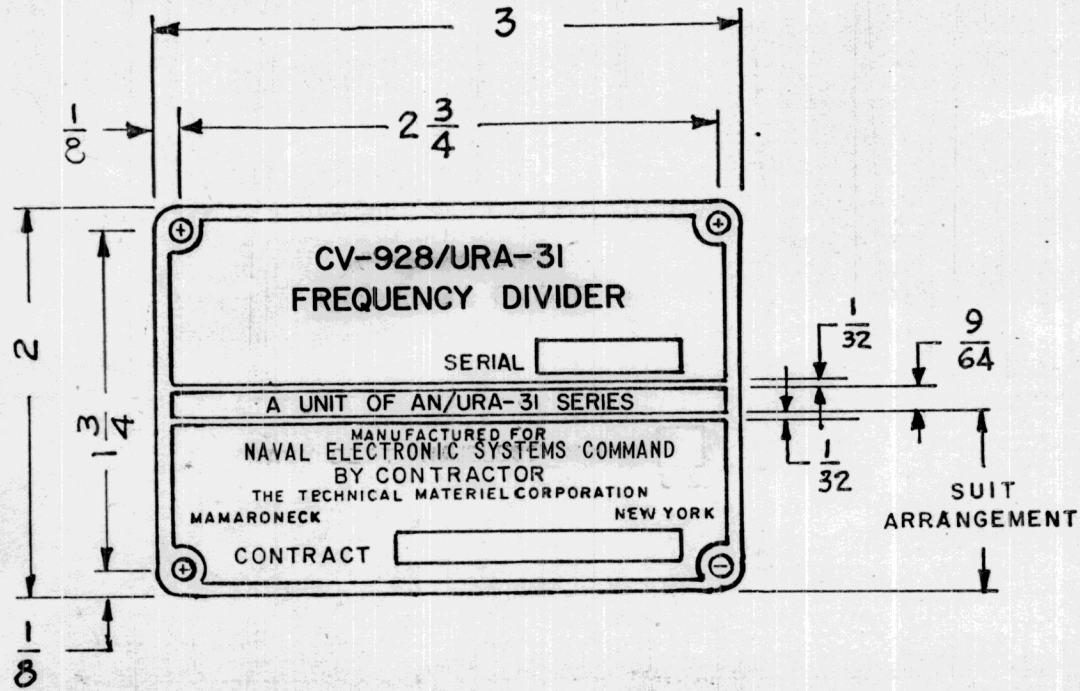


REQ. PER UNIT	USED ON			NP840	B
	MODEL	ASS'Y. NO.	DATE		
	CHL-1		6-29-66		



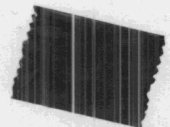
NOTE 1 FINISH:
REVERSE ETCH, LUSTERLESS BLACK
(37038) BACKGROUND PER FED-STD-595

NOTE 2 TYPE FACE
LETTERING TO BE GOTHIC OR SPARTAN;
W/MODIFIER (HEAVY, MEDIUM, CONDENSED
ETC.)
AS REQUIRED TO FIT SPACE.

NOTE 3 IDENTIFICATION PLATE TO BE
MANUFACTURED IN ACCORDANCE WITH
MIL-P-15024 AND AMENDS. (TYPE A)

CORNER RADIUS- INSIDE AND OUTSIDE 1/8 R
4 HOLES REQ.- 1/8 DIA
BORDERS- 1/16
SERIAL BLOCK- 3/16 x 3/4
CONTACT BLOCK- 1/8 x 1 1/2

NAVSEEC



B	UPDATED NOMENCLATURE	3/29/69	19373	CV	JO	EFM	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL	
A	MFGR FOR NAVY DEPT. WAS NAVELEXSYS COM	3-29-67	18049	L.A.K.	JO	EFM		.032 THK	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK		
φ	ORIGINAL RELEASE FOR PRODUCTION	12.16.66	φ	RME				STOCK SIZE			
X1	CHG'D BUSHIPS (SHORE) TO NAVELEXSYS COM	12.12.66	X1	RME	JO	EFM		ALUMINIUM	IDENTIFICATION PLATE		
								MATERIAL	TMC MODEL CHL-1		
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.		5052-H32	uwo	JO	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES							SCALE			FINAL APPROVAL	
DECIMALS	FRACTIONS	CODE									
X ± .05	± 1/64										
.XX ± .01	ANGLES										
.XXX ± .005	± 0° 30'										
							TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	
							SEE NOTES				
							FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.		
										NP840	B