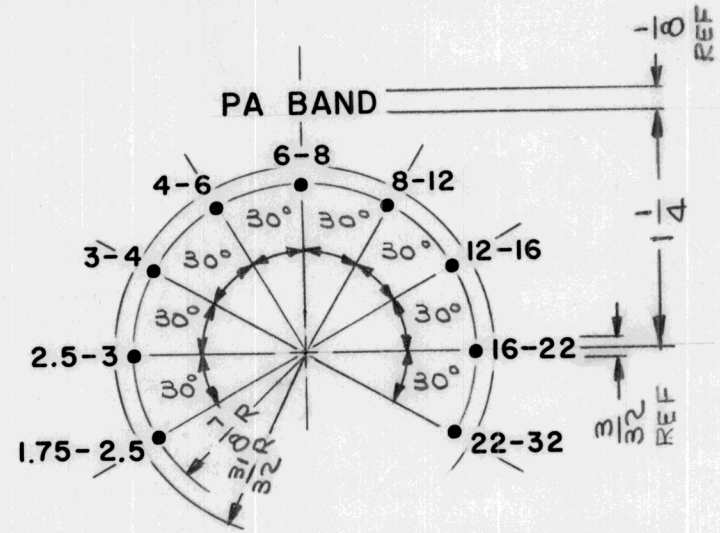
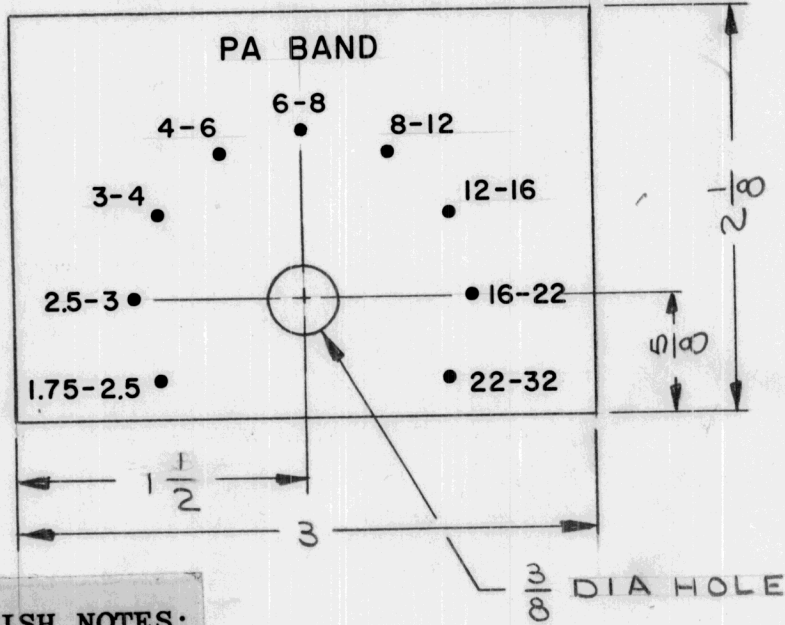


MACHINING

REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	RFD-2	MOD. KIT	5-21-64

NP 640 0

- 1-LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
- 2-PANEL MUST BE FREE OF ALL MACHINING MARKS.



FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY
4. ALL LETTERING TO BE WHITE FILLED GOTHIC
5. ALL DOTS TO BE WHITE FILLED.

LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
DOTS	.010	1/16 DIA

REQ. ITEM	PART NO.	M. GELLMAN DESCRIPTION	SYMBOL
	.051 THK STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
	ALUMINUM	PLATE, ADAPTER	
	MATERIAL	P.A. BAND SWITCH	
ORIG. PROD. RELEASE	5-20-64	JL	
SYM	DESCRIPTION	DATE	CH. NO. DRAFTS CHECKER ENG. APP.
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	SCALE 1:1	
DECIMALS	TOLERANCES	FRACTIONS	CODE
.X ± .05 .XX ± .01 .XXX ± .005		± 1/64 ANGLES ± 0° 30'	A
	5052-H32	J. LESHINSKI @ 5-22-64	
	TYPE & TEMPER HEAT TREAT. SPEC.	DRAWN	CHECKED
	SEE NOTES		
	FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.
			NP 640 0