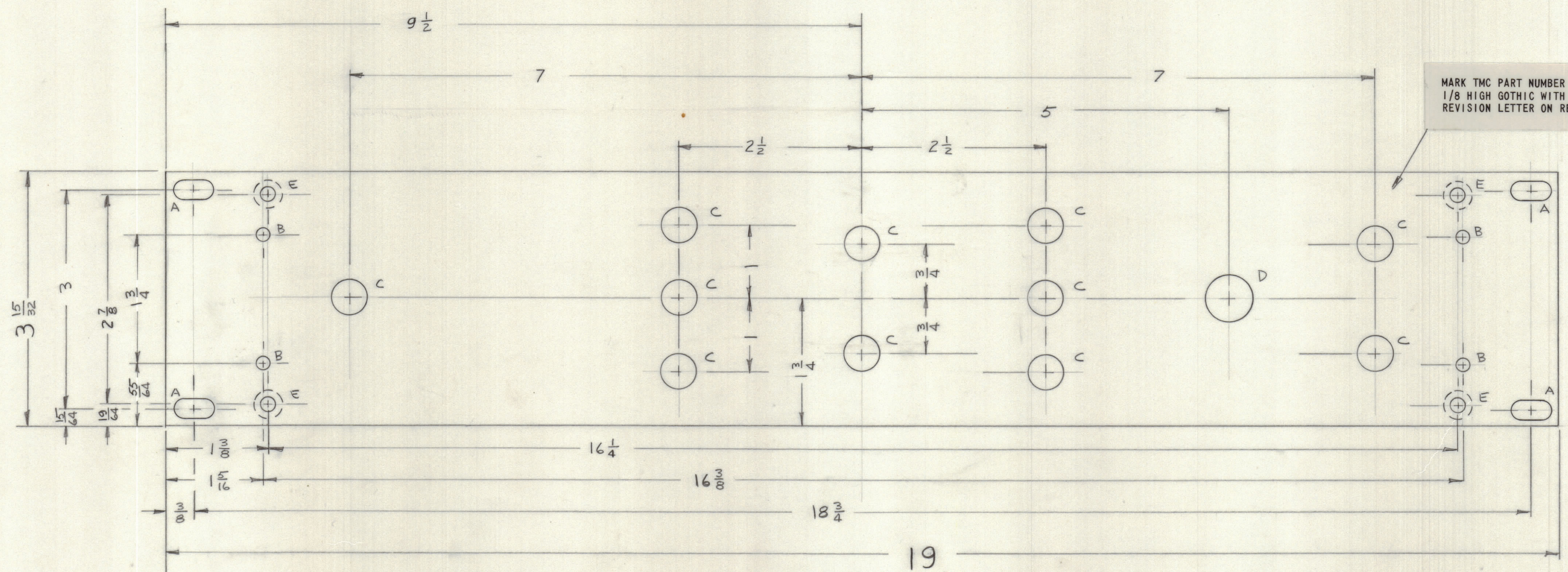


REVISIONS							
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	Q			Q	ORIGINAL RELEASE FOR PRODUCTION	1/3/73	

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL



- A ~ 1/4 x 29/64 SLOTS 4 REQ'D
- B ~ 1/4 DIA. 4 REQ'D
- C ~ 15/32 DIA. 11 REQ'D
- D ~ 5/8 DIA. 1 REQ'D
- E ~ DRILL .196 DIA. CTSK 82° TO .390 DIA. 4 REQ'D

FRONT VIEW

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD 2532

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT, TRCP				
FINAL APPROVAL <i>[Signature]</i>		DATE 28 DEC 72	SIZE CODE IDENT NO. DWG NO. ISSUE	
MECH. DES. <i>[Signature]</i>		DATE 28 DEC 72		
ELECT. DES.		DATE		
CHECKED <i>[Signature]</i>		DATE 28 DEC 72		
DRAWN <i>[Signature]</i>		DATE 15 DEC 72	SCALE SHEET OF	
MATERIAL 3/16 ALUM				
2024-T3			D 82679 MSG416	
FINISH SEE NOTES:				

1	TRCP-1	
QTY / UNIT	MODEL USED ON	ASSY NO.
APPLICATION		
CODE		
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