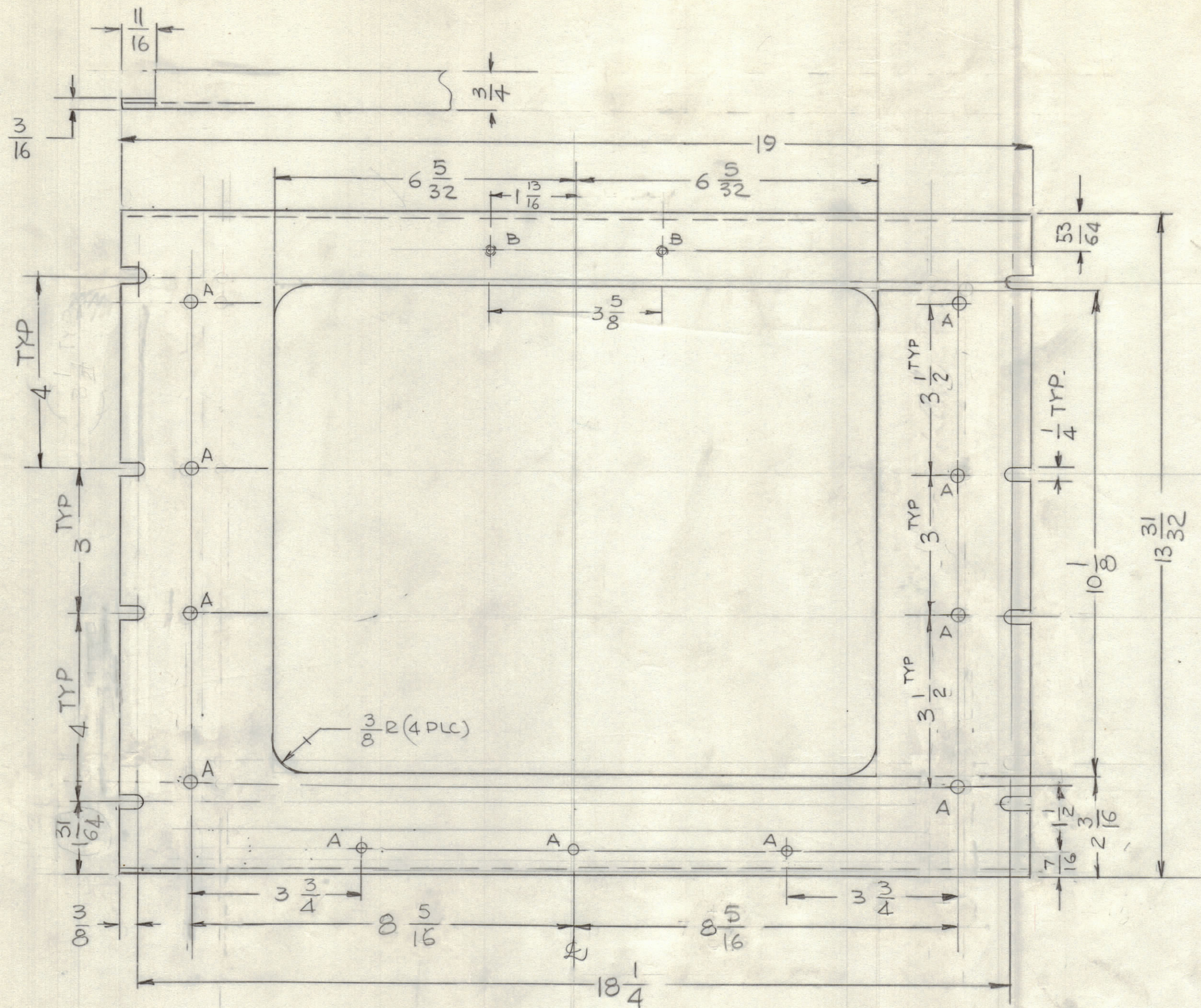


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X1	MS NO CLARIFIED	5-8-78		GDL	
	X2	DIM. 2 3/16 WAS 2 1/16 - 7/16 DIM ADD TWO "B" HOLE ADD.	5-23-78		GDL	
	X3	REVISE LOC. DIM. OF "A" HOLES	6-12-78		WLB	



HOLES: -
 A - 15/64 - 11 REQ'D
 B - DRILL & TAP FOR 0256 THD. 2 REQ'D

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- S115 - SMOOTH GRAY ENAMEL } OR PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

TCS-11		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° - 30'

MATERIAL 1/8 THK
 ΔLUM. 5052-H32

FINISH SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK PANEL, FRONT				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
G.D.L.		5-6-78		
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
C	82679	MS6893	X3	
SCALE	1/2	SHEET	OF	