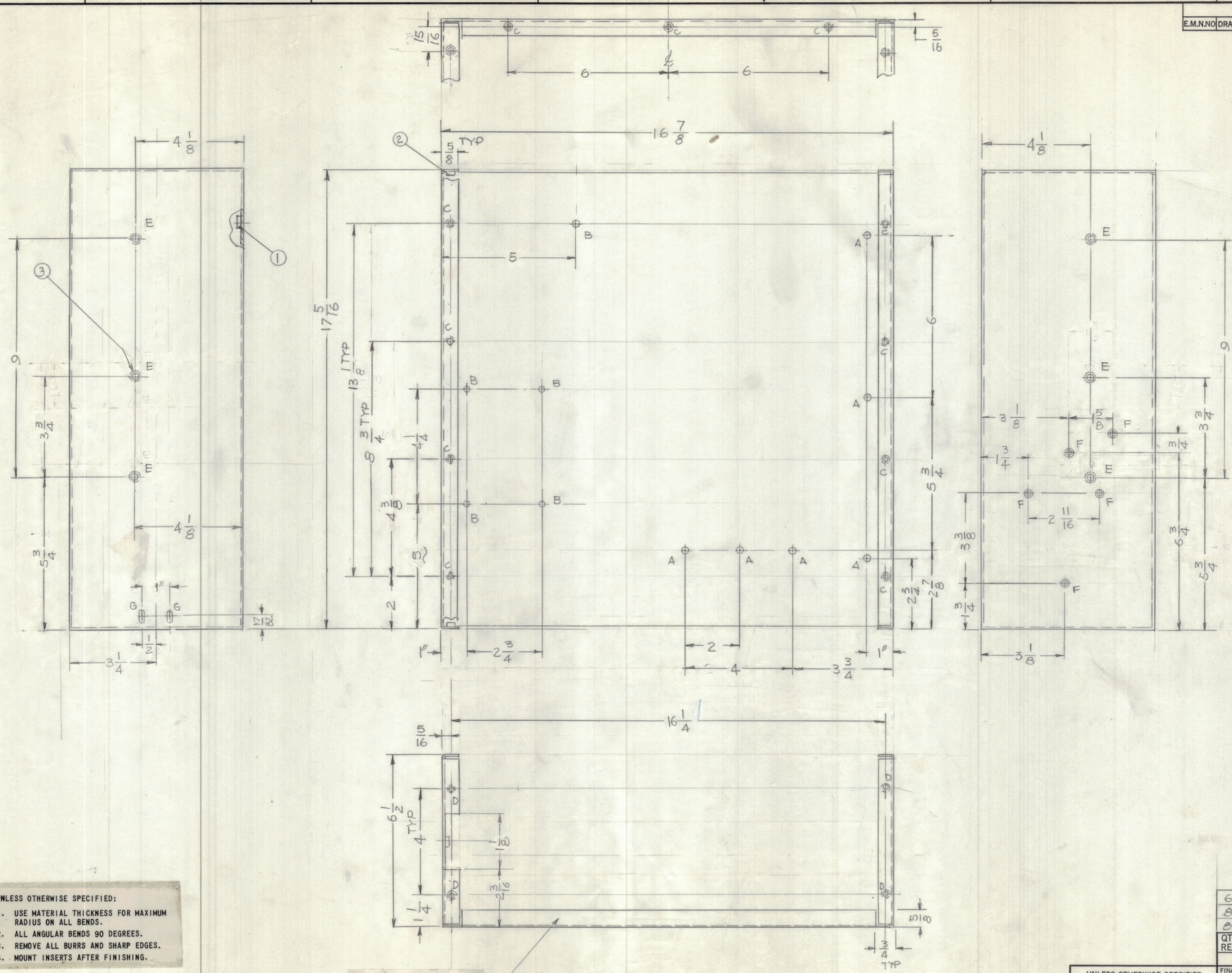
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED



HOLES

A -	11/64 DIA	6 REQ'D
B -	15/64 DIA	4 REQ'D
C -	.191-.194 DIA	11 REQ'D
D -	.221-.224 DIA	8 REQ'D
E -	.250-.254 DIA	6 REQ'D
F -	.120 DIA C'SHK 82° TO .230 DIA	5 REQ'D
G -	11/64 X 11/32 SLOT	2 REQ'D

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

MARK TMC PART NUMBER 1/8 HIGH GOTHIC WITH LATEST REVISION LETTER

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	3	NT129.1032-4	NUT, ROUND	E
8	2	NT129.0832-4	NUT, ROUND	D
8	1	NT129.0632-4	NUT, ROUND	C

LIST OF MATERIAL

1	CPC-11		
QTY / UNIT	MODEL USED ON	ASS'Y NO.	

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL .081 THK ALUM. 5052-H32

FINISH 5404 YEL. IRIDITE

FINAL APPROVAL		DATE
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	Q.D.L	DATE 6-26-78

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

MAIN CHASSIS

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS 6908	X1

SCALE 1:2 SHEET OF

N39990