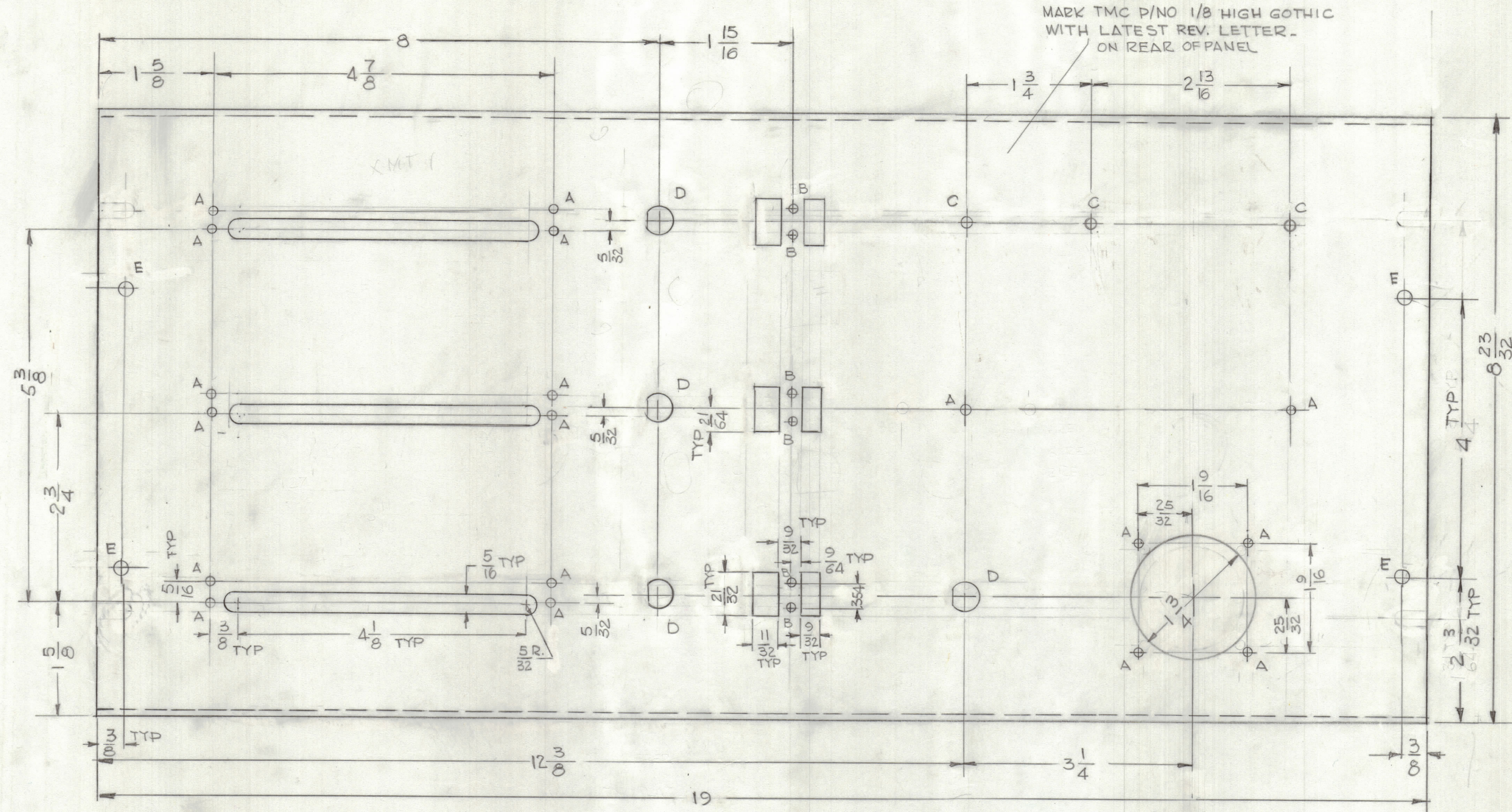
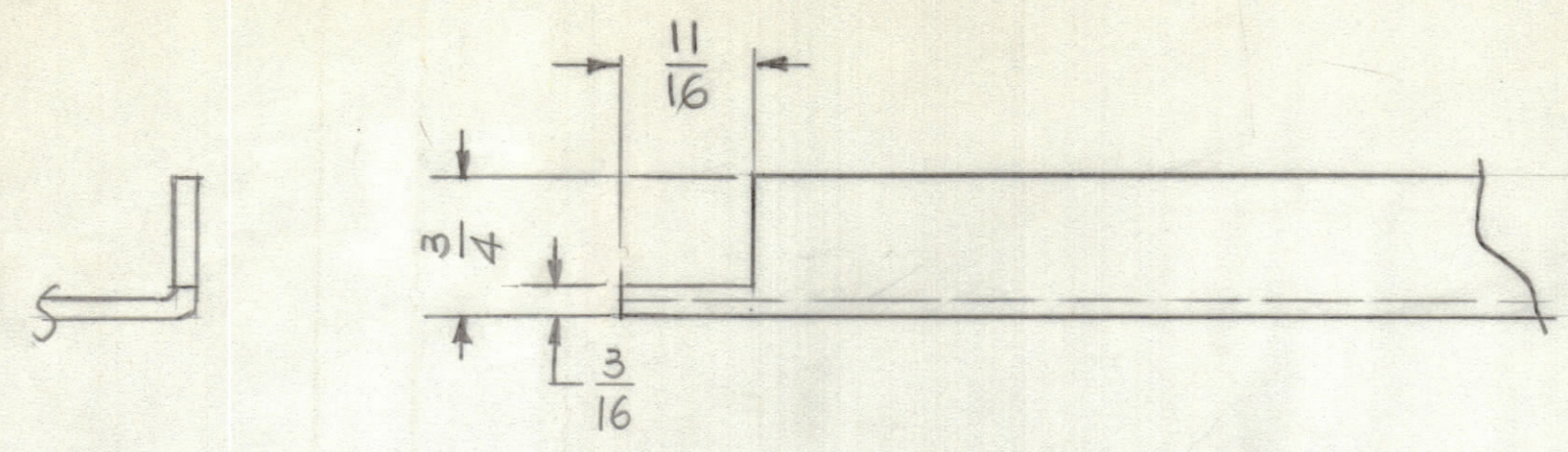


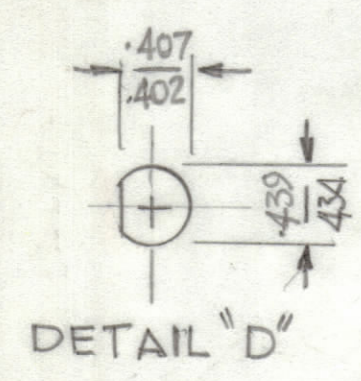
REVISIONS				DATE	APPROVED
E.M. NO.	DRAFT	CHKD	ZONE	LTR	

MACHINE CORNERS AFTER BENDING.



MARK TMC P/NO 1/8 HIGH GOTHIC WITH LATEST REV. LETTER ON REAR OF PANEL

- HOLES
- A - 9/64 DIA 18 REQ'D
 - B - 7/64 DIA 6 REQ'D
 - C - 3/16 DIA 3 REQ'D
 - D - SEE DETAIL 4 REQ'D
 - E - 13/64 DIA 4 REQ'D



MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S520 TEX VINYL } OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK ALUM. 5052-H 32 FINISH SEE NOTE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, REAR CONTROL INTERCONNECT				
FINAL APPROVAL			DATE	
MECH. DES.			DATE	
ELECT. DES.			DATE	
CHECKED			DATE	
DRAWN			DATE	
G.D.L.			9-19-80	
SIZE	CODE	IDENT NO.	DWG NO.	ISSUE
D	82679	MS	7033	1
SCALE 1:1				SHEET OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	CON-(S)	
APPLICATION		
CODE		

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