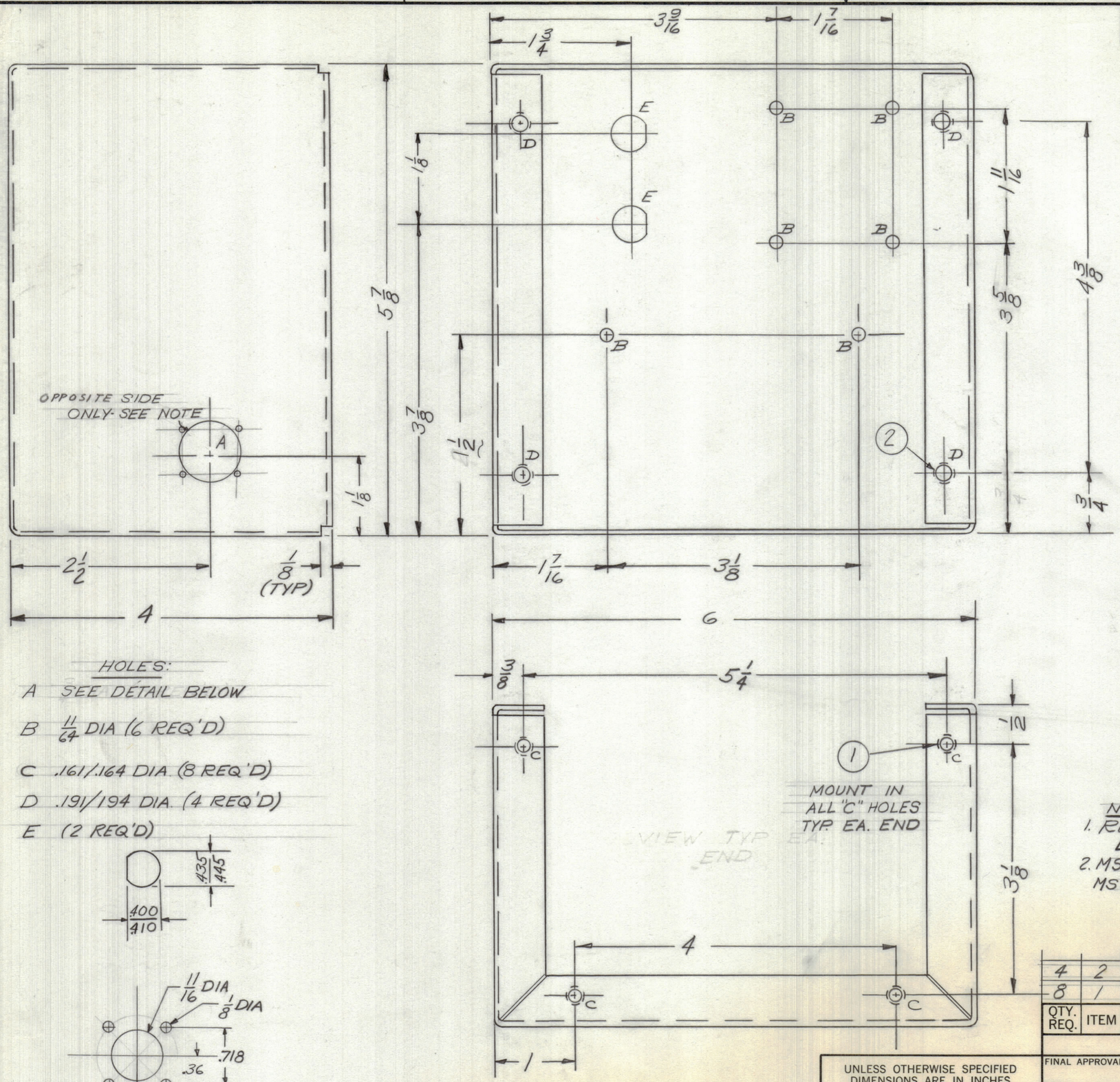
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	A DET CHG - 1/2 B HL DIM WAS 2 1/2	4-19-68		CJB		



UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

HOLES:

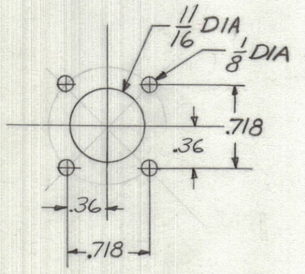
A SEE DETAIL BELOW

B 11/64 DIA (6 REQ'D)

C .161/.164 DIA (8 REQ'D)

D .191/194 DIA (4 REQ'D)

E (2 REQ'D)



DETAIL "A"
(QTY SEE NOTE)

NOTE
1. REF: LD8060
2. MS8219-1 AS SHOWN
MS8219-2 DETAIL "A" ON BOTH SIDES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	NT129-0632-4	NUT, PLAIN, SWAGE	
8	1	NT129-0440-4	" " "	

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	RAC 47	MS8219-1
1	RAC 46	MS8219-2

APPLICATION

CODE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .064 ALUM 5052-H32

FINISH S404-IRIDITE

FINAL APPROVAL	SJM	DATE 5-23-68
MECH. DES.	JM	DATE 4-19-68
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	CJB	DATE 3-27-68

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

WRAPAROUND ANTENNA COUPLER

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS8219	∅

SCALE SHEET OF

MS8219 ∅

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FCI-10-170 (10-66)