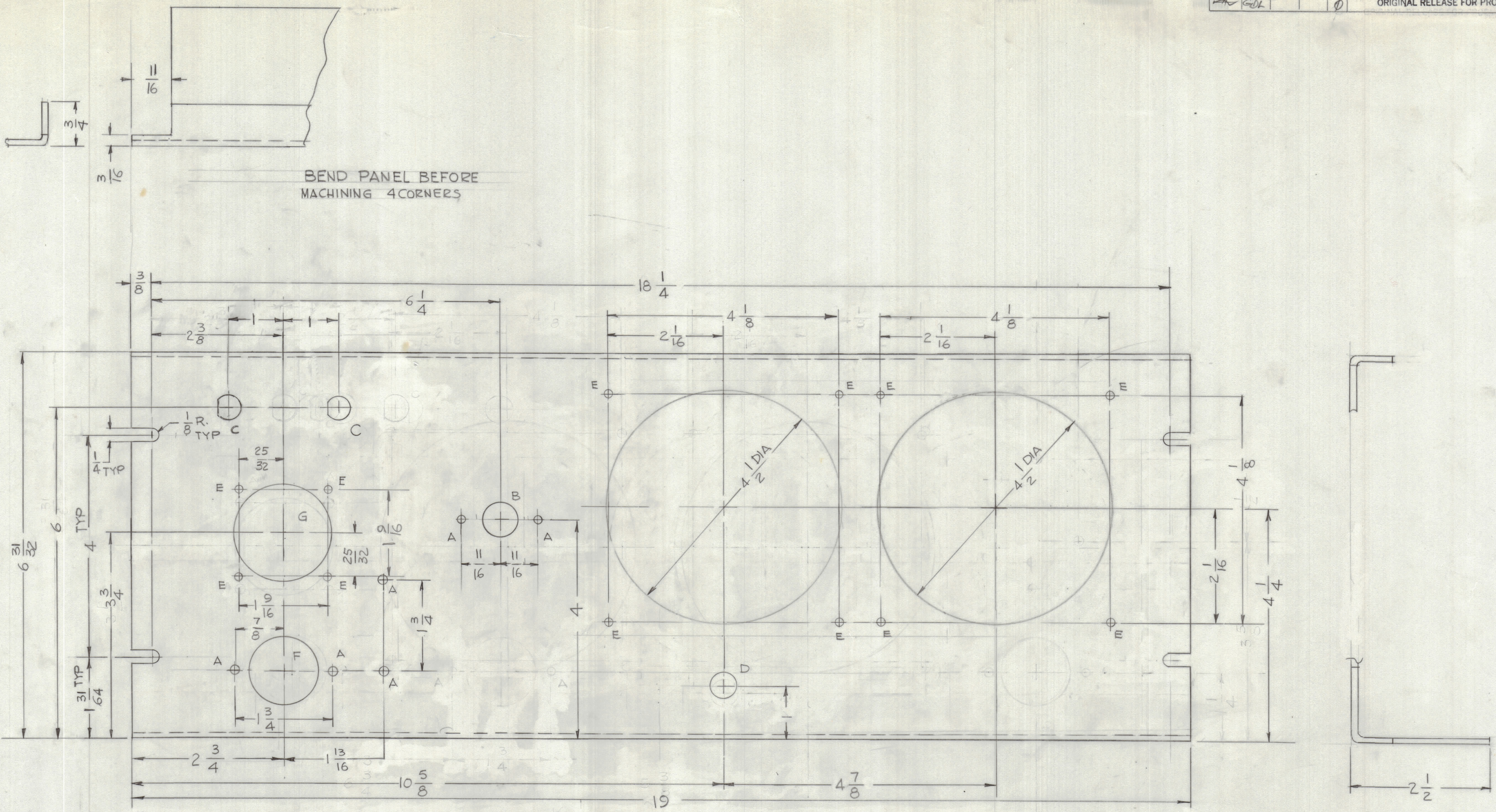
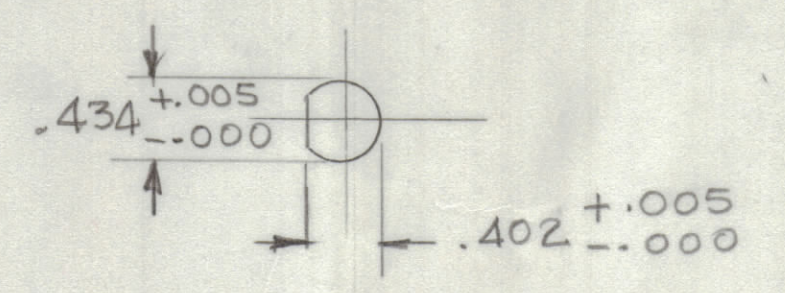


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GD.L				ORIGINAL RELEASE FOR PRODUCTION	4/24/78	*



- HOLE :
- A - 11/64 DIA 6 REQ'D
 - B - 5/8 DIA 1 "
 - C - SEE DETAIL 3 "
 - D - 1/2 DIA 1 REQ'D
 - E - 9/64 DIA 12 REQ'
 - F - 1/4 DIA 1 REQ'D
 - G - 1 3/4 DIA 1 REQ'D



MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	TTR-1KJ	
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

REF: LD 3102

TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL INTERFACE				
FINAL APPROVAL: * GD.B MECH. DES. DATE: 7/14/78		ELECT. DES. DATE: _____ CHECKED DATE: _____ DRAWN: GD.L DATE: 3-13-78		
MATERIAL: .1/8 THK ALUM 5052-H32		FINISH: 8404 - YEL. IRIDITE		SIZE CODE IDENT NO. DWG NO. ISSUE D 82679 MS 6875
SCALE: 1:1		SHEET OF		