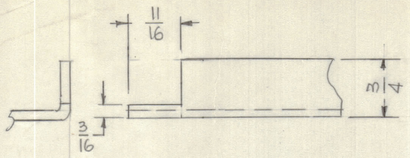
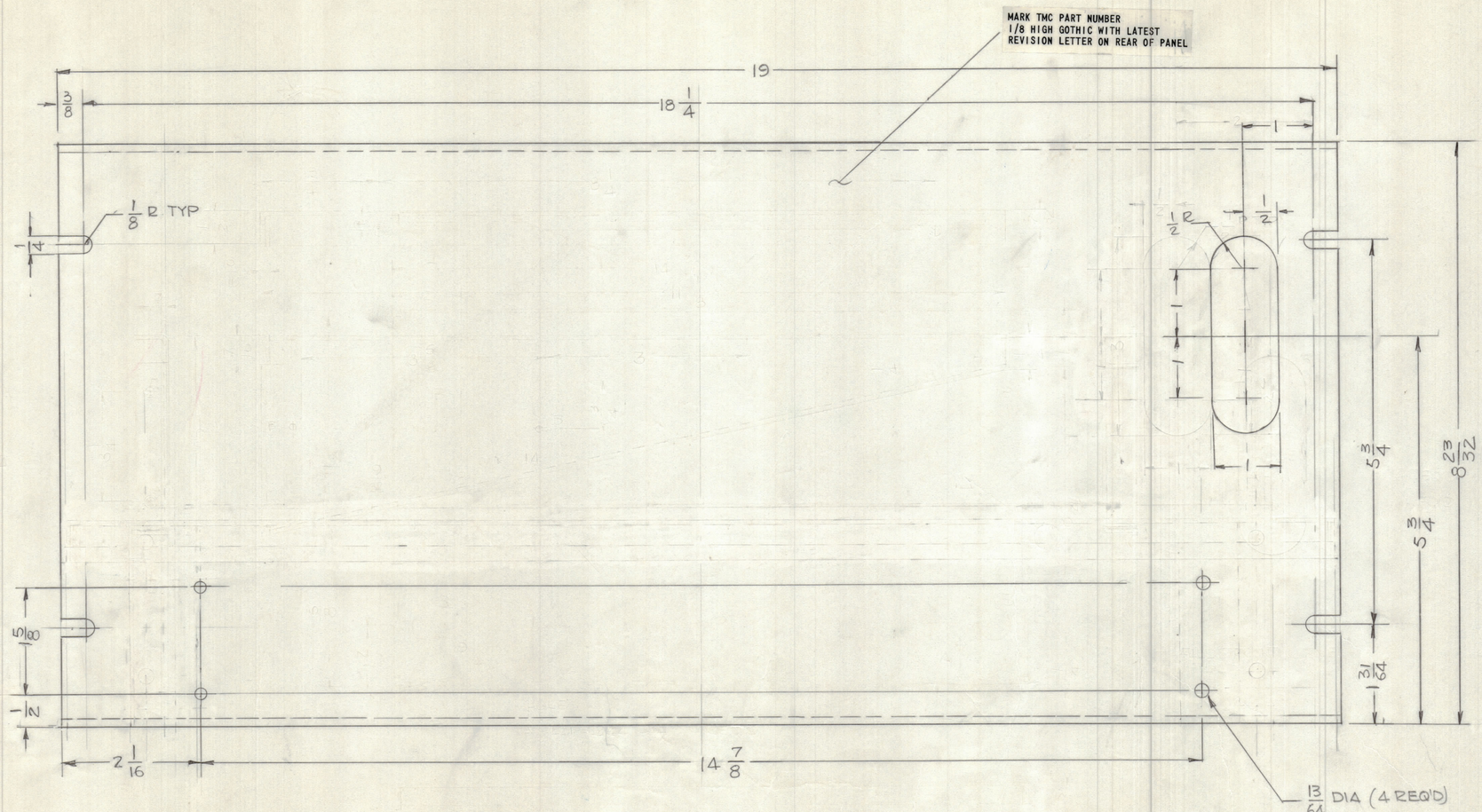
REVISIONS						
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			X1	LOCATION CUTOUT RELOCATED	7-19-78	

MACHINE CORNERS AFTER BENDING





MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
   OR
   PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			LIST OF MATERIAL	

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TCS-1	

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 1/8 THK ALUM. 5052-H32

FINISH SEE NOTE

FINAL APPROVAL		DATE
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L	DATE 7-5-78

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, MTG BASE PROG.

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6920	X1

SCALE 1:1 SHEET OF

N39990