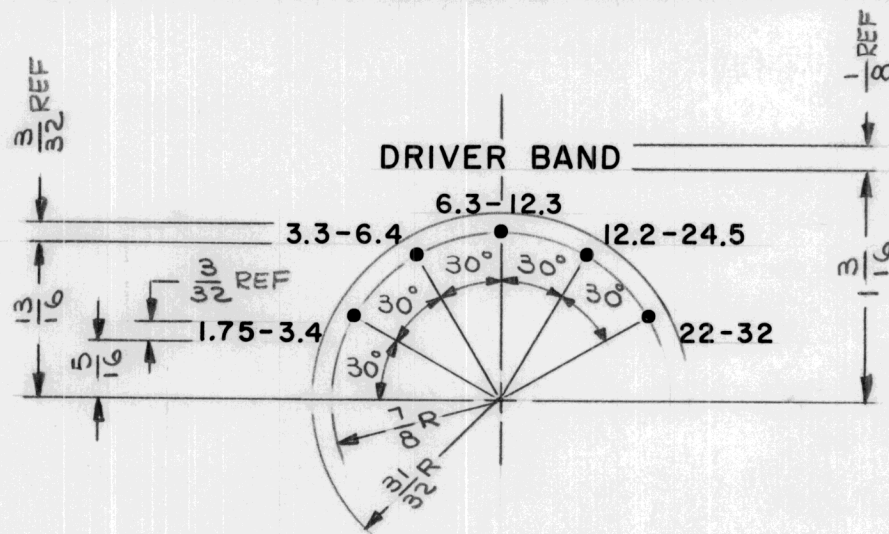
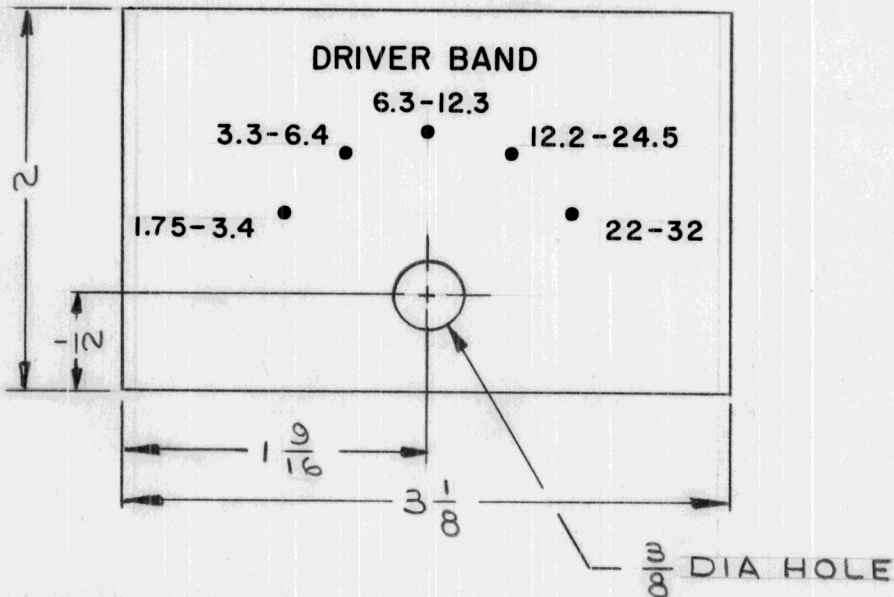


MACHINING

REQ. PER UNIT	USED ON			NP 639 0
	MODEL	ASS'Y. NO.	DATE	
1	RFD-2	MOD. KIT	5-20-64	

- 1-LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
- 2-PANEL MUST BE FREE OF ALL MACHINING MARKS.



LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
DOTS	.010	1/16 DIA

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY
4. ALL LETTERING TO BE WHITE FILLED GOTHIC.
5. ALL DOTS TO BE WHITE FILLED.

							REQ. ITEM	PART NO.	M. GELLMAN	DESCRIPTION	SYMBOL	
							.051 THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
							STOCK SIZE		PLATE, ADAPTER			
0	ORIG. PROD. RELEASE	5-20-64	JL	@	h		ALUMINUM		DRIVER BAND SWITCH			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	MATERIAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE					5052-H32	J. LESHINSKI	@ 5-22-64	Rde		
		1:1					TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	CODE									
			A									
				SEE NOTES		FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	NP 639 0		