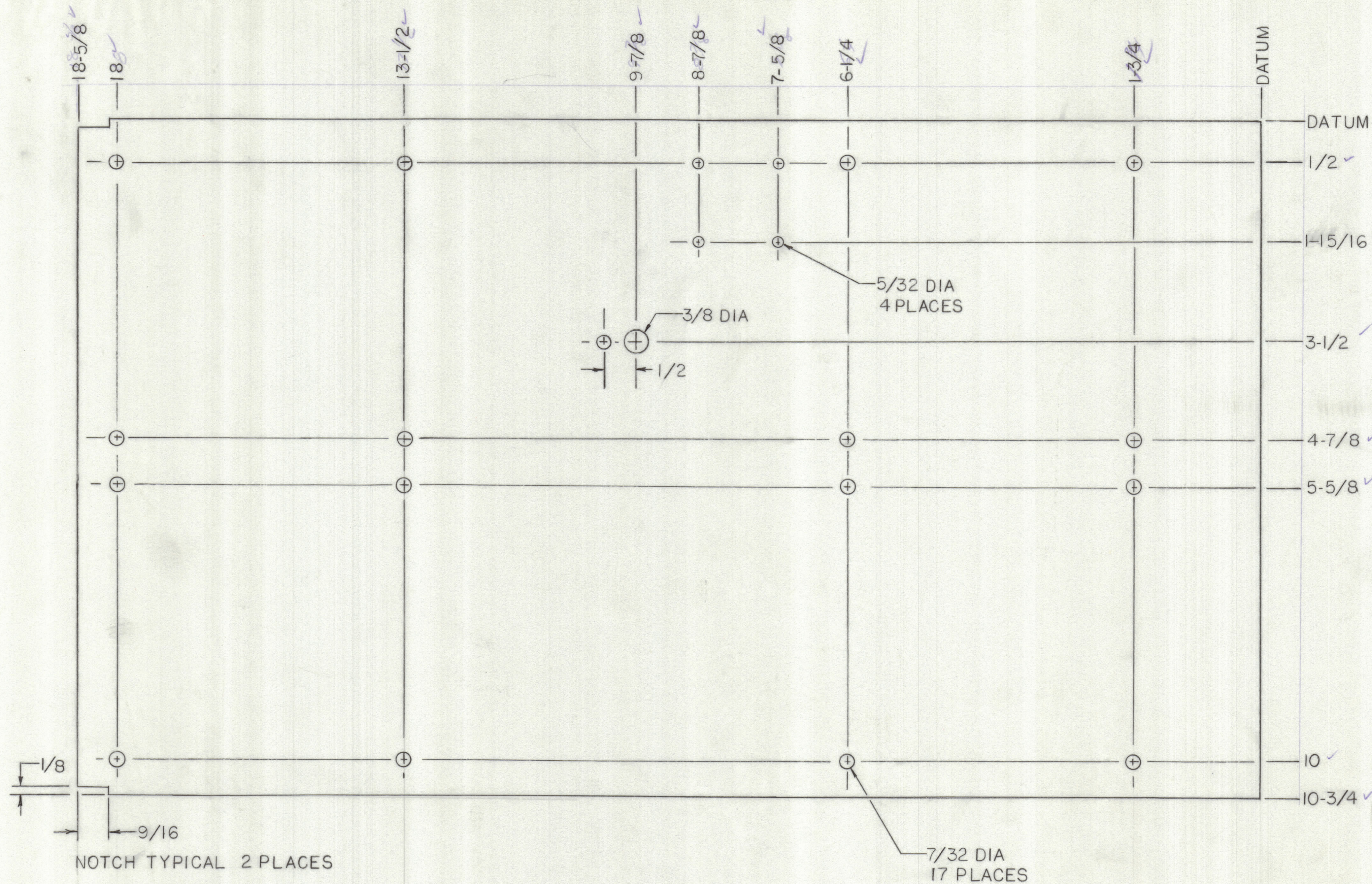


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X		DWG No WAS 40 M12D7033	2-20-68		C. G. 68	
Ø		ORIGINAL RELEASE FOR PRODUCTION	8-15-68		MJT	



NOTE: ETCH AND GOLD IRIDITE, PAINT BOTH SIDES GREY VINYL CORITEX NO. 63K-LI0744 PER TMC SPEC. S-521 AFTER MOUNTING IN FRAME ASSEMBLY WITH TEMPORARY FASTENERS.

1	SPT-3KVHF	AP-139
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL .081 THICK 6061-T6 ALUM ALLOY	
FINISH SEE NOTE IRIDITE	

QTY-REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
-LIST OF MATERIAL-				
FINAL APPROVAL		DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK INTERIOR BULKHEAD BIAS MODULATOR SUPPLY	
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE	SIZE CODE IDENT. NO. DWG NO. ISSUE	
			D 82679 40MMS8342 Ø	
SCALE 1:1			SHEET 13 OF	