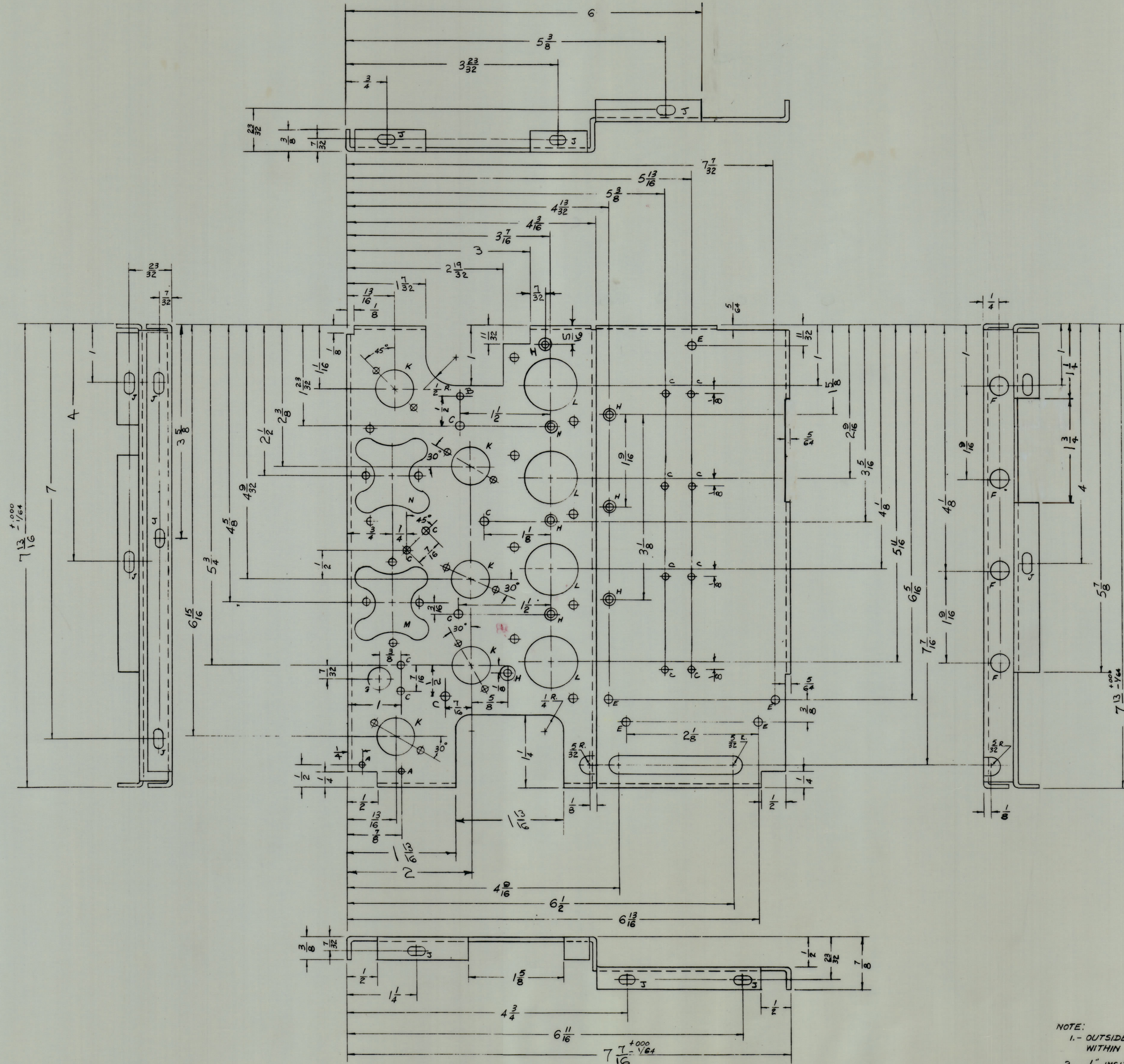


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

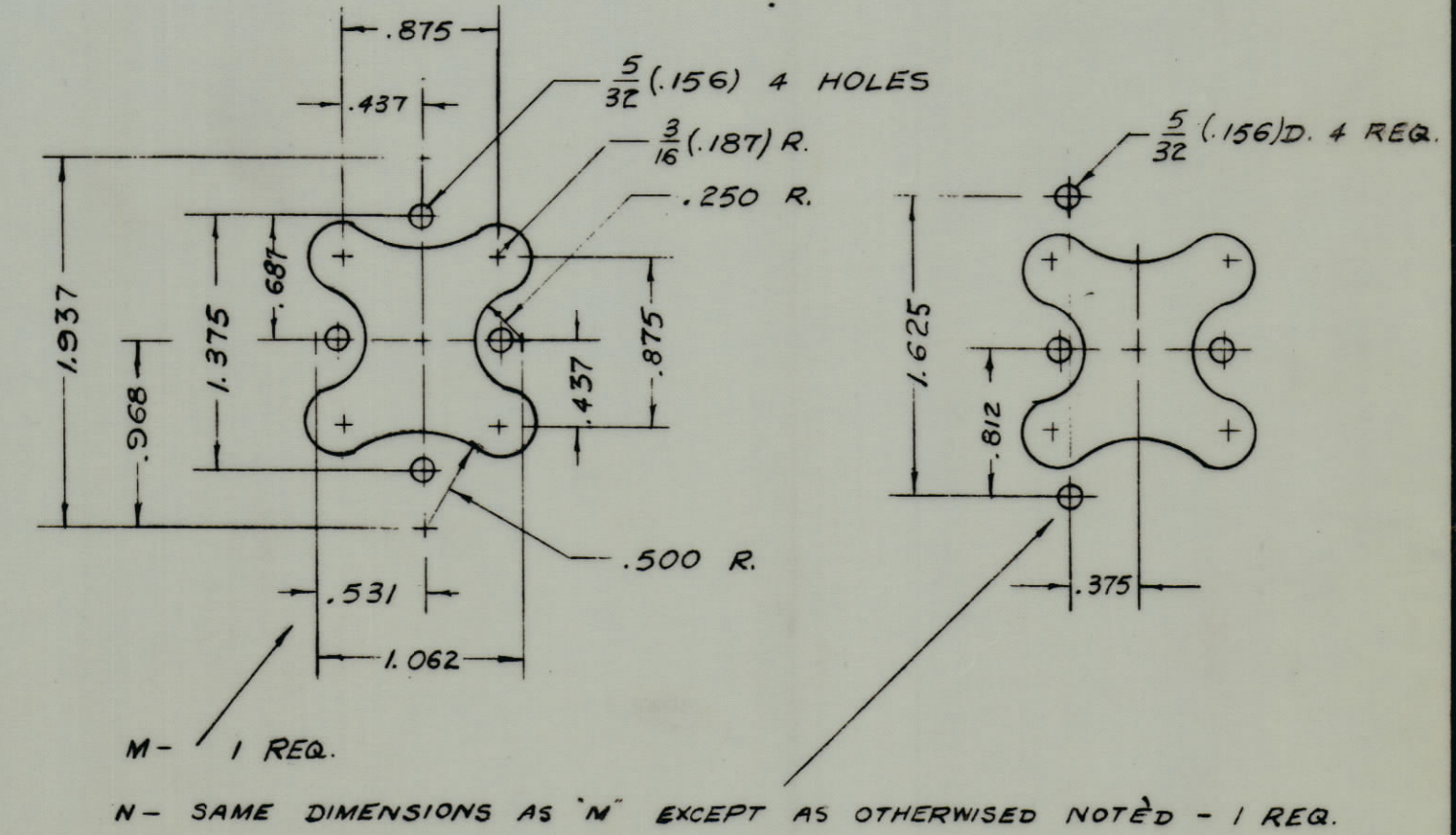
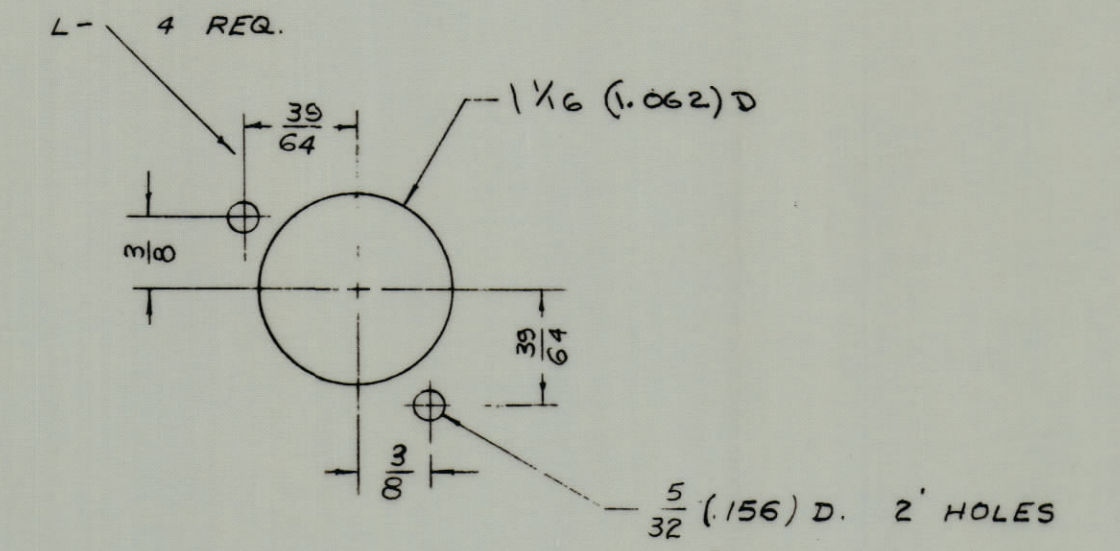
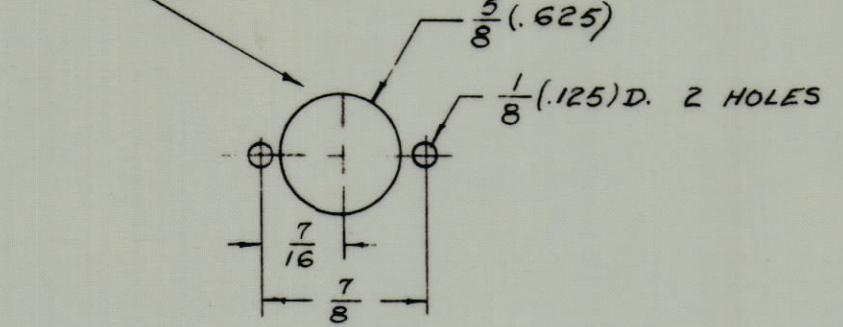
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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



- A - $\frac{3}{32}$ (.093) D. 2 HOLES REQ.
- C - $\frac{9}{64}$ (.140) D. 17 " "
- E - $\frac{3}{16}$ (.187) D. 5 " "
- F - $\frac{5}{16}$ (.312) D. 4 " "
- G - $\frac{7}{16}$ (.437) D. 1 " "
- H - DRILL & C'SINK FOR #4 F.H.S. 8 " "
- J - $5/32 \times 5/16$ SLOTS - 11 " "
- K - 5 REQ'D.



NOTE:
 1.- OUTSIDE DIMENSIONS ARE TO BE HELD WITHIN TOLERANCES SPECIFIED.
 2. $\frac{1}{16}$ " INSIDE RADIUS ON ALL BENDS. ALL DIMENSIONS TAKEN FROM OUTSIDE OF BENDS. ALL BENDS 90°.

BLANK SIZE
 $8 \frac{3}{8} \times 8 \frac{3}{8}$

REF: A-1299, HEAD FRAME

A 1	S-404 VEL. IRIDITE WAS S-101 CAUSTIC DIP	4/8/59	1001	AG	EMN
ISSUE ITEM	CHANGED FROM	DATE	CN. NO	DRAFTS	CHECKER
TOLERANCES					
ALL DEC. DIM. $\pm .005$ FRAC. DIM. $\pm \sqrt[6]{64}$ ANGULAR DIM. $\pm 1'$			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE	FINISH & SPEC. NO.
7	FFRD-3	458		5/14/56	S-404 VEL. IRIDITE
USED ON					

MS-936 A