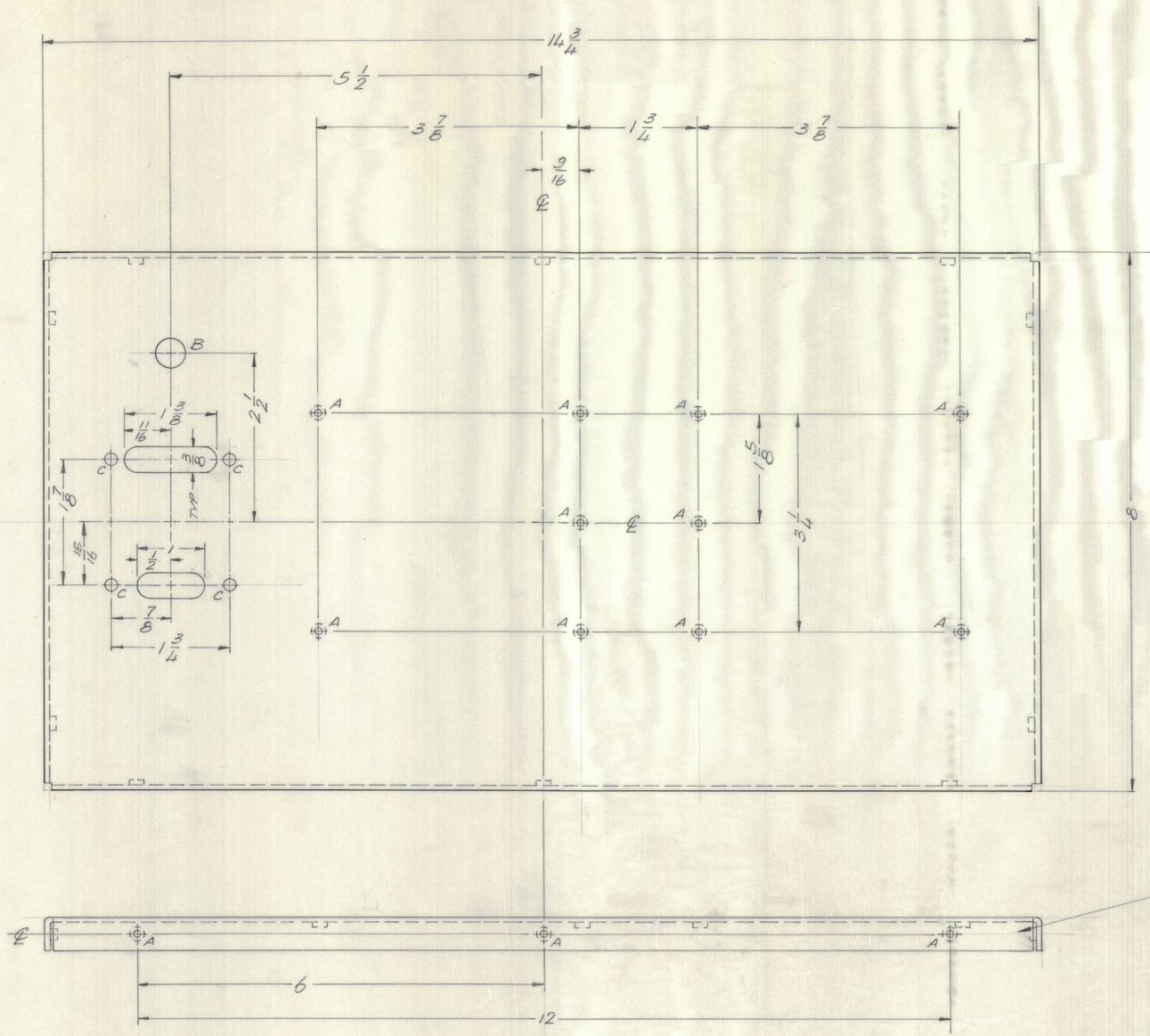
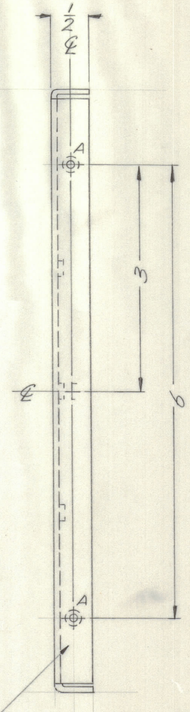
REVISIONS							
E.M.N.NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	QL			Ø	ORIGINAL RELEASE FOR PRODUCTION	6-16-75	





OPPOSITE SIDES IDENTICAL

HOLE DESCRIPTION REQ.

A — .191 - .194 DIA — 20
B — 7/16 DIA. — 1
C — 11/64 DIA. — 4

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	THRA-2	

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

MATERIAL .081 ALUM 5052 H32

FINISH C5400A YELLOW IRIDITE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
20	1	NT1290632-4	NUT, ROUND	A

LIST OF MATERIAL

FINAL APPROVAL	DSB	DATE 5/27/75
MECH. DES.	RE	DATE 2/14/74
ELECT. DES.		DATE
CHECKED		DATE
DRAWN	RE	DATE 2/14/74

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS

SIZE	CODE IDENT NO.	DWG NO.	ISSUE
D	82679	MS6525	Ø

SCALE 1:1 SHEET OF

BRUNING 40-22