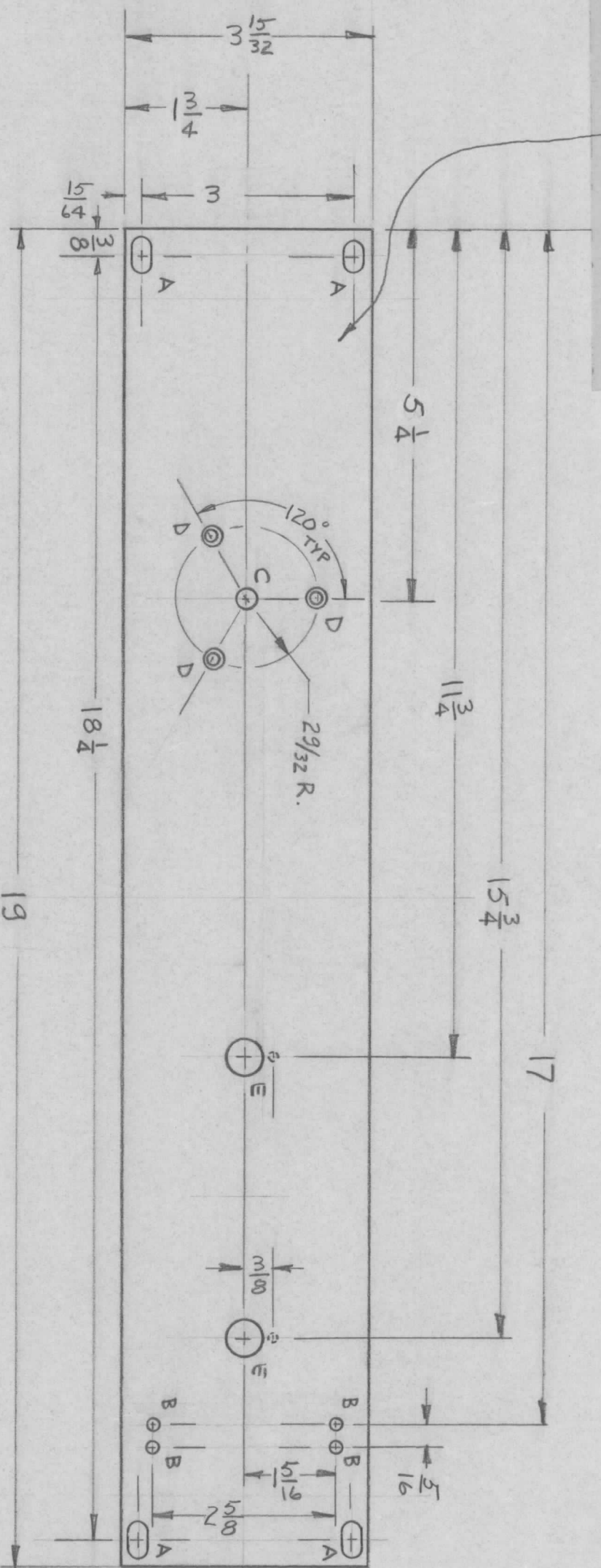


MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL



- A ~ 1/4 X 29/64 SCOT 4 REARD
- B ~ 9/64 DIA 4 REARD
- C ~ 3/32 DIA 1 REARD
- D ~ .144 DIA CTSK 82° 3 REARD
- E ~ .284 DIA

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FRONT VIEW

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
 2. S114 - ZINC CHROMATE PRIMER
 3. S115 - SMOOTH GRAY ENAMEL
- PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS
- FRONT AND
EDGES ONLY

REF: LD2514

REVISIONS				DESCRIPTION	DATE	APPROVED
EM/N	NO	DRAFT	CHKD	ZONE	LTR	ORIGINAL RELEASE FOR PRODUCTION
		EP				5-30-72

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	

FINAL APPROVAL		DATE
MECH. DES.	<i>[Signature]</i>	27 MAR 72
ELECT. DES.	<i>[Signature]</i>	27 MAR 72
CHECKED	<i>[Signature]</i>	24 MAR 72
DRAWN	<i>[Signature]</i>	23 MAR 72

QTY / UNIT	1	SYH 1205	AX5145
MODEL USED ON	APPLICATION		
CODE			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FRACTIONS	1/64
DECIMALS	TOLS.	0°-30'
.X ± .05		
.XX ± .01		
.XXX ± .005		

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SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	MS6356	Ø

PANEL, FRONT