ENGINEERING SKETCH NOT FOR PRODUCTION

REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	Ø	ORIGINAL RELEASE FOR PRODUCTION	8/9/72		G.		

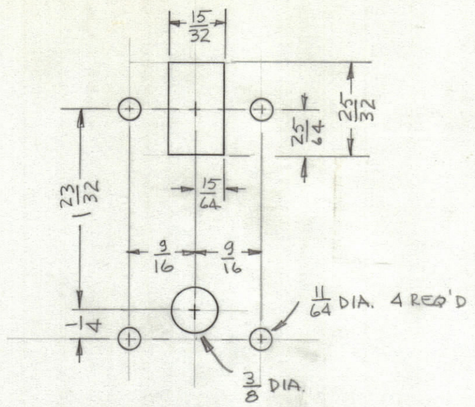
A ~ $\frac{3}{16}$ DIA. 10 REQ'D

B ~ $\frac{3}{8}$ DIA 2 REQ'D

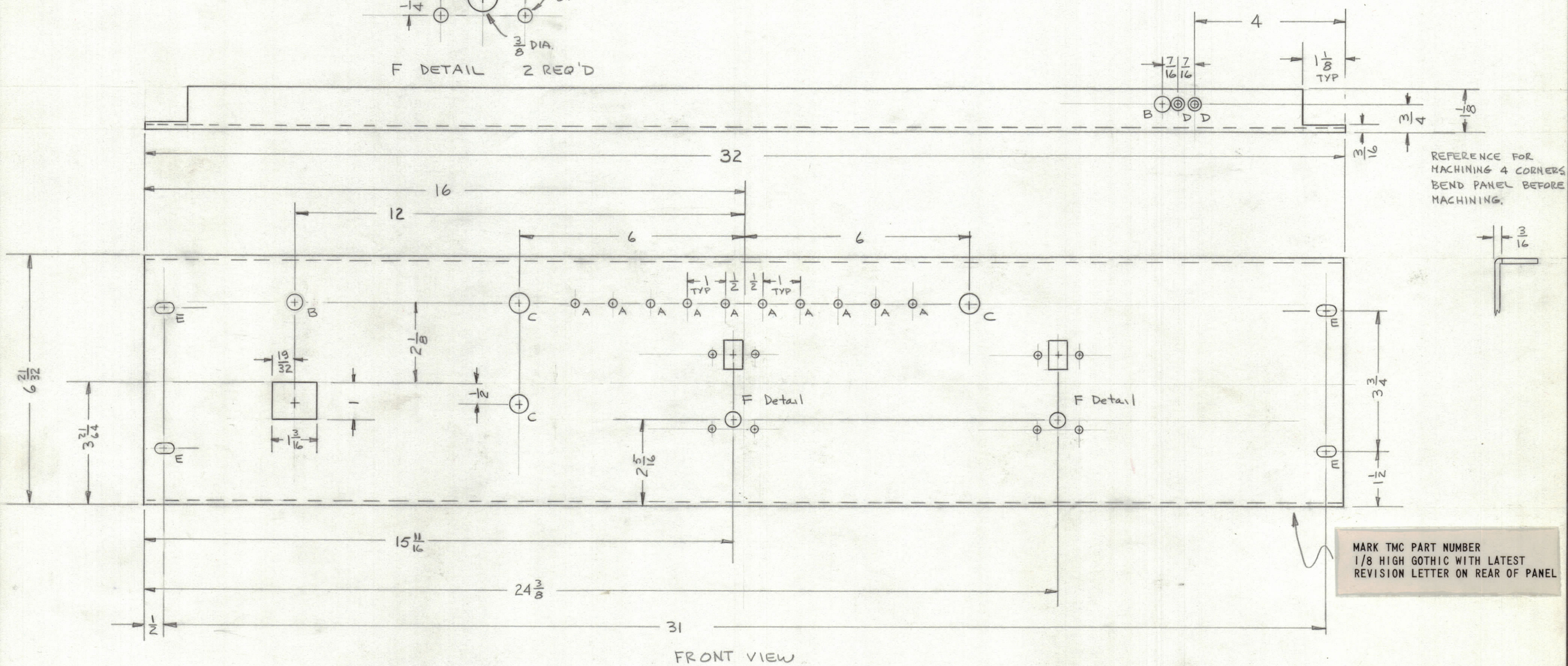
C ~ $\frac{15}{32}$ DIA 3 REQ'D

D ~ .144 DIA. CTSK 82° TO .284 DIA. 2 REQ'D

E ~ $\frac{1}{4} \times \frac{29}{64}$ SLOT 4 REQ'D



F DETAIL 2 REQ'D



REFERENCE FOR MACHINING 4 CORNERS BEND PANEL BEFORE MACHINING.

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL

FRONT VIEW

UNLESS OTHERWISE SPECIFIED:
1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.
2. ALL ANGULAR BENDS 90 DEGREES.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. MOUNT INSERTS AFTER FINISHING.

FINISH NOTES:
1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

1	HFL( )-10K/REV A	AX5166
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

NOTICE TO PERSONS RECEIVING THIS DRAWING
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REF: LD2518

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

MATERIAL ALUMINUM
⅛ THK 5052-H32

FINISH
SEE NOTES

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

LIST OF MATERIAL

FINAL APPROVAL		DATE 1 AUG 72
MECH. DES.		DATE 15 May 72
ELECT. DES.		DATE
CHECKED		DATE
DRAWN		DATE 15 May 72

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT, CONTROL

SIZE	CODE IDENT.NO.	DWG NO.	ISSUE
C	82679	MS6360	Ø

SCALE SHEET OF

MS6360 Ø

FCI-10-170 (10-66)