

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

NPI0086

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL

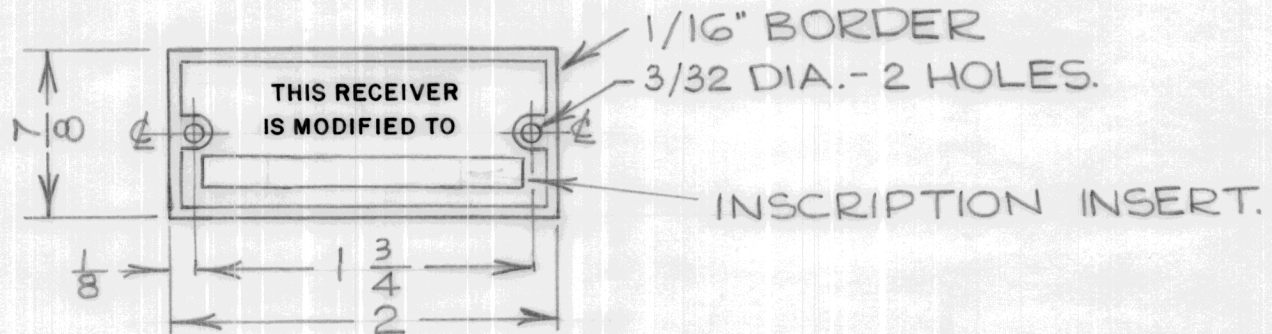
PROJECT NO.

ASS'Y. NO.

DATE

MAY 8
1961

TMC PART NO	INSERT DETAILS TO BE STAMPED AT TMC	MODEL
NPI0086 - 1		FFR-3



NOTE: LETTERING TO BE 3/32" HIGH GOTHIC.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	.032 TK.		TMC (Canada) LIMITED OTTAWA ONTARIO	
	STOCK SIZE			
	AL.		MODIFICATION PLATE	
	MATERIAL	WEIGHT PER PC.		
	TYPE & TEMPER		JPC	
			DRAWN	ELEC. DES. APP. MECH. DES. APP.
			CHECKED	FINAL APPROVAL
		HEAT TREAT. SPEC.		
		BLACK MATTE BACK-GROUND & CLEAR LAQ.		
		FINISH & SPEC. NO.		NPI0086

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE 1:1

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ALL OTHERS
DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±