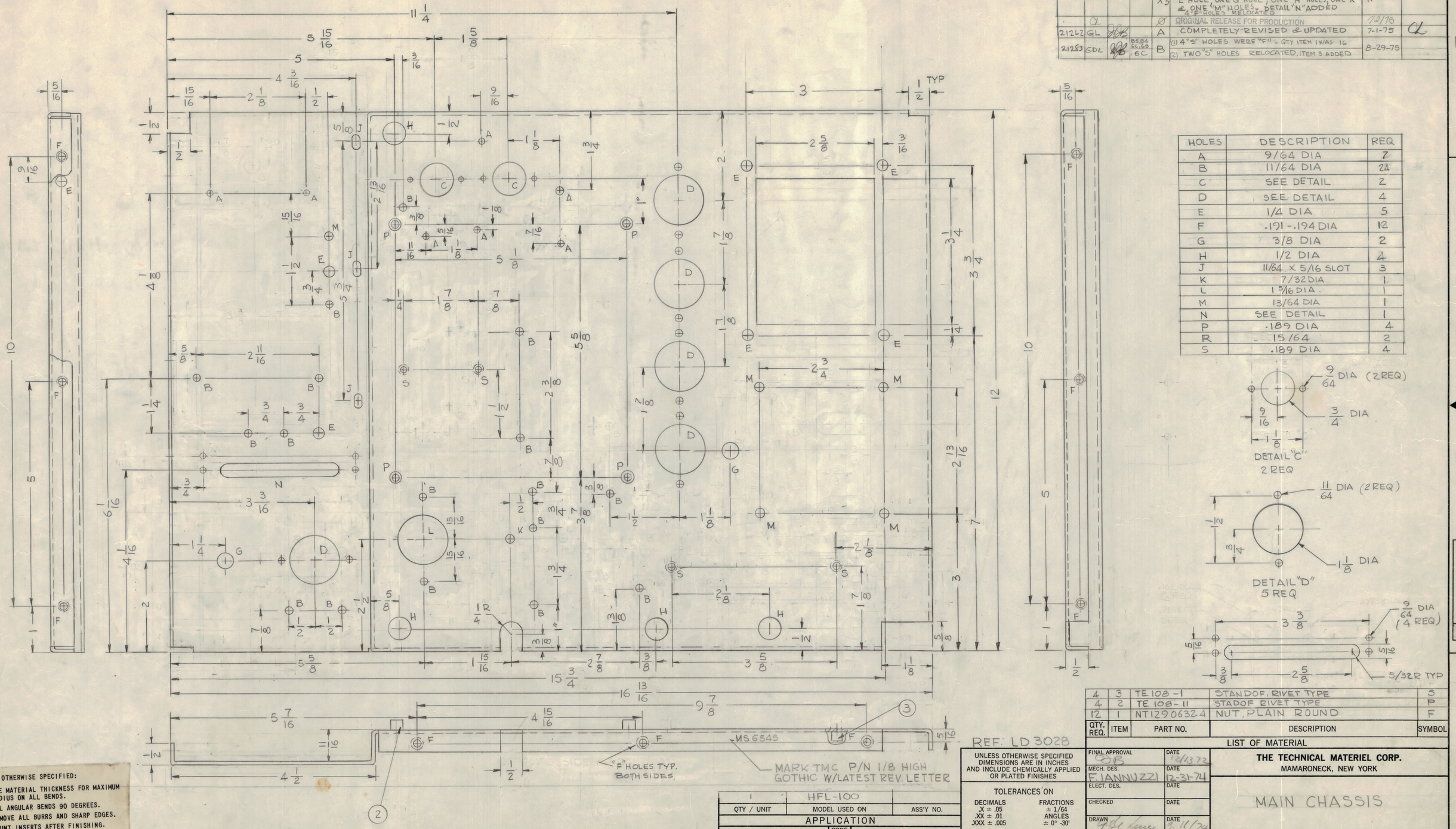

REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GBL			X1	REVISED & UPDATED	9-17-74	
			6C-6C 6B-5B	X2	5 "B" HOLES & ONE "H" HOLE RELOCATED NOTCH ON RIGHT SIDE ADD 1 1/2 x 5/8	11-18-74	
				X3	DELETED: 1 "A" HOLES, 4 "B" HOLES, ONE "E" HOLE, ONE "G" HOLE, ONE "H" HOLES, ONE "K" & ONE "M" HOLES. DETAIL "N" ADDED 4 "F" HOLES RELOCATED	11-23-74	
	A			Ø	ORIGINAL RELEASE FOR PRODUCTION	12/76	
21262	GL			A	COMPLETELY REVISED & UPDATED	7-1-75	A
21283	SDL		B3-B4 6C-6B 6C	B	(1) 4 "S" HOLES WERE "F" - QTY ITEM 1 WAS 16 (2) TWO "S" HOLES RELOCATED. ITEM 3 ADDED	8-29-75	

HOLES	DESCRIPTION	REQ
A	9/64 DIA	7
B	11/64 DIA	24
C	SEE DETAIL	2
D	SEE DETAIL	4
E	1/4 DIA	5
F	.191 - .194 DIA	12
G	3/8 DIA	2
H	1/2 DIA	4
J	11/64 x 5/16 SLOT	3
K	7/32 DIA	1
L	1 5/16 DIA.	1
M	13/64 DIA	1
N	SEE DETAIL	1
P	.189 DIA	4
R	15/64	2
S	.189 DIA	4

DETAIL "C"
2 REQ

DETAIL "D"
5 REQ

MS6545

REF: LD 3028

MARK TMC P/N 1/8 HIGH GOTHIC W/LATEST REV. LETTER

"F" HOLES TYP. BOTH SIDES.

UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

1	HFL-100	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	TE 108-1	STANDOF, RIVET TYPE	S
4	2	TE 108-11	STADOF RIVET TYPE	P
12	1	NT1290632-4	NUT, PLAIN ROUND	F

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON
DECIMALS .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS ± 1/64
ANGLES ± 0° -30'

MATERIAL .064THK ALUM 5052-H32

FINISH 5404 VEL IRIDITE

FINAL APPROVAL		DATE 12/13/74
MECH. DES.	F. IANNUZZI	DATE 12-31-74
ELECT. DES.		DATE
CHECKED		DATE
DRAWN		DATE 9-11-74

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

MAIN CHASSIS

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS 6545	B

SCALE | SHEET OF

BRUNING 40-22