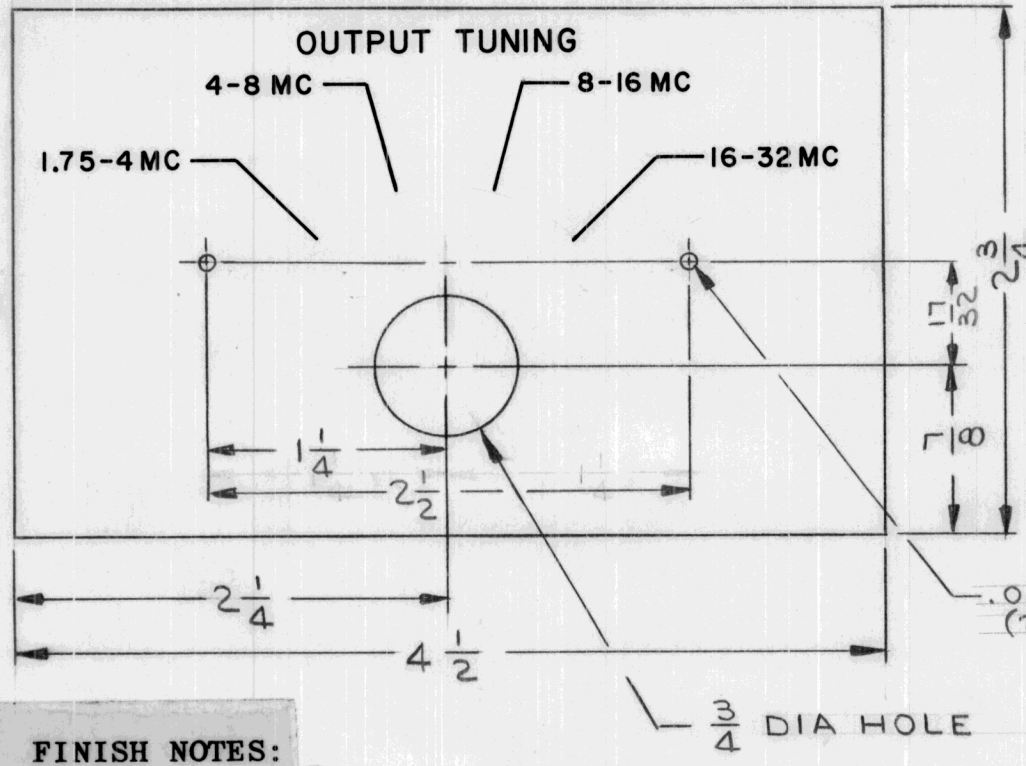
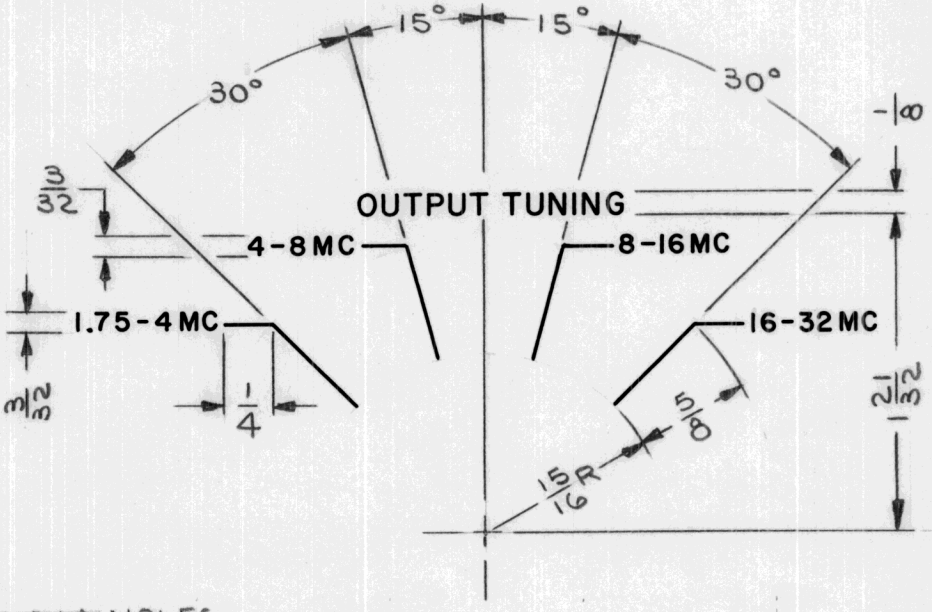
MACHINING

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	NP 638	0
1	SBE-6	MOD. KIT	5-20-64		

1-LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
2-PANEL MUST BE FREE OF ALL MACHINING MARKS.





LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
LINEWORK	.010	.015

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER) FRONT AND
3. S115 - SMOOTH GRAY ENAMEL) EDGES ONLY
4. ALL LETTERING TO BE WHITE FILLED GOTHIC.
5. ALL LINEWORK TO BE WHITE FILLED.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
O	ORIG. PROD. RELEASE	5-20-64	O	JL	@	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ±.05, .XX ± .01, .XXX ±.005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

SCALE 1:1

CODE A

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.051 THK	M. GELLMAN	

STOCK SIZE: ALUMINUM

MATERIAL: 5052-H32

TYPE & TEMPER | HEAT TREAT. SPEC.: SEE NOTES

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

PLATE, ADAPTER
OUTPUT TUNING

DRAWN	CHECKED	FINAL APPROVAL
J. LESHINSKI @ 5-22-64	5/27/64	NP 638 O

ELEC. DES. APP. | MECH. DES. APP.

TMC FORM 108-A

REPROVEL NO. 440H 16106