REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				Ø		9-76	

SEE DETAIL X THIS HOLE ONLY

SPOT WELD 1/4 WIRE MESH SCREEN TO UNDERSIDE OF DECK NOT TO EXCEED 1/4 BEYOND 6" DIA. HOLE. BOTH K HOLES

BOTTOM MOUNT ITEM 2 AS SHOWN (8 'D' HOLES ONLY)

SECTION C-C FRONT

WELD LINE

DETAIL X

1/4 WIRE MESH SCREEN NOT TO EXCEED 1/4 BEYOND HOLE

WELD SEAM

WELD SEAM ALL AROUND AS SHOWN

SHROUD APPROX. 6 1/2 DIA. x 1" DEEP MATL. .040 THK CRS

DETAIL H

9/64 DIA. 2 REQ.

DETAIL P

9/64 DIA. 2 REQ.

DETAIL L

3/4 DIA.

9/64 DIA. 4 REQ.

DETAIL U

11/64 DIA. 2 REQ.

3/8 DIA.

DETAIL S

82°

DRILL FOR 0832 C'SINK 82°

HLS	DESCRIPTION	REQ
A	13/64 DIA.	9
B	7/64 DIA.	7
C	DELETED	
D	.221/.224 DIA.	9
E	3/4 DIA.	3
F	1/4 DIA.	2
G	1/2 DIA.	2
H	SEE DETAIL	2
J	9/32 DIA.	1
K	6" DIA.	2
L	SEE DETAIL	1
M	5/16 DIA.	2
N	DRILL & TAP 0632	3
P	SEE DETAIL	1
R	11/64 DIA.	5
S	SEE DETAIL	2
T	DELETED	~
U	SEE DETAIL	1
V	2" DIA.	1
W	DRILL & TAP 0440	16

NOTE: DIMENSIONS WITH ASTERISKS (*) ARE NON CRITICAL. TOLERANCE ±1/16

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
8	2	0832-6	WELD NUT	D
	1		DELETED	

F. BUDETTI — LIST OF MATERIAL

FINAL APPROVAL		DATE 18-11-76
MECH. DES.		DATE
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	G.D.L.	DATE 6 28 76

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

P.A. DECK FRAME 10K TECK.

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6704	Ø

SCALE 1/2 — SHEET 3 OF 6

1	HELM-10K-1	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL 13 GA CRS EXCEPT AS NOTED

FINISH COPPER FLASH & CLEAR IRIDITE

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BRUNING 40-22

MS 6704 X